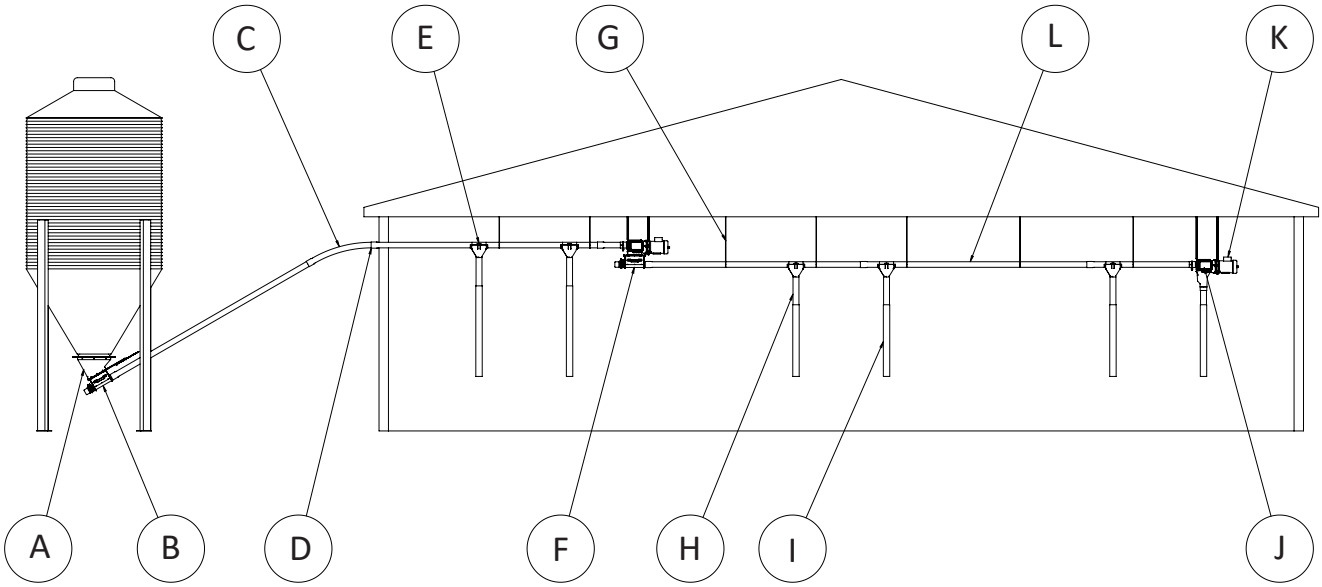
Flexible Auger Feed Delivery System

Models 720 (2.25”) 725 (3” Pellet) 730 (3.0”) 735HM (3.5” High Moisture) 735HV (3.5” High Volume)

Repair Parts List

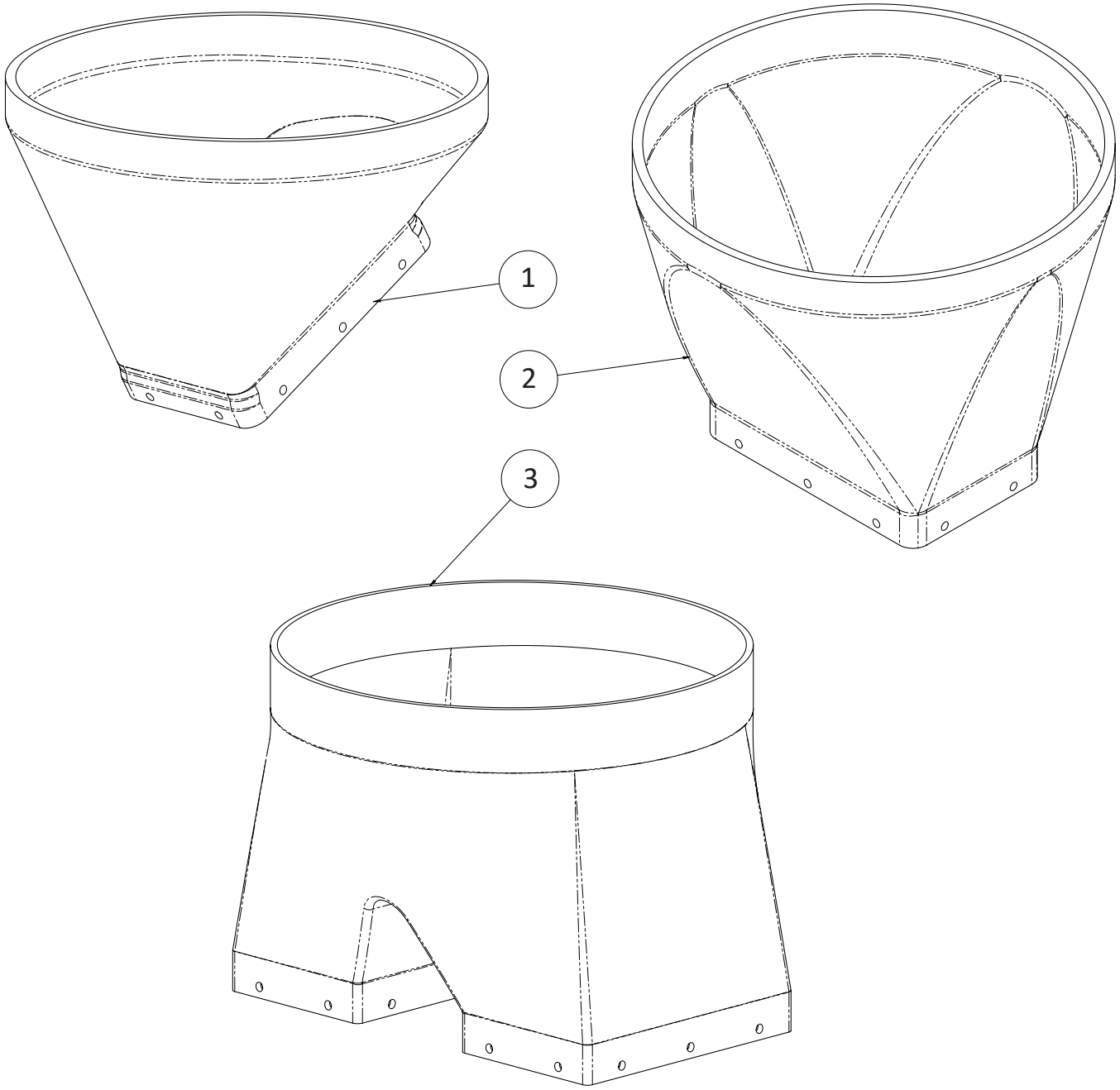


KEY	DESCRIPTION	720	725	725 SS	730	730 SS	735HM	735HV
A	Plastic Transition	See page 2.						
B	Slide Valve & Boot Assembly	Slide Valve on page 3, Boots on pages 4-13						
C	45 Degree PVC Elbow	720498	730499	730499	730499	730499	735499	735499
D	Cover Plate	723012 - Steel Cover Plate / 731065 - Stainless Steel Cover Plate						
	Universal Tube Gasket	735605						
E	Plastic Drop w/ Shutoff	720550	730550	730550	730550	730550	735550	735550
F	Transfer Plate	500517 – Steel Discharge Head 500590 – Poly Discharge Head 501560 – Stainless Steel Discharge Head						
G	Suspension Components:							
	5/16” x 3-1/2” Screw Hook	730441						
	Formed Hanger	720220	713220	713220	713220	713220	735220	735220
	2/0 Double Loop Chain (foot)	820099						
H	Translucent Plastic Downspout Tube	730615	730615	730615	730615	730615	735615	735615
I	Telescoping Translucent Plastic Downspout Tube	730421	730421	730421	730421	730421	730421	735421
J	Discharge Head	See Discharge head on pages 18-19, Port Tubes on pages 22-31						
K	Motor & Gearbox Assembly	See pages 32-35						
L	10’ Straight PVC Tube	720434	730434	730434	730434	730434	735434	735434
N/S	Flexible Auger	720440	725440	725440	730440	730440	730440	735440

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Upper Boot Transitions

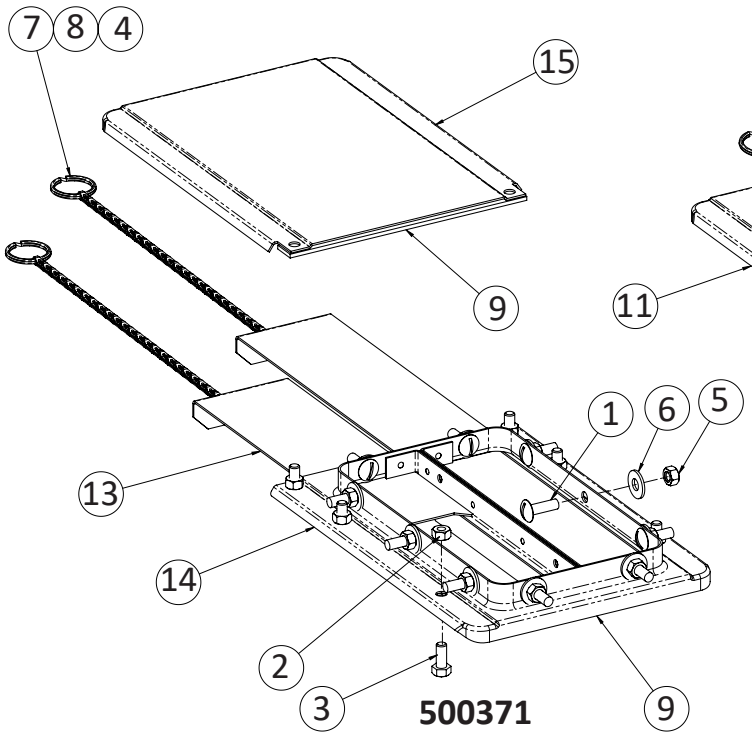
ITEM #	PART #	DESCRIPTION
UPPER BOOT TRANSITIONS - PART NUMBERS		
1	500475	30 DEGREE PLASTIC UPPER BOOT TRANSITION - GREEN
	500575	30 DEGREE PLASTIC UPPER BOOT TRANSITION - CLEAR
2	500485	STRAIGHT PLASTIC UPPER BOOT TRANSITION - GREEN
	500585	STRAIGHT PLASTIC UPPER BOOT TRANSITION - CLEAR
3	700010	STRAIGHT DOUBLE PLASTIC UPPER BOOT TRANSITION - GREEN



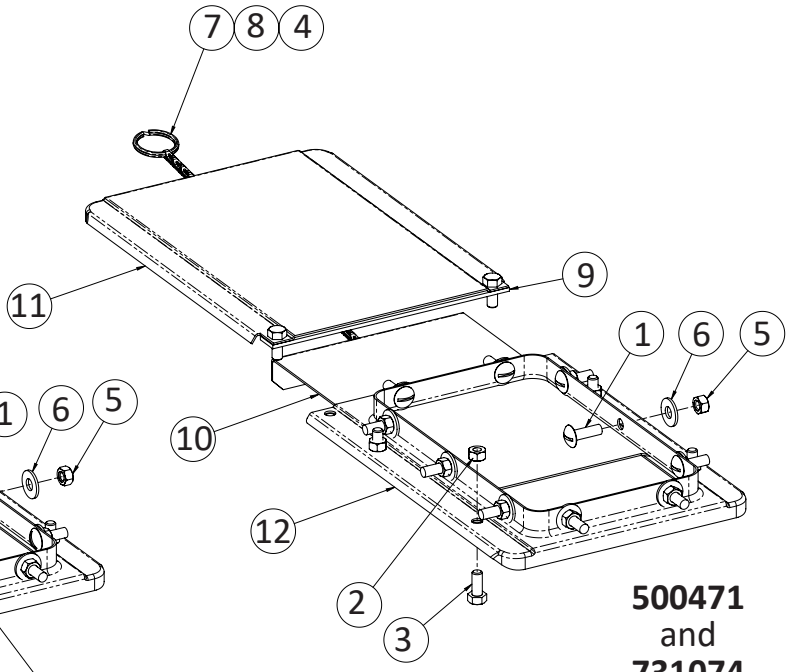
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Single & Twin Slide Valves

SLIDE VALVE PART #			500471	500371	731074
ITEM #	DESCRIPTION	QTY	PART #		
1	5/16" X 1" TRUSS HEAD BOLT	18	010544	010544	-
	5/16" X 1" TRUSS HEAD BOLT, STAINLESS STEEL	18	-	-	010545
2	5/16" HEX NUT	6	010603	010603	-
	5/16" HEX NUT, STAINLESS STEEL	6	-	-	MH8056
3	5/16" X 3/4" HEX BOLT	6	010643	010643	-
	5/16" X 3/4" HEX BOLT, STAINLESS STEEL	6	-	-	010431
4	7/64" X 3/4" COTTER PIN	1	012660	012660	012660
5	5/16" NYLON HEX NUT	18	012781	012781	012781
6	5/16" NYLON WASHER	18	012782	012782	012782
7	12" ZINC PLATED CHAIN	1	500305	500305	500305
8	CHAIN RING	1	500306	500306	500306
9	WEATHER STRIPPING, PER FT.	1.25 ft	500487	500487	500487
10	SINGLE SLIDE PLATE	1	500301	-	-
	SINGLE SLIDE PLATE, STAINLESS STEEL	1	-	-	731071
11	SINGLE SLIDE WEATHER SHIELD	1	500302	-	-
	SINGLE SLIDE WEATHER SHIELD, STAINLESS STEEL	1	-	-	731072
12	SINGLE TRANSFER PLATE	1	500309	-	-
	SINGLE TRANSFER PLATE, STAINLESS STEEL	1	-	-	731070
13	TWIN SLIDE PLATE	1	-	500324	-
14	TWIN TRANSFER PLATE (contains (2) 500324)	1	-	500374	-
15	TWIN SLIDE WEATHER SHIELD	2	-	500587	-



500371
(bottom side)



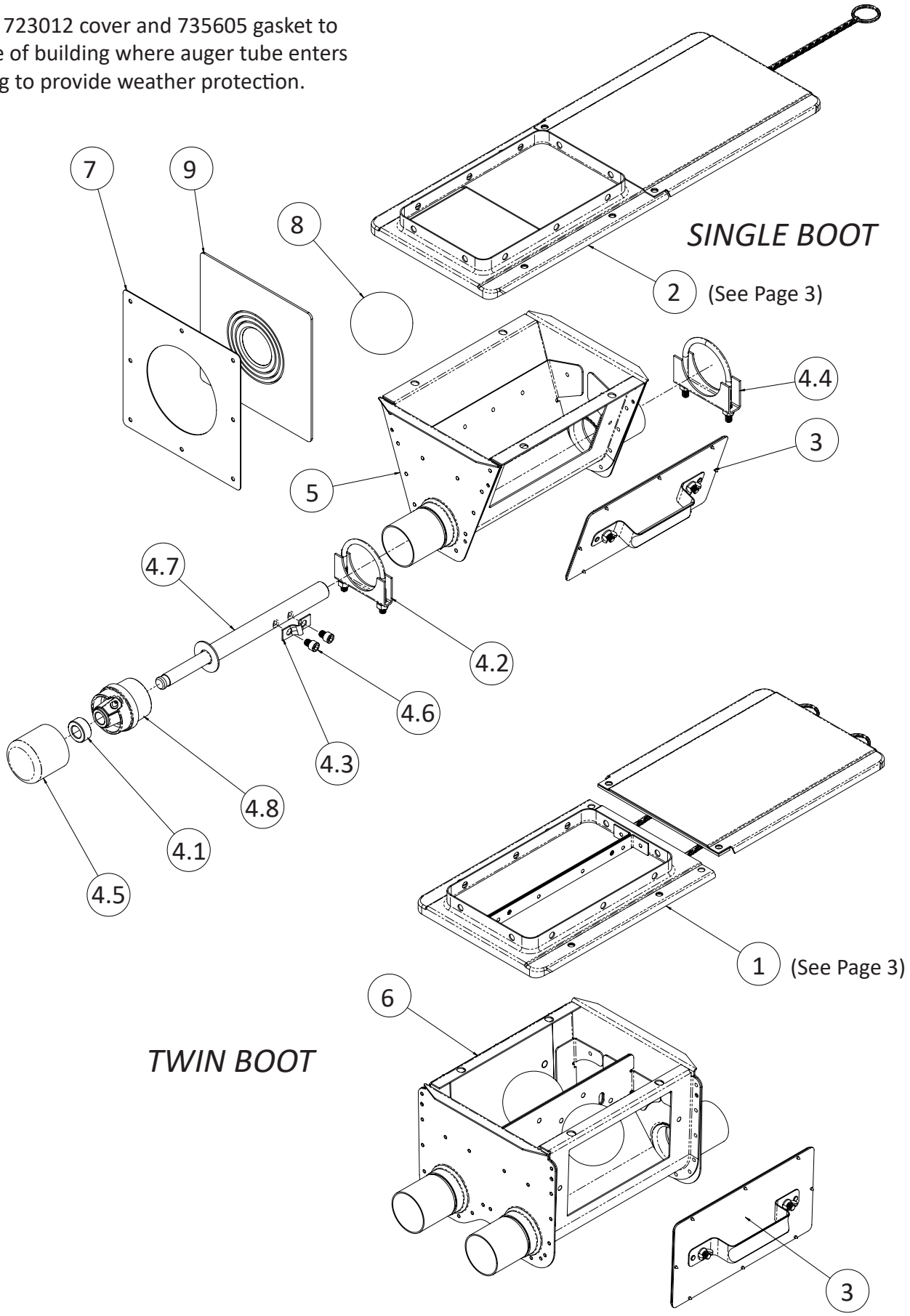
Note bolt orientation

500471
and
731074

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Exploded View: Model 720 Boots For 2.25” (55mm) Fill Systems

Mount 723012 cover and 735605 gasket to outside of building where auger tube enters building to provide weather protection.



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Parts List: Model 720 Boots For 2.25” (55mm) Fill Systems

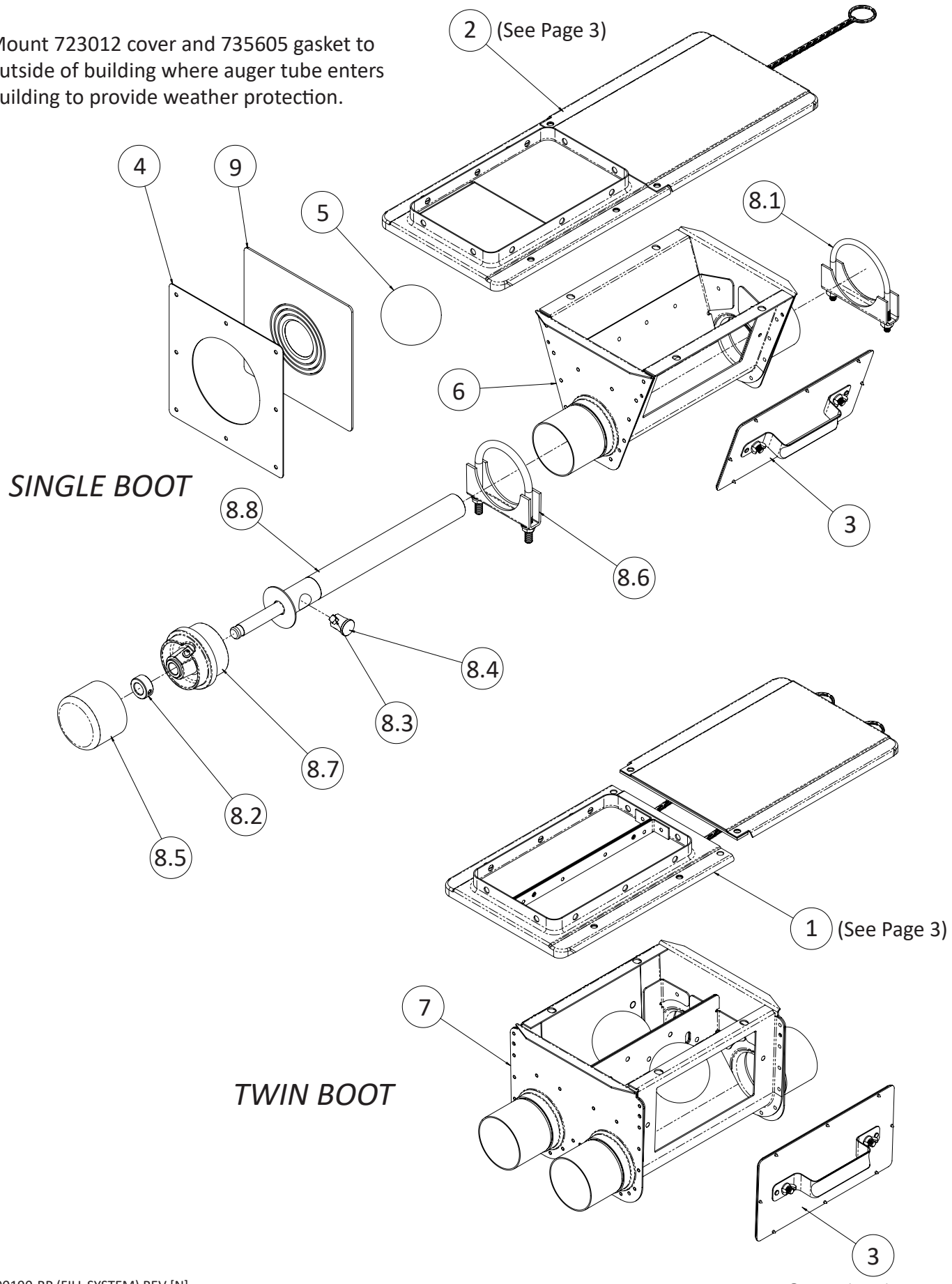
PART #	DESCRIPTION
MODEL 720 BOOTS FOR 2.25” (55MM) FILL SYSTEMS - COMPLETE KITS	
720940	2.25” SINGLE OUTLET PASS-THRU LOWER BOOT - W/ P-T KIT, BAFFLE/RESTRICTOR & SINGLE SV
720960	2.25” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SINGLE SV
720961	2.25” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SPLIT SV
720963	2.25” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT & SINGLE SV
720964	2.25” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT - WITHOUT SV
720965	2.25” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SINGLE SV
720966	2.25” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SPLIT SV
720967	2.25” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS - WITHOUT SV
720968	2.25” COMB. TWIN OUTLET LOWER BOOT - W/ (1) ANCHOR & BEARING KIT, (1) P-T KIT, BAFFLE/RESTRICTOR & SPLIT SV

ITEM #	PART #	DESCRIPTION
MODEL 720 BOOTS FOR 2.25” (55MM) FILL SYSTEMS - PARTS LIST		
1	500371	16” SPLIT BOOT SLIDE VALVE (see page 3 for components)
2	500471	16” BOOT SLIDE VALVE WITH HARDWARE (see page 3 for components)
3	704303	BOOT ACCESS DOOR ASSEMBLY
4	720785	2-1/4” AUGER SHAFT & BEARING KIT
4.1	713414	5/8” LOCKING COLLAR
4.2	720004	2-1/4” TUBE CLAMP ASSEMBLY
4.3	720412	FLIGHTING ANCHOR
4.4	720467	2-1/2” TUBE CLAMP ASSEMBLY
4.5	720833	2-1/4” PLASTIC BEARING CAP
4.6	730414	5/16-18 X 3/8” CAP SCREW (QTY. 2)
4.7	731003	2-1/4” AUGER DRIVE SHAFT WELD ASSEMBLY
4.8	731004	2-1/4” AUGER DRIVE BEARING ASSEMBLY
5	720807	2-1/4” SINGLE BOOT HOUSING
6	720848	2-1/4” TWIN BOOT HOUSING
7	723012	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET
8	724020	AGITATOR BALL
9	735605	UNIVERSAL TUBE ENTRY GASKET

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Exploded View: Model 725 Boots For Pellet 3” (75mm) Fill Systems

Mount 723012 cover and 735605 gasket to outside of building where auger tube enters building to provide weather protection.



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Parts List: Model 725 Boots For Pellet 3” (75mm) Fill Systems

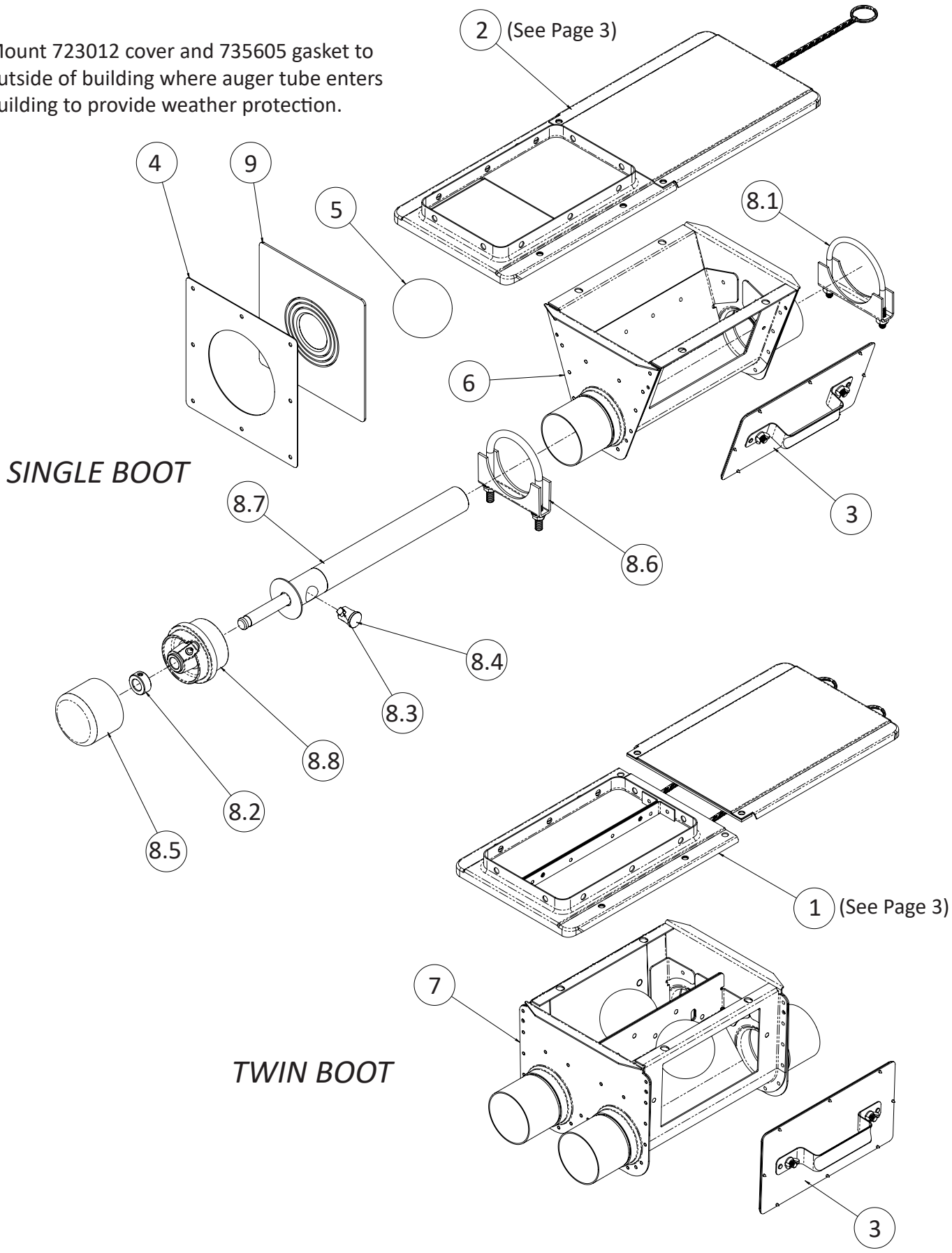
PART #	DESCRIPTION
MODEL 725 BOOTS FOR PELLET 3” (75MM) FILL SYSTEMS - COMPLETE KITS	
725931	3” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT & SINGLE SV
725932	3” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT - WITHOUT SV
725933	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SINGLE SV
725934	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SPLIT SV
725935	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS - WITHOUT SV
725936	3” COMB. TWIN OUTLET LOWER BOOT - W/ (1) ANCHOR & BEARING KIT, (1) P-T KIT & SPLIT SV
725937	3” SINGLE OUTLET LOWER BOOT, STAINLESS STEEL - W/ ANCHOR & BEARING KIT & SINGLE SV
725938	3” SINGLE OUTLET LOWER BOOT, STAINLESS STEEL - W/ ANCHOR & BEARING KIT - WITHOUT SV
730940	3” SINGLE OUTLET PASS-THRU LOWER BOOT - W/ P-T KIT & SINGLE SV
730960	3” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS & SINGLE SV
730961	3” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS & SPLIT SV

ITEM #	PART #	DESCRIPTION
MODEL 725 BOOTS FOR PELLET 3” (75MM) FILL SYSTEMS - PARTS LIST		
1	500371	16” SPLIT BOOT SLIDE VALVE (see page 3 for components)
2	500471	16” BOOT SLIDE VALVE WITH HARDWARE (see page 3 for components)
	731074	16” BOOT SLIDE VALVE WITH HARDWARE, STAINLESS STEEL (see page 3)
3	704303	BOOT ACCESS DOOR ASSEMBLY
	731059	BOOT ACCESS DOOR ASSEMBLY, STAINLESS STEEL
4	723012	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET
	731065	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET, STAINLESS STEEL
5	724020	AGITATOR BALL
6	730807	3” SINGLE BOOT HOUSING
	731052	3” SINGLE BOOT HOUSING, STAINLESS STEEL
7	730850	3” TWIN BOOT HOUSING
8	731023	725 AUGER SHAFT & BEARING KIT
8.1	713197	3-1/4” TUBE CLAMP ASSEMBLY
8.2	713414	5/8” LOCKING COLLAR
8.3	713422	5/16-18 X 1/2” SET SCREW
8.4	730821	FLIGHTING ANCHOR
8.5	730833	3” PLASTIC BEARING CAP
8.6	730953	3” TUBE CLAMP ASSEMBLY
8.7	730994	3” AUGER DRIVE BEARING ASSEMBLY
8.8	731022	725 AUGER DRIVE SHAFT WELD ASSEMBLY
9	735605	UNIVERSAL TUBE ENTRY GASKET

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Exploded View: Model 730 Boots For 3” (75mm) Fill Systems

Mount 723012 cover and 735605 gasket to outside of building where auger tube enters building to provide weather protection.



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Parts List: Model 730 Boots For 3” (75mm) Fill Systems

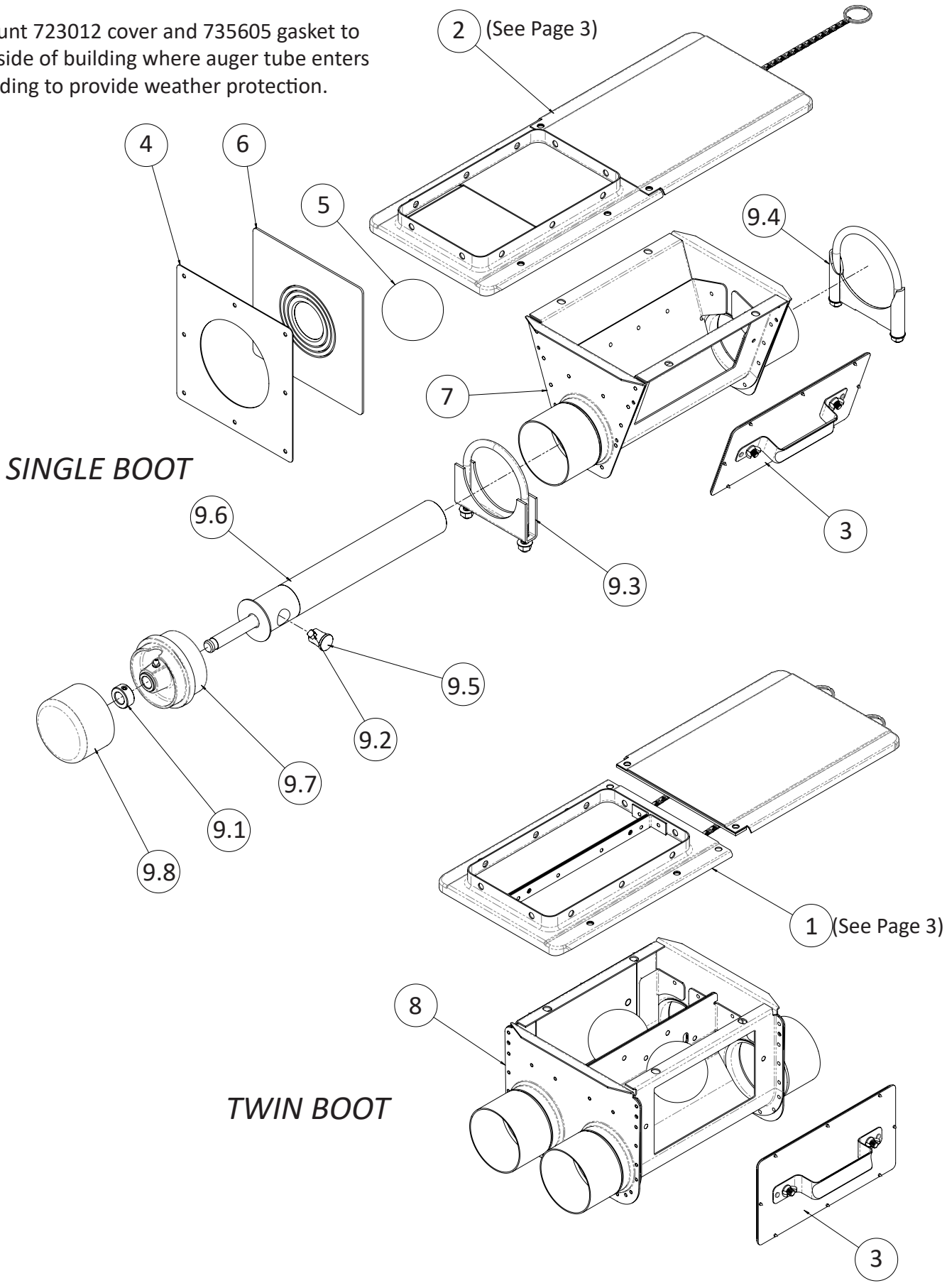
PART #	DESCRIPTION
MODEL 730 BOOTS FOR 3” (75MM) FILL SYSTEMS - COMPLETE KITS	
730940	3” SINGLE OUTLET PASS-THRU LOWER BOOT - W/ P-T KIT, BAFFLE/RESTRICTOR & SINGLE SV
730943	3” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT & SINGLE SV
730944	3” SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT - WITHOUT SV
730945	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SINGLE SV
730946	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SPLIT SV
730947	3” TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS - WITHOUT SV
730948	3” COMB. TWIN OUTLET LOWER BOOT - W/ (1) ANCHOR & BEARING KIT, (1) P-T KIT, BAFFLE/RESTRICTOR & SPLIT SV
730960	3” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SINGLE SV”
730961	3” TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS (2), BAFFLE/RESTRICTOR & SPLIT SV”
731050	3” SINGLE OUTLET LOWER BOOT, STAINLESS STEEL - W/ ANCHOR & BEARING KIT & SINGLE SV
731076	3” SINGLE OUTLET LOWER BOOT, STAINLESS STEEL - W/ ANCHOR & BEARING KIT - WITHOUT SV

ITEM #	PART #	DESCRIPTION
MODEL 730 BOOTS FOR 3” (75MM) FILL SYSTEMS - PARTS LIST		
1	500371	16” SPLIT BOOT SLIDE VALVE (see page 3 for components)
2	500471	16” BOOT SLIDE VALVE WITH HARDWARE (see page 3 for components)
	731074	16” BOOT SLIDE VALVE WITH HARDWARE, STAINLESS STEEL (see page 3)
3	704303	BOOT ACCESS DOOR ASSEMBLY
	731059	BOOT ACCESS DOOR ASSEMBLY, STAINLESS STEEL
4	723012	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET
	731065	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET, STAINLESS STEEL
5	724020	AGITATOR BALL
6	730807	3” SINGLE BOOT HOUSING
	731052	3” SINGLE BOOT HOUSING, STAINLESS STEEL
7	730850	3” TWIN BOOT HOUSING
8	731008	3” AUGER SHAFT & BEARING KIT
8.1	713197	3-1/4” TUBE CLAMP ASSEMBLY
8.2	713414	5/8” LOCKING COLLAR
8.3	713422	5/16-18 X 1/2” SET SCREW
8.4	730821	FLIGHTING ANCHOR
8.5	730833	3” PLASTIC BEARING CAP
8.6	730953	3” TUBE CLAMP ASSEMBLY
8.7	730993	3” AUGER DRIVE SHAFT WELD ASSEMBLY
8.8	730994	3” AUGER DRIVE BEARING ASSEMBLY
9	735605	UNIVERSAL TUBE ENTRY GASKET

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Exploded View: Model 735HV Boots For High Volume 3.5” (90mm) Fill Systems

Mount 723012 cover and 735605 gasket to outside of building where auger tube enters building to provide weather protection.



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Parts List: Model 735HV Boots For High Volume 3.5” (90mm) Fill Systems

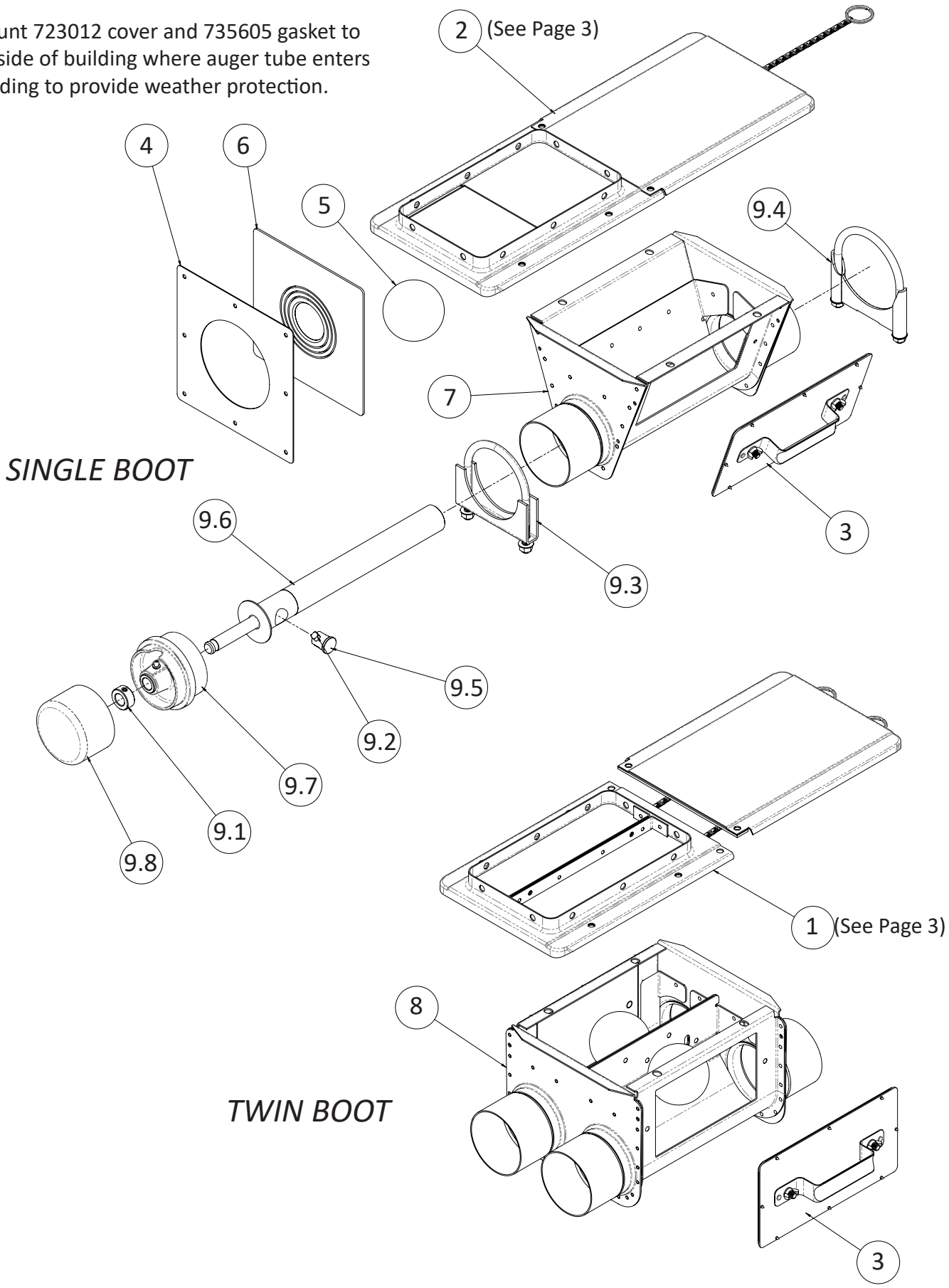
PART #	DESCRIPTION
MODEL 735HV BOOTS FOR HIGH VOLUME 3.5” (90MM) FILL SYSTEMS - COMPLETE KITS	
735940	3.5” HV/HM SINGLE OUTLET PASS-THRU LOWER BOOT - W/ P-T KIT, BAFFLE/RESTRICTOR & SINGLE SV
735960	3.5” HV/HM TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SINGLE SV
735961	3.5” HV/HM TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SPLIT SV
735993	3.5” HV SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT & SINGLE SV
735994	3.5” HV SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT - WITHOUT SV
735995	3.5” HV TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SINGLE SV
735996	3.5” HV TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SPLIT SV
735997	3.5” HV TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS - WITHOUT SV
735998	3.5” HV COMB. TWIN OUTLET LOWER BOOT - W/ (1) ANCHOR & BEARING KIT, (1) P-T KIT, BAFFLE/RESTRICTOR & SPLIT SV

ITEM #	PART #	DESCRIPTION
MODEL 735HV BOOTS FOR HIGH VOLUME 3.5” (90MM) FILL SYSTEMS - PARTS LIST		
1	500371	16” SPLIT BOOT SLIDE VALVE (see page 3 for components)
2	500471	16” BOOT SLIDE VALVE WITH HARDWARE (see page 3 for components)
3	704303	BOOT ACCESS DOOR ASSEMBLY
4	723012	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET
5	724020	AGITATOR BALL
6	735605	UNIVERSAL TUBE ENTRY GASKET
7	735814	3-1/2” SINGLE BOOT HOUSING
8	735850	3-1/2” TWIN BOOT HOUSING
9	735878	3-1/2” AUGER SHAFT & BEARING KIT
9.1	713414	5/8” LOCKING COLLAR
9.2	713422	5/16-18 X 1/2” SET SCREW
9.3	724401	3-1/2” TUBE CLAMP ASSEMBLY
9.4	724403	3-3/4” TUBE CLAMP ASSEMBLY
9.5	730821	FLIGHTING ANCHOR
9.6	730998	3-1/2” AUGER DRIVE SHAFT WELD ASSEMBLY
9.7	730999	3-1/2” AUGER DRIVE BEARING ASSEMBLY
9.8	735830	3-1/2” PLASTIC BEARING CAP

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Exploded View: Model 735HM Boots For High Moisture3.5” (90mm) Fill Systems

Mount 723012 cover and 735605 gasket to outside of building where auger tube enters building to provide weather protection.



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Parts List: Model 735HM Boots For High Moisture 3.5” (90mm) Fill Systems

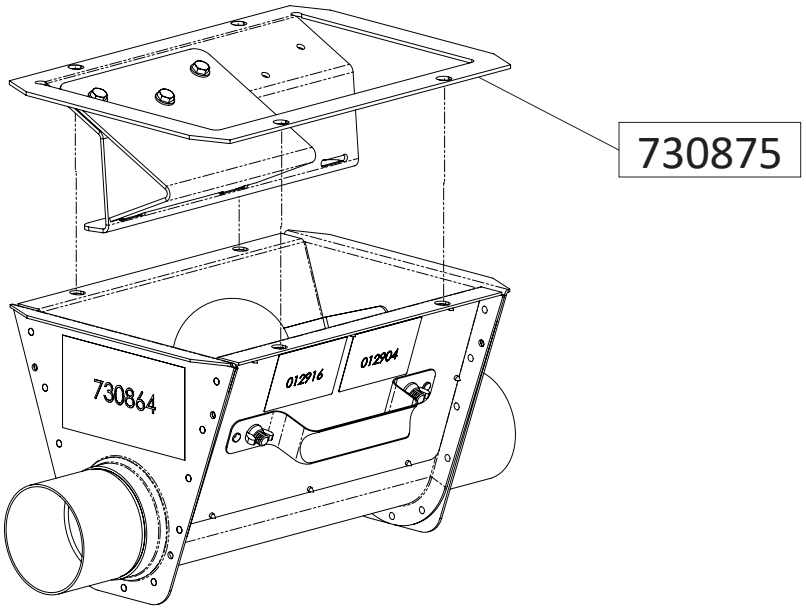
PART #	DESCRIPTION
MODEL 735HM BOOTS FOR HIGH MOISTURE 3.5” (90MM) FILL SYSTEMS - COMPLETE KITS	
735940	3.5” HV/HM SINGLE OUTLET PASS-THRU LOWER BOOT - W/ P-T KIT, BAFFLE/RESTRICTOR & SINGLE SV
735960	3.5” HV/HMTWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SINGLE SV
735961	3.5” HV/HM TWIN OUTLET PASS-THRU LOWER BOOT - W/ (2) P-T KITS, BAFFLE/RESTRICTOR & SPLIT SV
735984	3.5” HM SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT & SINGLE SV
735985	3.5” HM SINGLE OUTLET LOWER BOOT - W/ ANCHOR & BEARING KIT - WITHOUT SV
735986	3.5” HM TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SINGLE SV
735987	3.5” HM TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS & SPLIT SV
735988	3.5” HM TWIN OUTLET LOWER BOOT - W/ (2) ANCHOR & BEARING KITS - WITHOUT SV
735989	3.5” HM COMB. TWIN OUTLET LOWER BOOT - W/ (1) ANCHOR & BEARING KIT, (1) P-T KIT, BAFFLE/RESTRICTOR & SPLIT SV

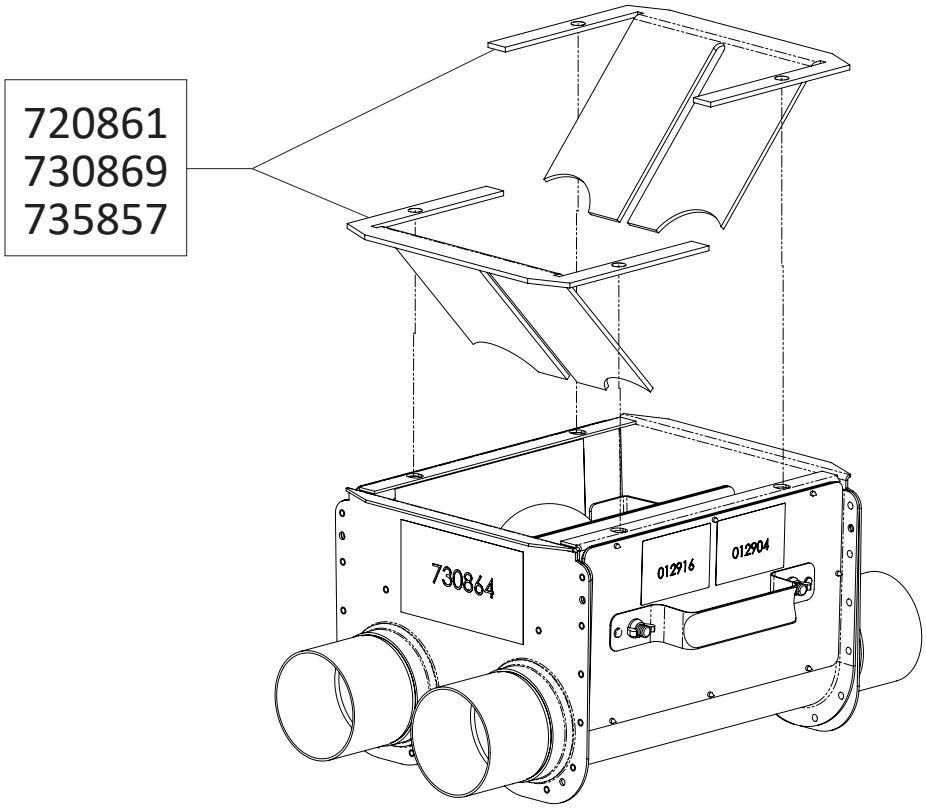
ITEM #	PART #	DESCRIPTION
MODEL 735HM BOOTS FOR HIGH MOISTURE 3.5” (90MM) FILL SYSTEMS - PARTS LIST		
1	500371	16” SPLIT BOOT SLIDE VALVE (see page 3 for components)
2	500471	16” BOOT SLIDE VALVE WITH HARDWARE (see page 3 for components)
3	704303	BOOT ACCESS DOOR ASSEMBLY
4	723012	COVER PLATE FOR UNIVERSAL TUBE ENTRY GASKET
5	724020	AGITATOR BALL
6	735605	UNIVERSAL TUBE ENTRY GASKET
7	735814	3-1/2” SINGLE BOOT HOUSING
8	735850	3-1/2” TWIN BOOT HOUSING
9	735880	3-1/2” HM AUGER SHAFT & BEARING KIT
9.1	713414	5/8” LOCKING COLLAR
9.2	713422	5/16-18 X 1/2” SET SCREW
9.3	724401	3-1/2” TUBE CLAMP ASSEMBLY
9.4	724403	3-3/4” TUBE CLAMP ASSEMBLY
9.5	730821	FLIGHTING ANCHOR
9.6	730993	3” AUGER DRIVE SHAFT WELD ASSEMBLY
9.7	730999	3-1/2” AUGER DRIVE BEARING ASSEMBLY
9.8	735830	3-1/2” PLASTIC BEARING CAP

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Boot Baffles / Restrictors

PART #	DESCRIPTION
BOOT BAFFLES / RESTRICTORS - PART NUMBERS	
720861	2.25” TWIN BOOT BAFFLE (contains QTY 2)
730869	3.00” TWIN BOOT BAFFLE (contains QTY 2)
730875	SINGLE BOOT BAFFLE / RESTRICTOR (for 2.25”, 3.00”, 3.50”)
735857	3.50” TWIN BOOT BAFFLE (contains QTY 2)

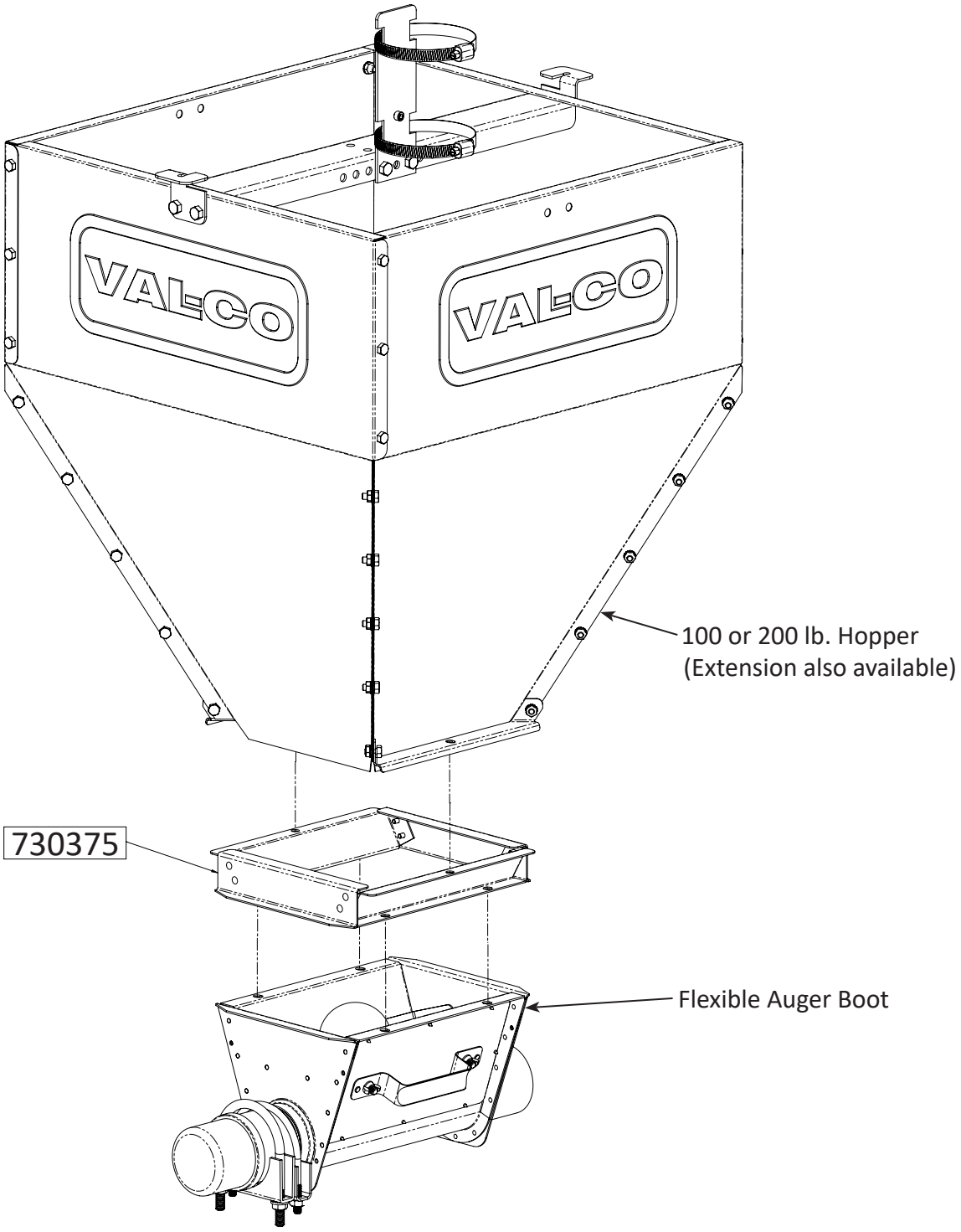




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Lower Boot Adapter

PART #	DESCRIPTION
LOWER BOOT ADAPTER - PART NUMBERS	
730375	FEED HOPPER ADAPTER ASSEMBLY

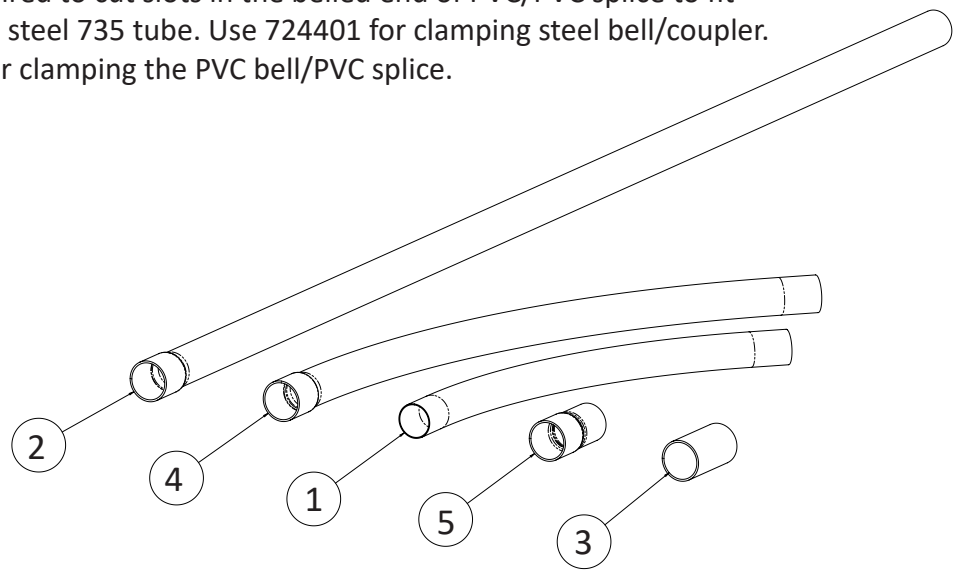


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PVC Tubes

ITEM #	PART #	DESCRIPTION
MODEL 720 - 2-1/4” PVC TUBES		
2	720434	2-1/4” 10’ STRAIGHT PVC TUBE
-	720434-222	BUNDLE OF 222 - 720434 TUBES
3	720435	2-1/4” PVC TUBE SPLICE
-	720435-070	CARTON OF 70 - 720435 SPLICES
4	720498	2-1/4” 45 DEGREE FORMED PVC TUBE
-	720498-065	BUNDLE OF 65 - 720498 TUBES
MODEL 725 / 730 - 3” PVC TUBES		
1	730426	3” 45D STEEL FORMED TUBE
2	730434	3” 10’ STRAIGHT PVC TUBE
-	730434-116	BUNDLE OF 116 - 723434 TUBES
3	730435	3” PVC TUBE SPLICE
-	730435-080	CARTON OF 80 - 730435 SPLICES
4	730499	3” 45 DEGREE FORMED PVC TUBE
-	730499-050	BUNDLE OF 50 - 730499 TUBES
5	730908	STEEL TO PVC ADAPTER 3”
MODEL 735 HV / HM - 3-1/2” PVC TUBES		
1	735426	STEEL ELBOW, 735 X 45 DEG, NO BELL, COUPLER REQUIRED
2	735434	3-1/2” 10’ STRAIGHT PVC TUBE
-	735434-092	BUNDLE OF 92 - 723434 TUBES
3	735435	3-1/2” PVC TUBE SPLICE
-	735435-050	CARTON OF 50 - 735435 SPLICES
4	735499	3-1/2” 45 DEGREE FORMED PVC TUBE
-	735499-040	BUNDLE OF 40 - 735499 TUBES

735 tube can interchange between PVC and steel. Due to tight fitment, it may be required to cut slots in the belled end of PVC/PVC splice to fit overtop of the steel 735 tube. Use 724401 for clamping steel bell/coupler. Use 724402 for clamping the PVC bell/PVC splice.

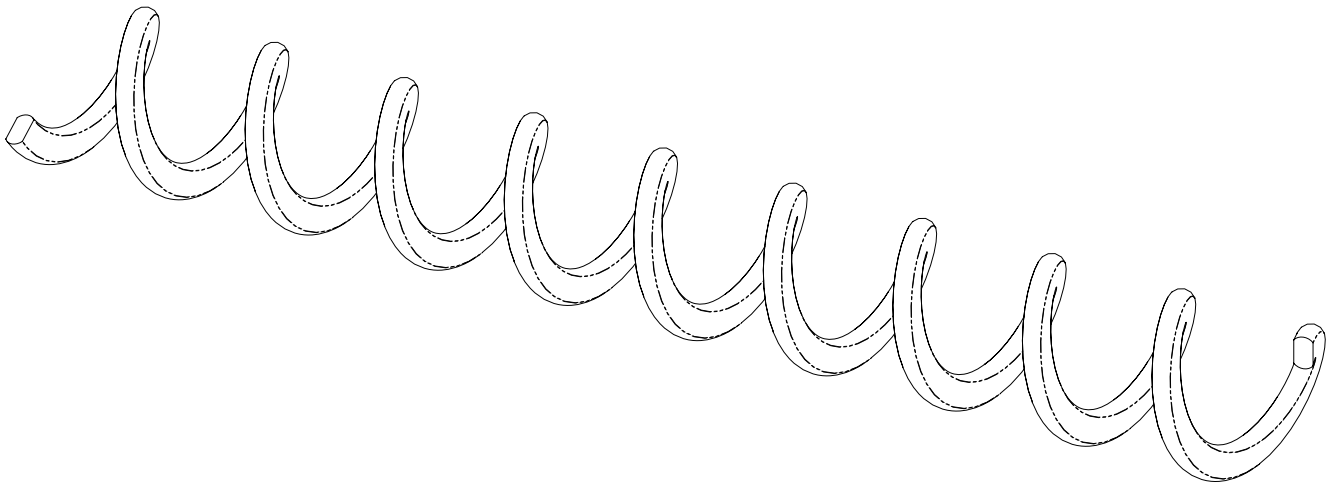


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Augers

PART #	DESCRIPTION
AUGER - PART NUMBERS	
720440	FLEXIBLE AUGER, 1.52” OD
725440	FLEXIBLE AUGER, 2.25” OD
730440	FLEXIBLE AUGER, 2.38” OD
735440	FLEXIBLE AUGER, 2.71” OD

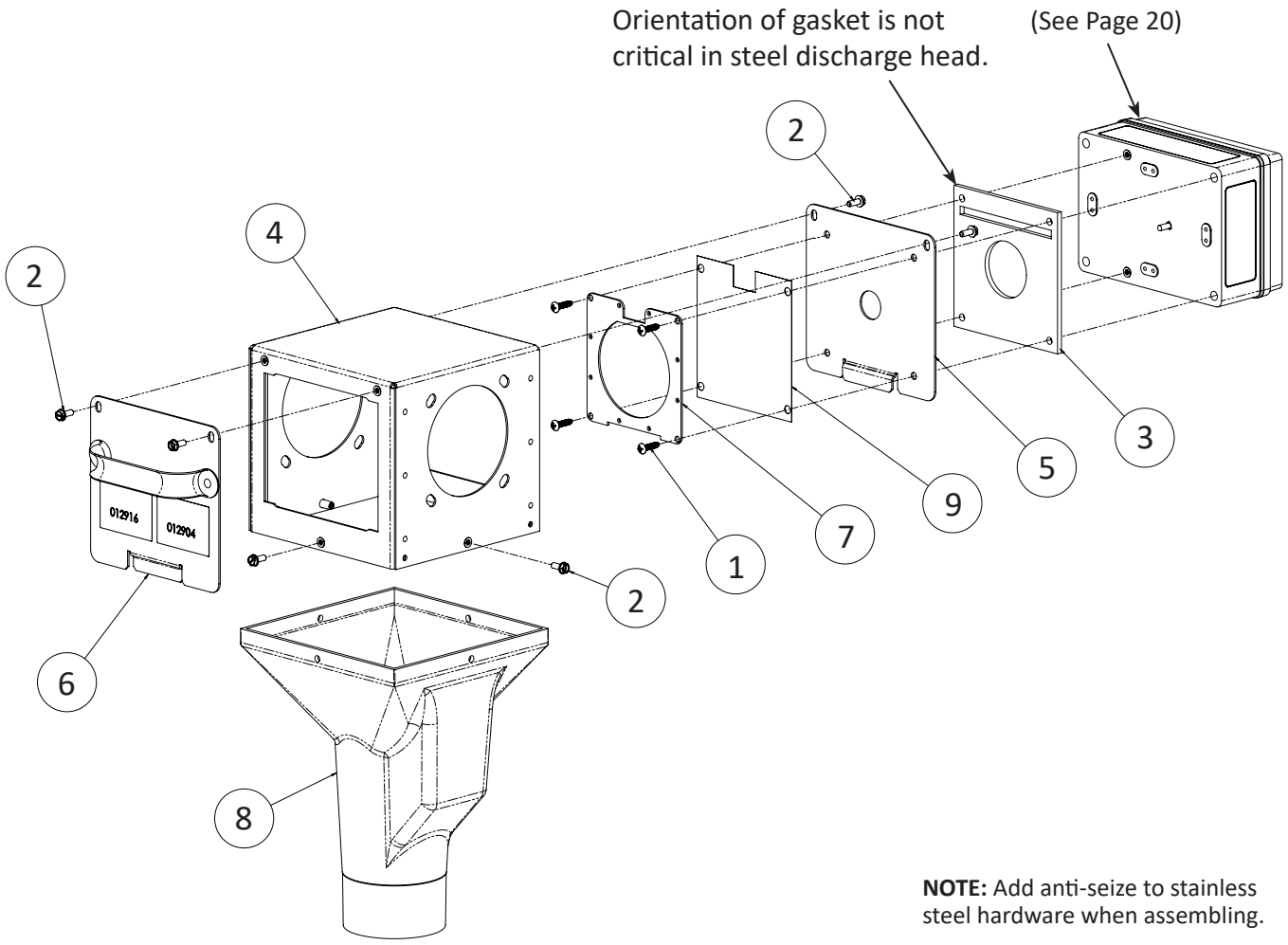
Auger is available in 10 ft. increments, from 40 ft. to 300 ft. To order, add a suffix to the base part number listed above of “-0000,” specifying the desired auger length. For example: a 220 ft. roll of 730 auger would be 730440-0220. Augers are available in longer lengths. Please contact customer service for more info.



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Basic Steel Discharge Head

STEEL DISCHARGE HEAD PART #			730462	730750
ITEM #	DESCRIPTION	QTY	PART #	
1	#10-24 X 3/4" SELF TAP SCREW	4	011382	-
	#10-24 X 3/4" SELF TAP SCREW, STAINLESS STEEL	4	-	690376
2	#10-24 X 1/2" HEX SCREW	8	012675	-
	#10-24 X 1/2" HEX SCREW, STAINLESS STEEL	8	-	780275
3	DISCHARGE HEAD GASKET	1	730046	730046
4	DISCHARGE HEAD HOUSING	1	730569	-
	DISCHARGE HEAD HOUSING, STAINLESS STEEL	1	-	730735
5	ENCLOSURE MOUNTING PLATE	1	730570	-
	ENCLOSURE MOUNTING PLATE, STAINLESS STEEL	1	-	730740
6	ACCESS DOOR ASSY	1	730572	-
	ACCESS DOOR ASSY, STAINLESS STEEL	1	-	730737
7	DIAPHRAGM RETAINER	1	730573	-
	DIAPHRAGM RETAINER, STAINLESS STEEL	1	-	730741
8	PLASTIC FUNNEL	1	730634	730634
9	DIAPHRAGM CONTACT ASSEMBLY	1	730765	730765



NOTE: Add anti-seize to stainless steel hardware when assembling.

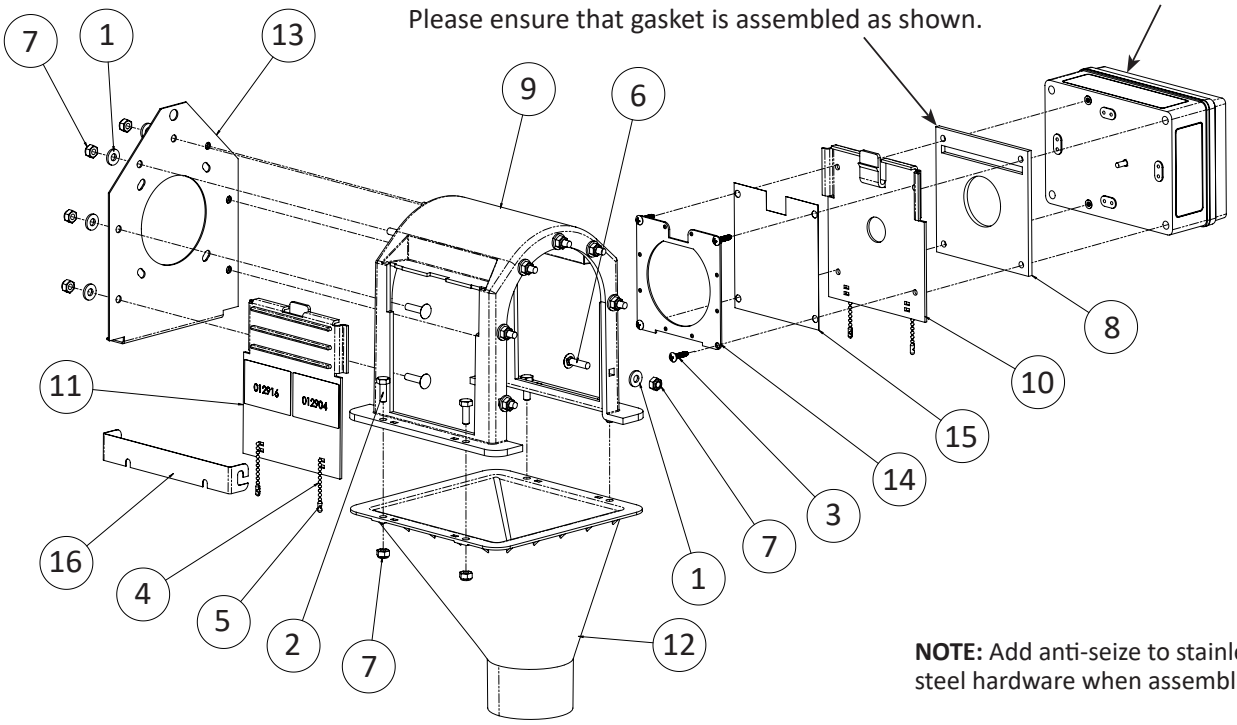
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Basic Poly Discharge Head

POLY DISCHARGE HEAD PART #			730463	730575
ITEM #	DESCRIPTION	QTY	PART #	
1	1/4" FLAT WASHER	14	010424	-
	1/4" LOCK WASHER, STAINLESS STEEL	18	-	010409
2	1/4-20 X 3/4" BOLT	4	010617	-
	1/4-20 X 3/4" BOLT, STAINLESS STEEL	4	-	011426
3	#10-24 X 3/4" SELF TAP SCREW	4	011382	-
	#10-24 X 3/4" SELF TAP SCREW, STAINLESS STEEL	4	-	690376
4	#6 BALL CHAIN	2.5	011431	011431
5	#6 BALL CHAIN CONNECTOR	4	011432	011432
6	1/4" X 1" CARRIAGE BOLT	14	011434	-
	1/4" X 1" CARRIAGE BOLT, STAINLESS STEEL	14	-	012001
7	1/4-20 NYLOCK NUT	18	012793	-
	1/4-20 NYLOCK NUT, STAINLESS STEEL	18	-	012679
8	DISCHARGE HEAD GASKET	1	730046	730046
9	POLY DISCHARGE HEAD	1	730267	730267
10	POLY ELECTRIC BOX MOUNT	1	730271	730271
11	POLY ACCESS DOOR	1	730294	-
	POLY ACCESS DOOR, STAINLESS STEEL	1	-	730272
12	POLY FUNNEL	1	730273	730273
13	GEARBOX MOUNT	1	730274	-
	GEARBOX MOUNT, STAINLESS STEEL	1	-	730581
14	DIAPHRAGM RETAINER	1	730573	-
	DIAPHRAGM RETAINER, STAINLESS STEEL	1	-	730580
15	DIAPHRAGM CONTACT ASSEMBLY	1	730765	730765
16	POLY FLAG HOPPER DOOR STRAP	1	730783	-
	POLY FLAG HOPPER DOOR STRAP, STAINLESS STEEL	1	-	730582

Orientation of gasket ***is*** critical in poly discharge head.
Please ensure that gasket is assembled as shown.

(See Page 20)



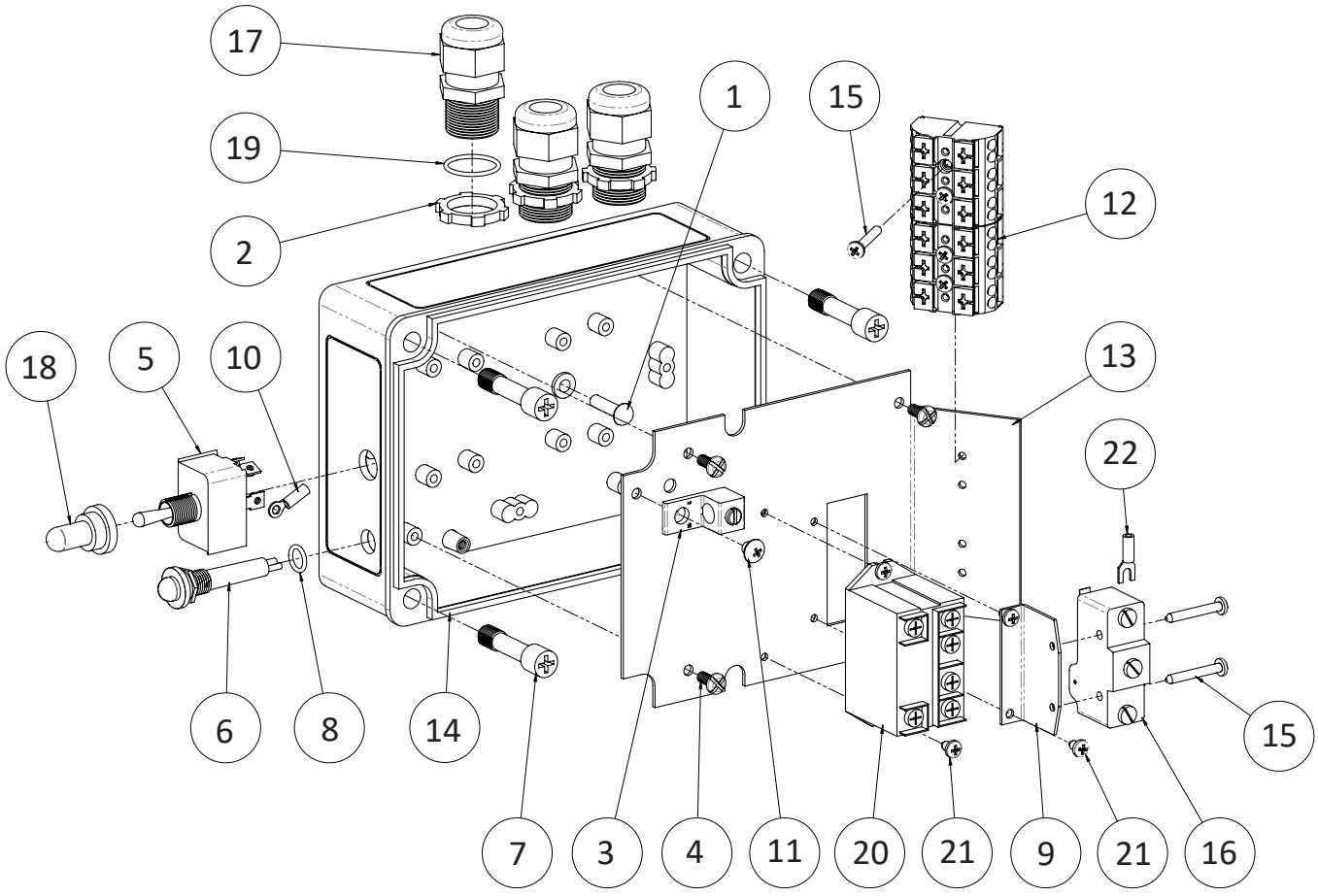
NOTE: Add anti-seize to stainless steel hardware when assembling.

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Discharge Head Control Box With Backup Mechanical Switch

ITEM #	PART #	QTY	DESCRIPTION
730501 & 730505 CONTROL BOXES - COMMON PARTS			
1	011165	1	3/16OD X 3/4L SOLID SS RIVET
2	420473	3	1/2” CONDUIT NUT
3	450484	1	GROUND BLOCK
4	690364	4	8-32 X 3/8 PH SCREW
5	723424	1	TOGGLE SWITCH, DPST, 10A, 250V
6	730043	1	RED LIGHT, 250V, 1/2W
7	730236	4	ENCLOSURE SCREW
8	730502	1	3/8ID X 1/2OD BUNA-N O-RING
9	730503	1	MICRO SWITCH BRACKET
10	730513	4	16-14AWG, #6 BLUE RING TERMINAL
11	730516	1	10-32 X 1/4 PPH TRS ZP SCREW
12	730528	2	TERMINAL BLOCK, 3 POLE, 300V, 20A AWG 20-12, 4 CONN./POLE
13	730542	1	MOUNTING PLATE, DH CTRL BOX
14	730543	1	ENCLOSURE ASSY, DH CONTROL BOX
15	730558	6	6-32 X 1” PPH TRS ZP SCREW
16	730989	1	MICRO SWITCH, SPDT 20A, 250VAC
17	750030	3	1/2” NPT STRAIGHT CORDGRIP
18	750657	1	TOGGLE SWITCH BOOT
19	HW-71-204	3	11/16 ID, 13/16 OD O-RING

ITEM #	PART #	QTY	DESCRIPTION
730501 CONTROL BOX W/RELAY			
20	730044	1	DPST 25A, 240V POWER RELAY
21	730514	5	6-32 X 1/4 PPH TRS ZP SCREW
22	730521	8	16-14AWG, #6 BLUE SPADE TERMINAL
730505 CONTROL BOX WITHOUT RELAY			
21	730514	3	6-32 X 1/4 PPH TRS ZP SCREW
22	730521	3	16-14AWG, #6 BLUE SPADE TERMINAL



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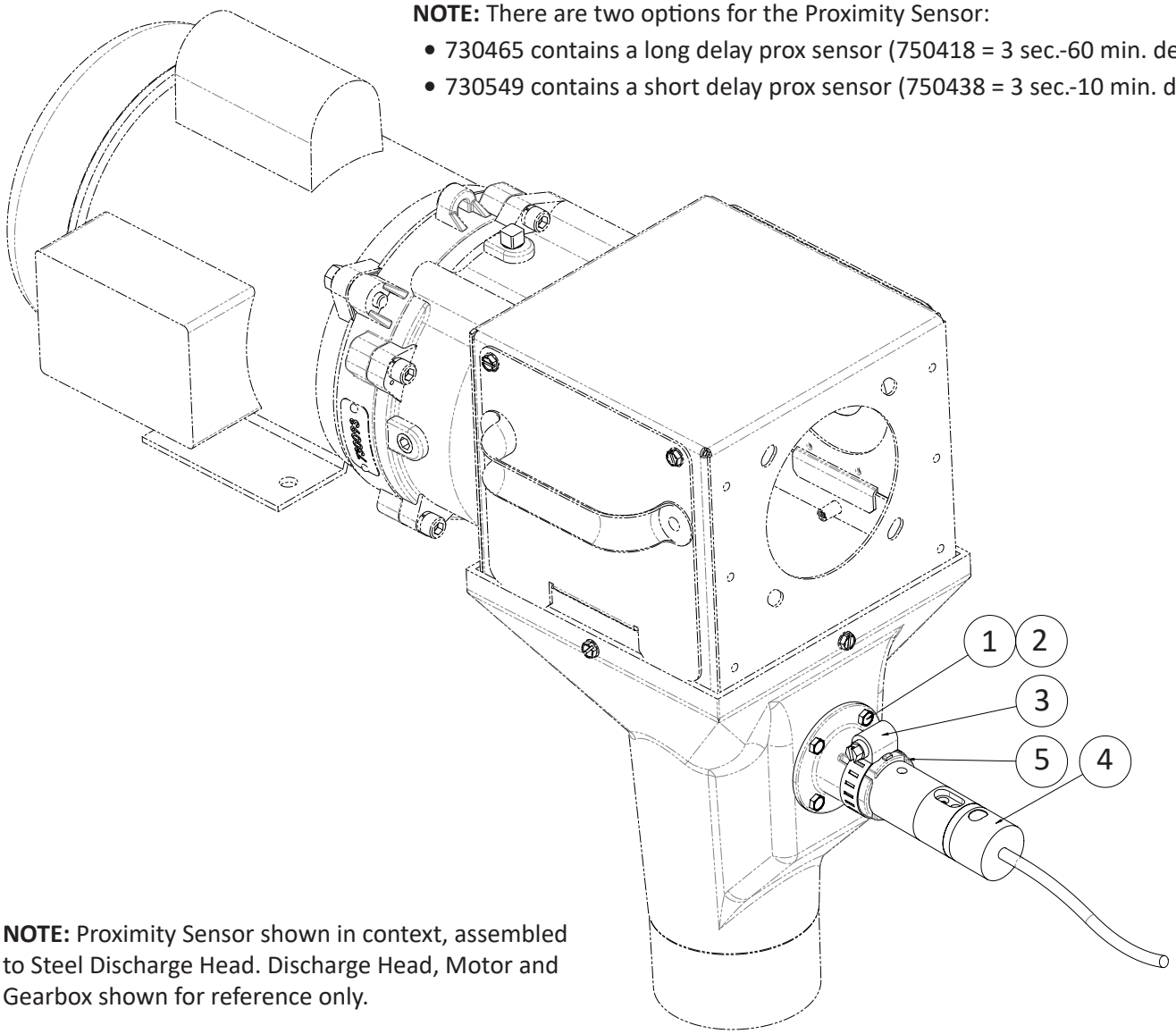
730465 & 730549 Proximity Sensors

ITEM #	PART #	QTY	DESCRIPTION
730465 PROXIMITY SENSOR & MOUNT - PARTS LIST			
1	010408	4	#10-24 KEP NUT
2	012795	4	#10-24 X 1/2" UNSLOTTED HEX SCREW
3	730282	1	1-1/2" SS HOSE CLAMP
4	750418	1	PROXIMITY SENSOR, 44R-33, 90-265V, 3 SEC - 60 MIN DELAY
5	780055	1	PROXIMITY SENSOR BASE

ITEM #	PART #	QTY	DESCRIPTION
730549 PROXIMITY SENSOR WITH SHORT DELAY & MOUNT - PARTS LIST			
1	010408	4	#10-24 KEP NUT
2	012795	4	#10-24 X 1/2" UNSLOTTED HEX SCREW
3	730282	1	1-1/2" SS HOSE CLAMP
4	750438	1	PROXIMITY SENSOR, 44R-33, 90-265V, 3 SEC - 10 MIN DELAY
5	780055	1	PROXIMITY SENSOR BASE

NOTE: There are two options for the Proximity Sensor:

- 730465 contains a long delay prox sensor (750418 = 3 sec.-60 min. delay)
- 730549 contains a short delay prox sensor (750438 = 3 sec.-10 min. delay)

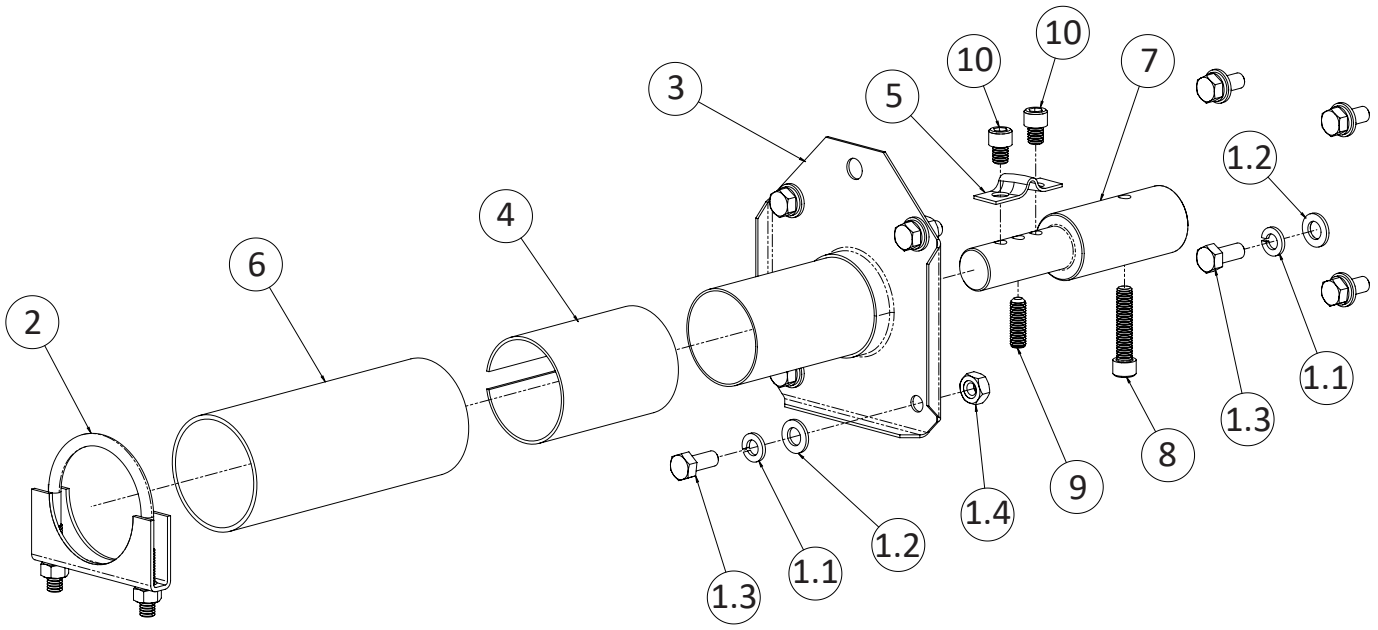


NOTE: Proximity Sensor shown in context, assembled to Steel Discharge Head. Discharge Head, Motor and Gearbox shown for reference only.

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720304 - 720 Steel Port & Driver

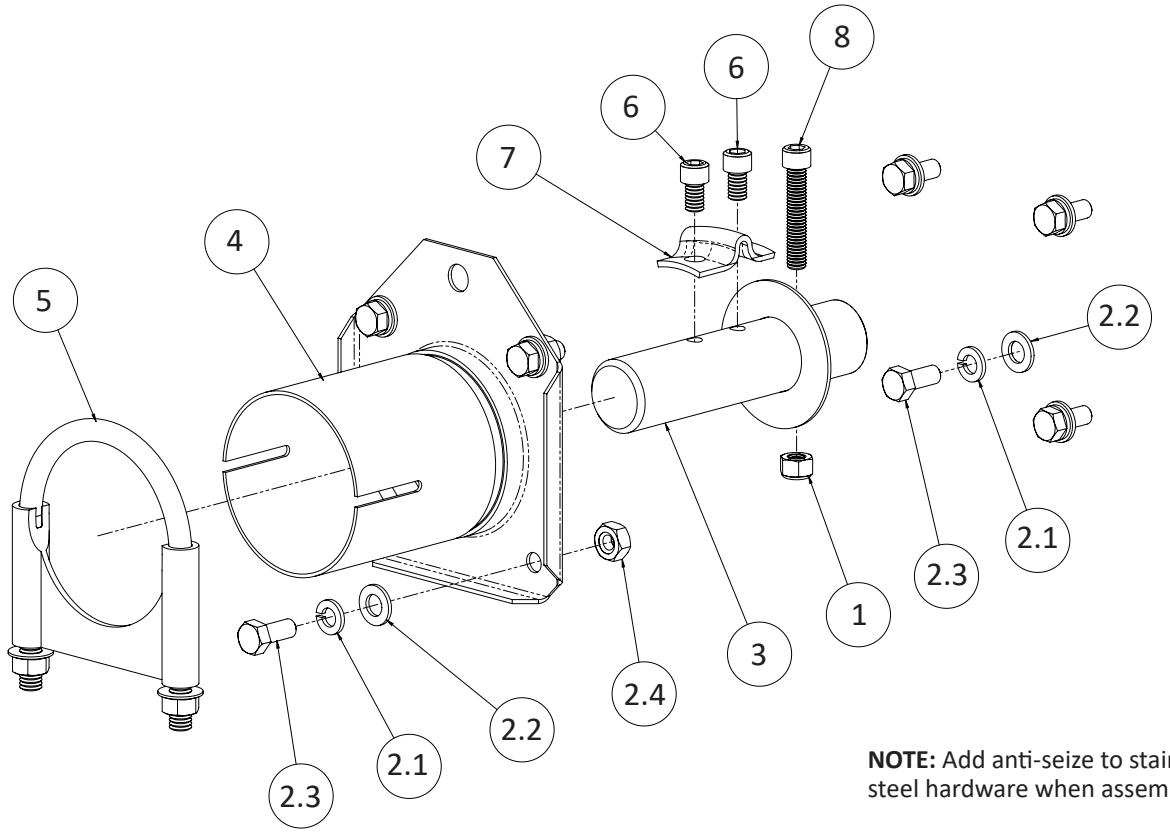
ITEM #	PART #	QTY	DESCRIPTION
720304 - 720 STEEL PORT & DRIVER - PARTS LIST			
1	713195	1	DH TUBE HARDWARE BAG (bag not shown)
1.1	010252	8	5/16” SPLIT LOCKWASHER
1.2	010426	8	5/16” X 11/16” FLAT WASHER
1.3	010643	8	5/16-18 X 3/4” HEX BOLT
1.4	011114	4	5/16-18 HEX NUT
2	720004	1	2-1/4” TUBE CLAMP
3	720034	1	2-1/4” TUBE & PORT PLATE
4	720305	1	2-1/4” STEEL DH PORT TUBE SHIM
5	720412	1	FLIGHTING ANCHOR
6	720435	1	2-1/4” PVC TUBE SPLICE
7	720611	1	FLIGHTING DRIVER
8	730303	1	5/16-18 X 1-1/2” SOCKET HEAD SCREW
9	730403	1	1” KNURLED SET SCREW
10	730414	2	5/16-18 X 3/8” SOCKET HEAD SCREW



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730 Steel Port & 725 Driver

730 STEEL PORT & 725 DRIVER PART #			725304	725320
ITEM #	DESCRIPTION	QTY	PART #	
1	5/16-18 NYLOCK NUT	1	012789	-
	5/16-18 NYLOCK NUT, STAINLESS STEEL	1	-	MH90044
2	DH TUBE HARDWARE BAG (bag not shown)	1	713195	-
	DH TUBE HARDWARE BAG, STAINLESS STEEL (bag not shown)	1	-	731039
2.1	5/16” SPLIT LOCKWASHER	8	010252	-
	5/16” SPLIT LOCKWASHER, STAINLESS STEEL	8	-	010750
2.2	5/16” X 11/16” FLAT WASHER	8	010426	-
	5/16” X 11/16” FLAT WASHER, STAINLESS STEEL	8	-	MH8033
2.3	5/16-18 X 3/4” HEX BOLT	8	010643	-
	5/16-18 X 3/4” HEX BOLT, STAINLESS STEEL	8	-	MH90172
2.4	5/16-18 HEX NUT	4	011114	-
	5/16-18 HEX NUT, STAINLESS STEEL	4	-	00052539
3	DRIVER, WELD ASSEMBLY	1	725300	725300
4	3” TUBE & PORT PLATE	1	730034	-
	3” TUBE & PORT PLATE, STAINLESS STEEL	1	-	731034
5	3” TUBE CLAMP	1	730234	-
	3” TUBE CLAMP, STAINLESS STEEL	1	-	731036
6	5/16-18 X 1/2” SOCKET HEAD SCREW	2	730371	-
	5/16-18 X 1/2” SOCKET HEAD SCREW, STAINLESS STEEL	2	-	010440
7	12GA FLIGHTING ANCHOR	1	730417	730417
8	5/16-18 X 1-3/4” SOCKET HEAD SCREW	1	735303	-
	5/16-18 X 1-3/4” SOCKET HEAD SCREW, STAINLESS STEEL	1	-	010261

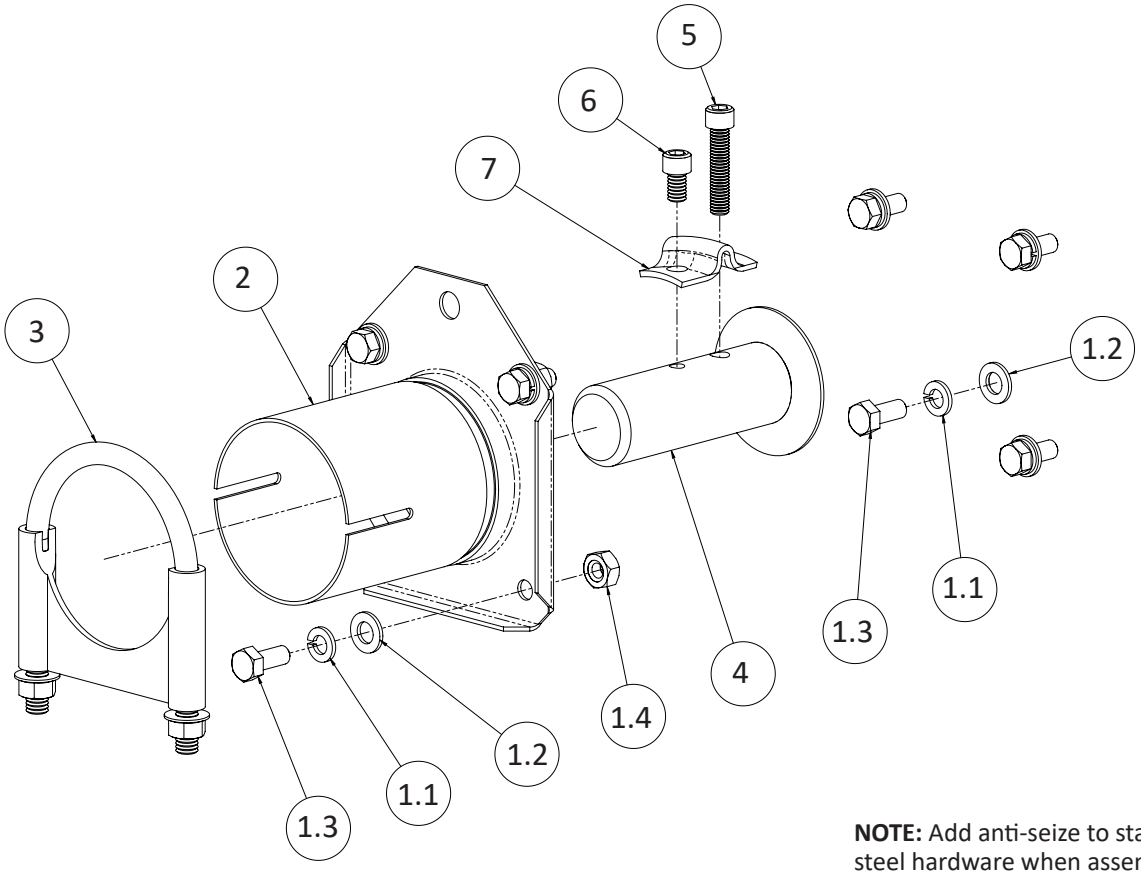


NOTE: Add anti-seize to stainless steel hardware when assembling.

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730 Steel Port & Driver

730 STEEL PORT & DRIVER PART #			730304	731035
ITEM #	DESCRIPTION	QTY	PART #	
1	DH TUBE HARDWARE BAG (bag not shown)	1	713195	-
	DH TUBE HARDWARE BAG, STAINLESS STEEL (bag not shown)	1	-	731039
1.1	5/16” SPLIT LOCKWASHER	8	010252	-
	5/16” SPLIT LOCKWASHER, STAINLESS STEEL	8	-	010750
1.2	5/16” X 11/16” FLAT WASHER	8	010426	-
	5/16” X 11/16” FLAT WASHER, STAINLESS STEEL	8	-	MH8033
1.3	5/16-18 X 3/4” HEX BOLT	8	010643	-
	5/16-18 X 3/4” HEX BOLT, STAINLESS STEEL	8	-	MH90172
1.4	5/16-18 HEX NUT	4	011114	-
	5/16-18 HEX NUT, STAINLESS STEEL	4	-	00052539
2	3” TUBE & PORT PLATE	1	730034	-
	3” TUBE & PORT PLATE, STAINLESS STEEL	1	-	731034
3	3” TUBE CLAMP	1	730234	-
	3” TUBE CLAMP, STAINLESS STEEL	1	-	731036
4	3” FLIGHTING DRIVER	1	730300	730300
5	5/16-18 X 1-1/2” SOCKET HEAD SCREW	1	730303	-
	5/16-18 X 1-1/2” SOCKET HEAD SCREW, STAINLESS STEEL	1	-	010263
6	5/16-18 X 1/2” SOCKET HEAD SCREW	1	730371	-
	5/16-18 X 1/2” SOCKET HEAD SCREW, STAINLESS STEEL	1	-	010440
7	12GA FLIGHTING ANCHOR	1	730417	730417

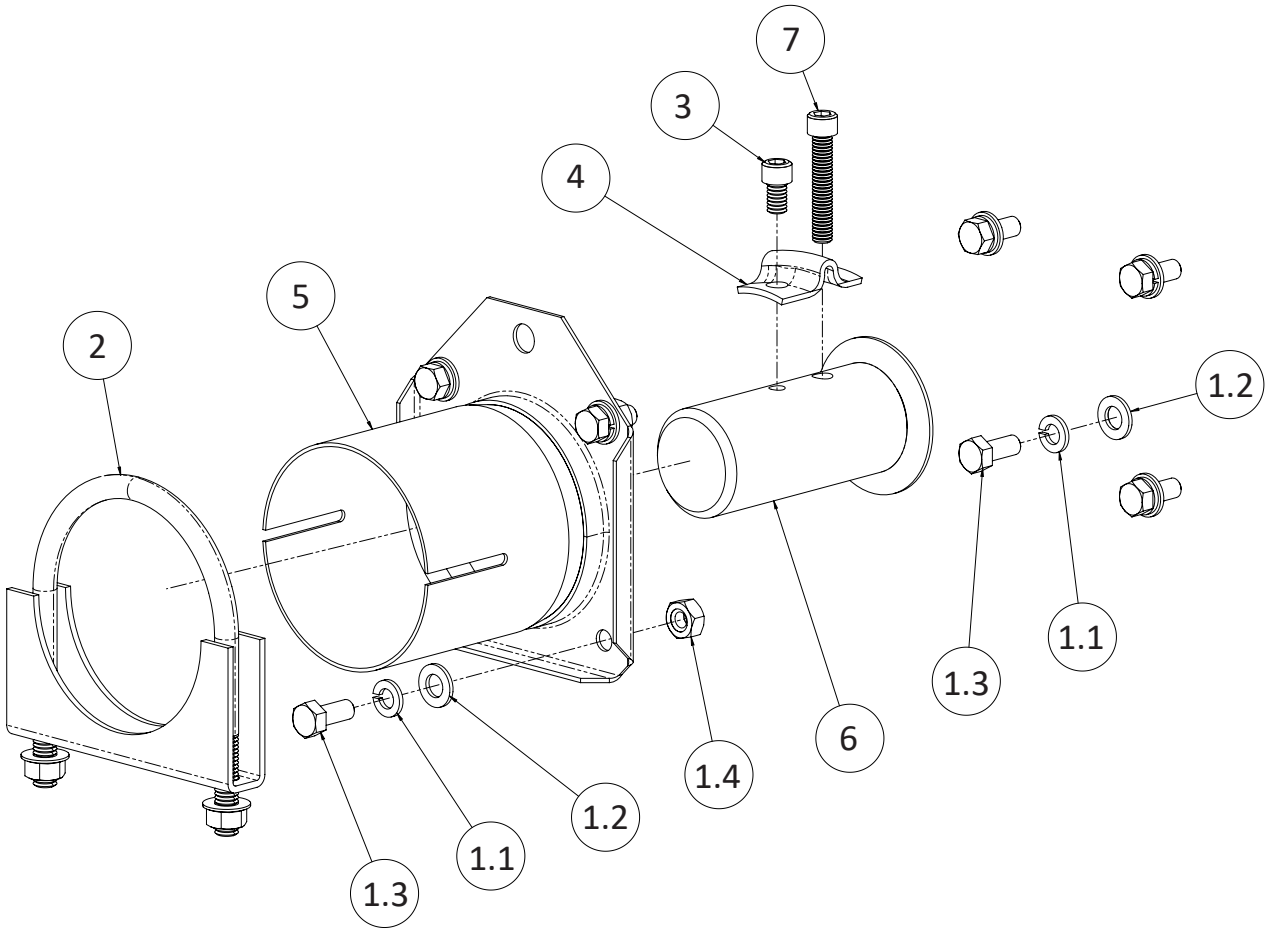


NOTE: Add anti-seize to stainless steel hardware when assembling.

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735305 - 735HV Steel Port & Driver

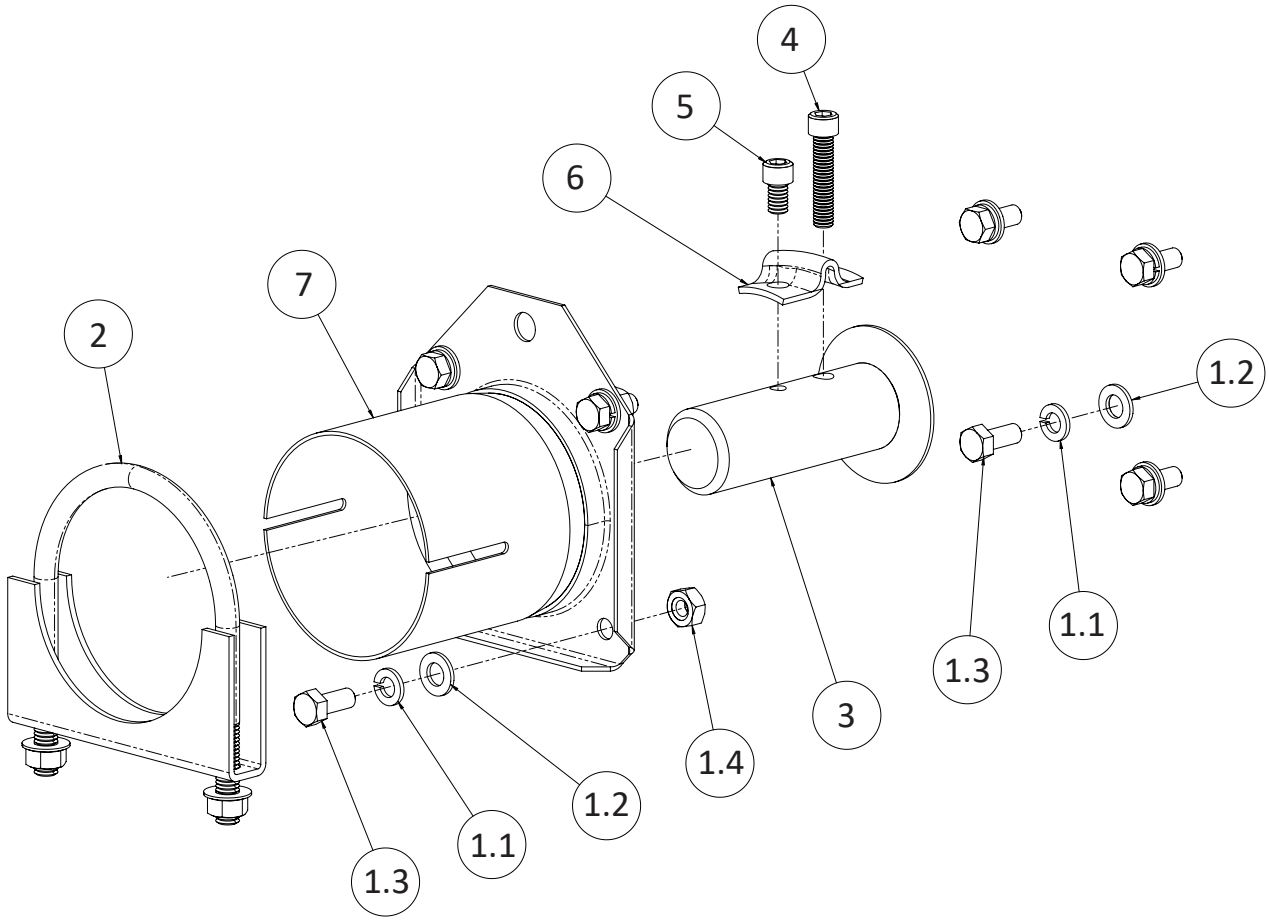
ITEM #	PART #	QTY	DESCRIPTION
735305 - 735HV STEEL PORT & DRIVER - PARTS LIST			
1	713195	1	DH TUBE HARDWARE BAG (bag not shown)
1.1	010252	8	5/16” SPLIT LOCKWASHER
1.2	010426	8	5/16” X 11/16” FLAT WASHER
1.3	010643	8	5/16-18 X 3/4” HEX BOLT
1.4	011114	4	5/16-18 HEX NUT
2	724401	1	3-1/2” TUBE CLAMP
3	730371	1	5/16-18 X 1/2” SOCKET HEAD SCREW
4	730417	1	12GA FLIGHTING ANCHOR
5	735035	1	3-1/2” TUBE & PORT PLATE
6	735300	1	3-1/2” FLIGHTING DRIVER
7	735303	1	5/16-18 X 1-3/4” SOCKET HEAD SCREW



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735304 - 735HM Steel Port & Driver

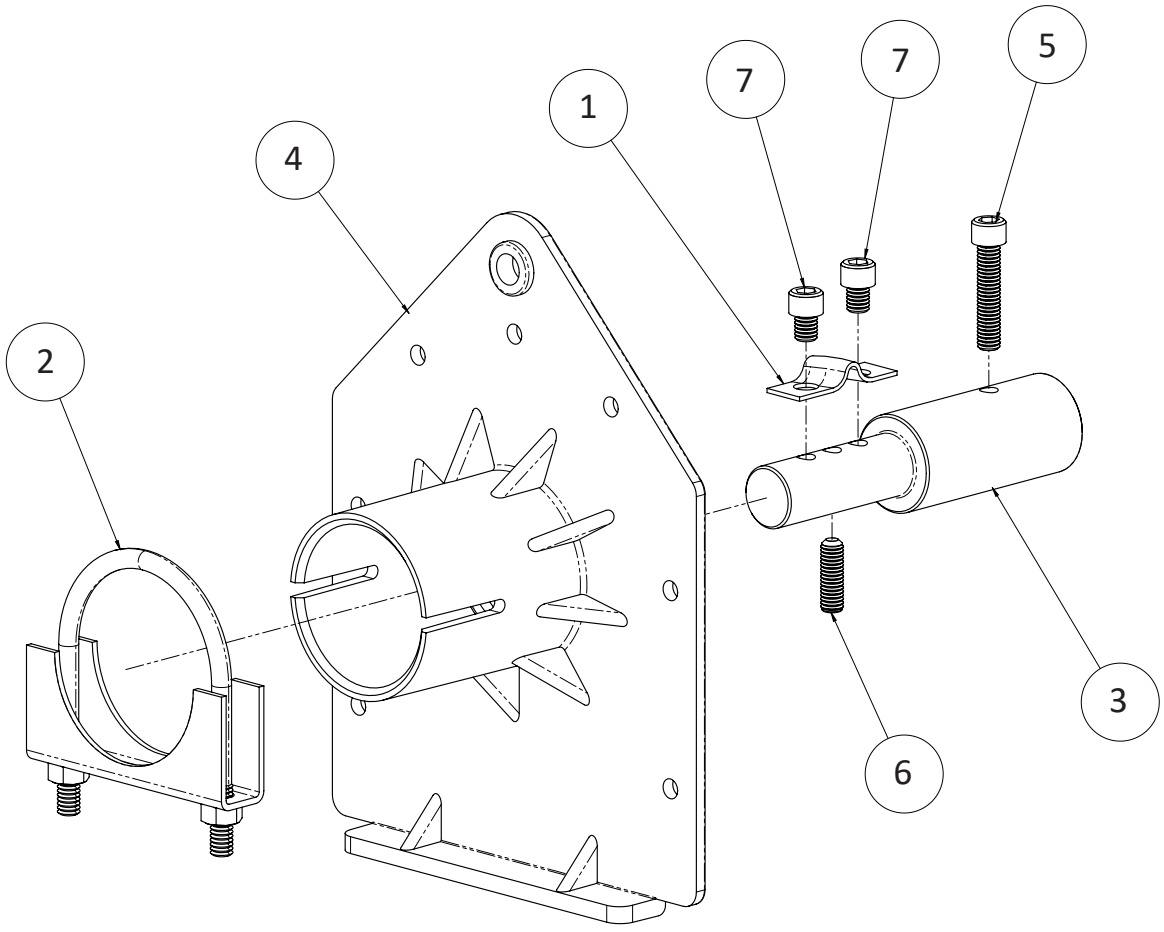
ITEM #	PART #	QTY	DESCRIPTION
735304 - 735HM STEEL PORT & DRIVER - PARTS LIST			
1	713195	1	DH TUBE HARDWARE BAG (bag not shown)
1.1	010252	8	5/16” SPLIT LOCKWASHER
1.2	010426	8	5/16” X 11/16” FLAT WASHER
1.3	010643	8	5/16-18 X 3/4” HEX BOLT
1.4	011114	4	5/16-18 HEX NUT
2	724401	1	3-1/2” TUBE CLAMP
3	730300	1	3” FLIGHTING DRIVER
4	730303	1	5/16-18 X 1-1/2” SOCKET HEAD SCREW
5	730371	1	5/16-18 X 1/2” SOCKET HEAD SCREW
6	730417	1	12GA FLIGHTING ANCHOR
7	735035	1	3-1/2” TUBE & PORT PLATE



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720464 - 720 Poly Port & Driver

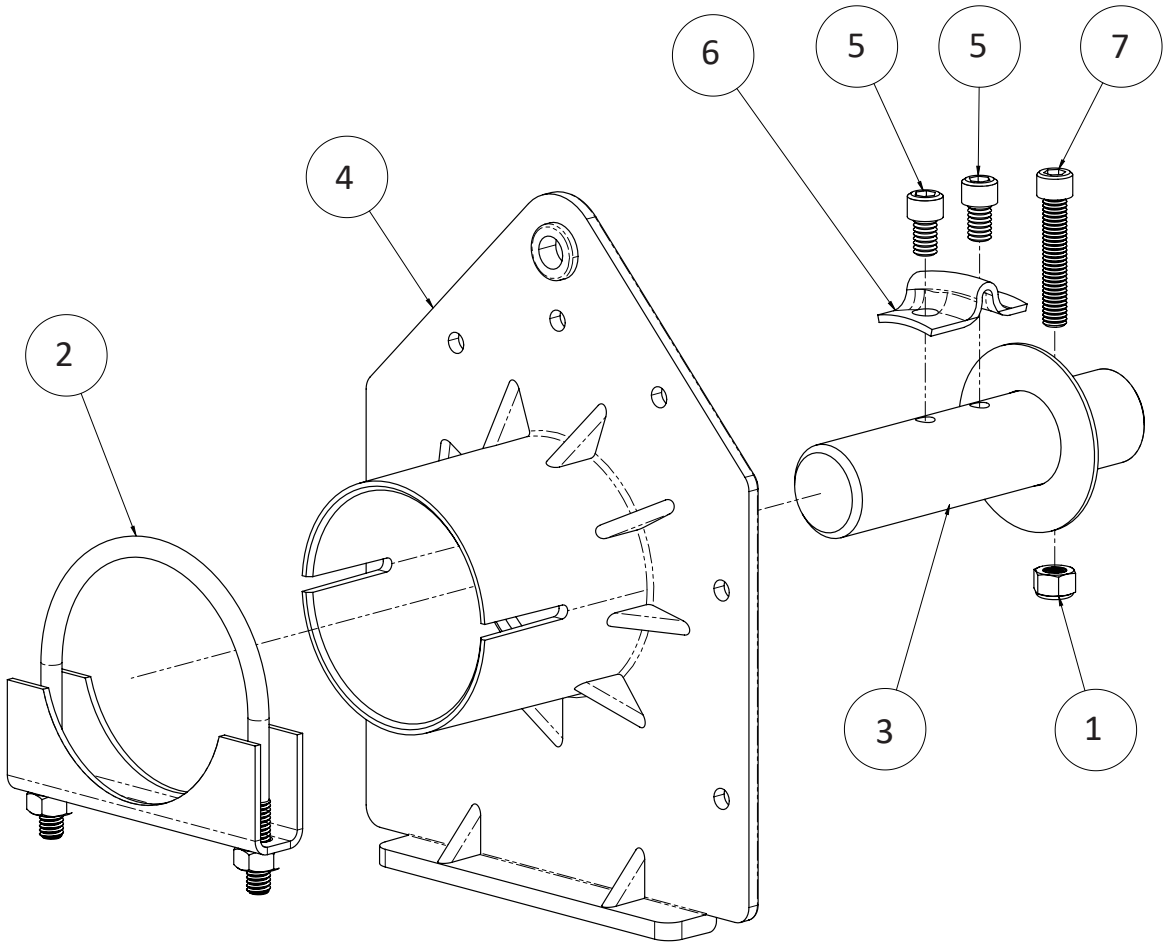
ITEM #	PART #	QTY	DESCRIPTION
720464 - 720 POLY PORT & DRIVER - PARTS LIST			
1	720412	1	FLIGHTING ANCHOR
2	720467	1	2-1/2” TUBE CLAMP
3	720611	1	720 FLIGHTING DRIVER
4	730270	1	2-1/4” POLY PORT TUBE
5	730303	1	5/16-18 X 1-1/2” SOCKET HEAD SCREW
6	730403	1	1” KNURLED SET CREW
7	730414	2	5/16-18 X 3/8” SOCKET HEAD SCREW



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725464 - 730 Poly Port & 725 Driver

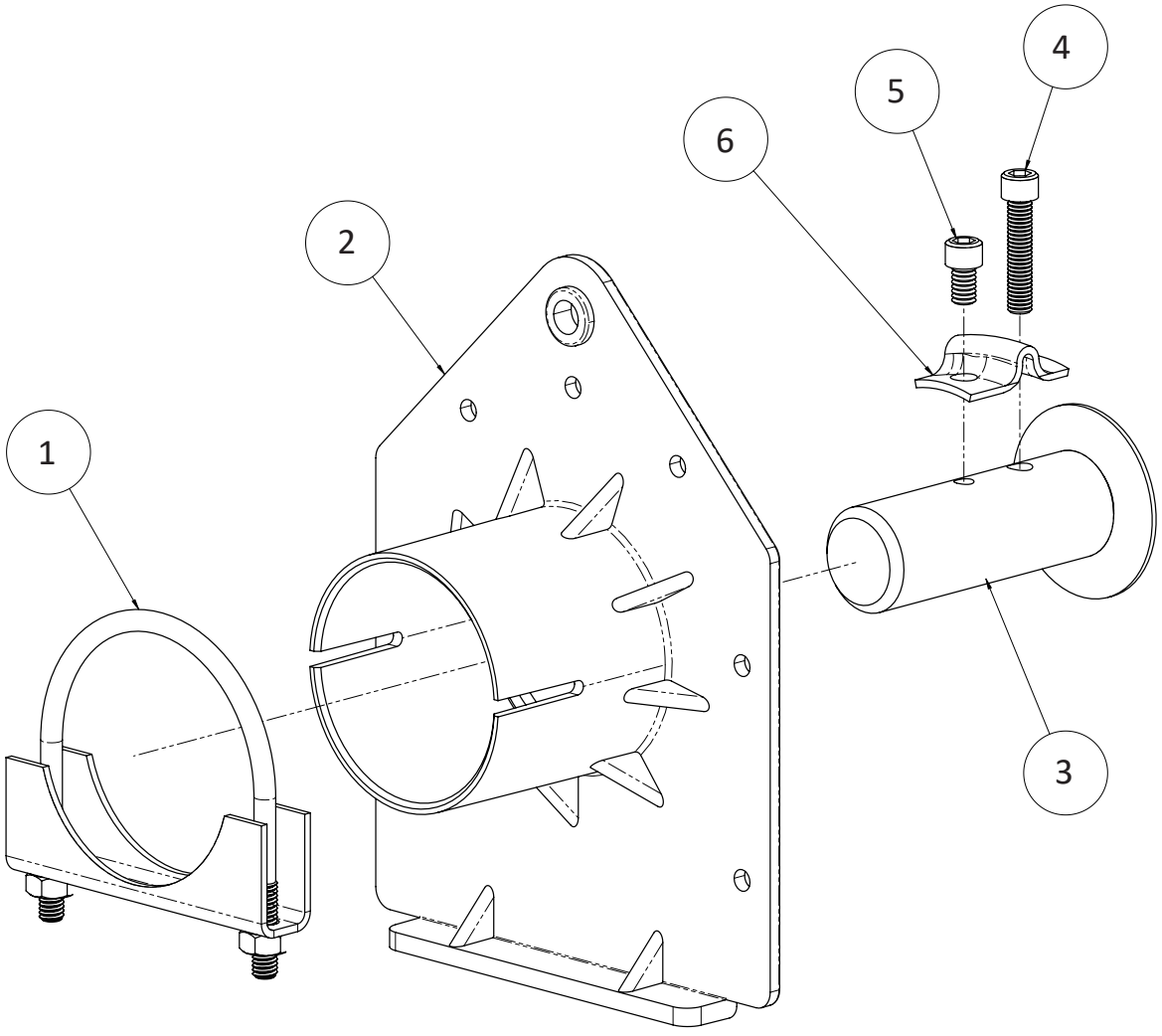
ITEM #	PART #	QTY	DESCRIPTION
725464 - 730 POLY PORT & 725 DRIVER - PARTS LIST			
1	012789	1	5/16-18 NYLOCK NUT
2	713197	1	3-1/4” TUBE CLAMP
3	725300	1	DRIVER WELD ASSEMBLY
4	730269	1	3” POLY PORT TUBE
5	730371	2	5/16-18 X 1/2” SOCKET HEAD SCREW
6	730417	1	12GA FLIGHTING ANCHOR
7	735303	1	5/16-18 X 1-3/4” SOCKET HEAD SCREW



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730464 - 730 Poly Port & Driver

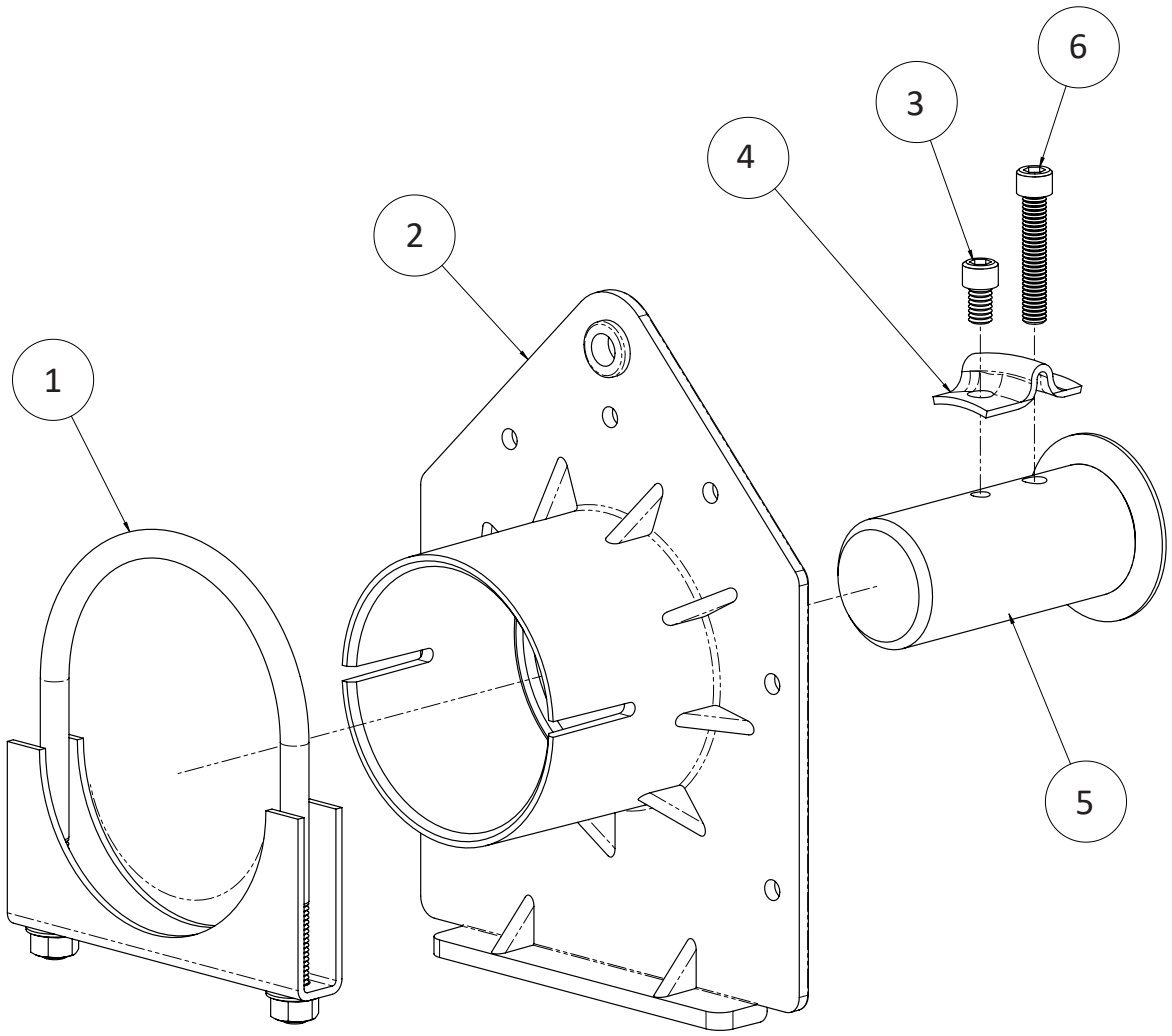
ITEM #	PART #	QTY	DESCRIPTION
730464 - 730 POLY PORT & DRIVER - PARTS LIST			
1	713197	1	3-1/4” TUBE CLAMP
2	730269	1	3” POLY PORT TUBE
3	730300	1	3” FLIGHTING DRIVER
4	730303	1	5/16-18 X 1-1/2” SOCKET HEAD SCREW
5	730371	2	5/16-18 X 1/2” SOCKET HEAD SCREW
6	730417	1	12GA FLIGHTING ANCHOR



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735466 - 735HV Poly Port & Driver

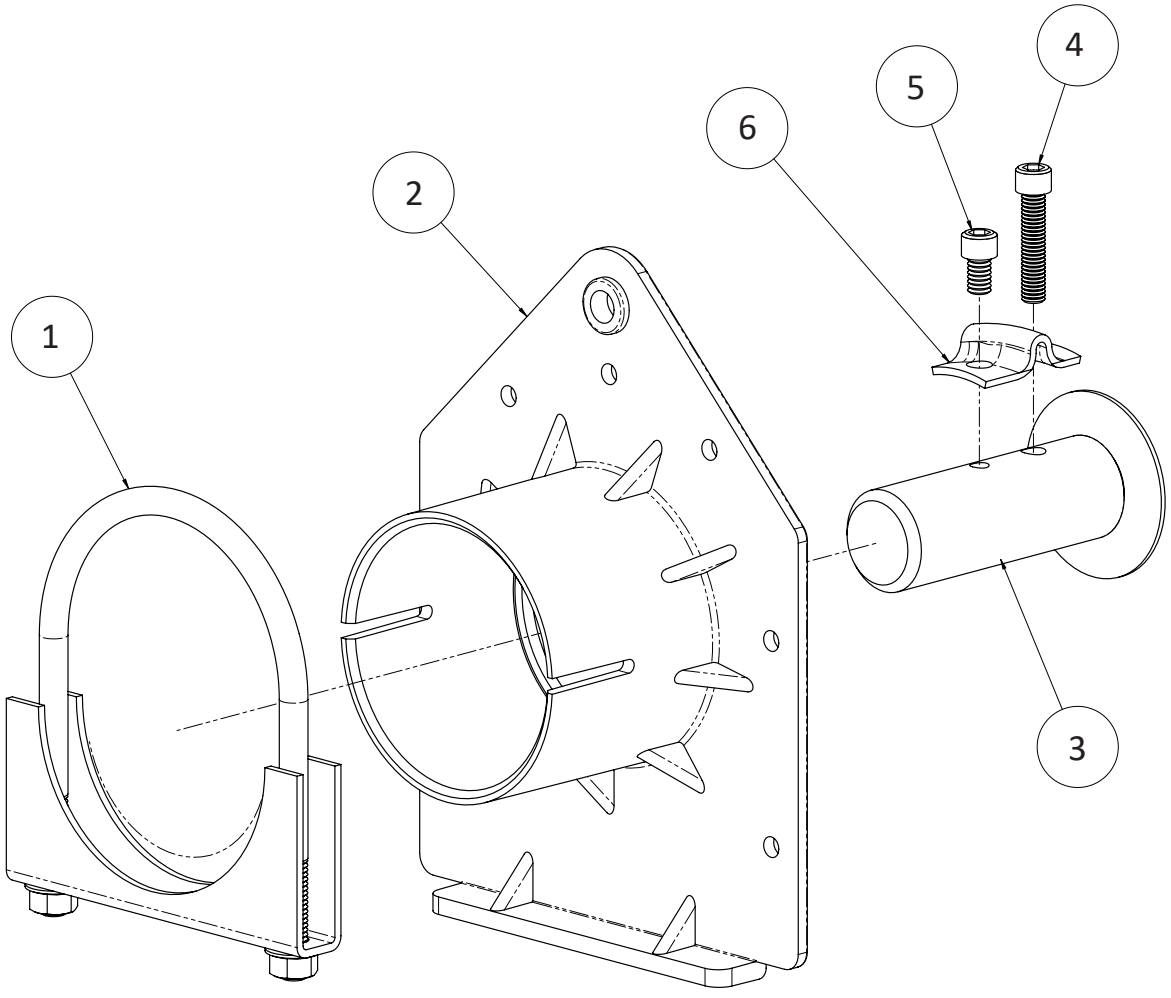
ITEM #	PART #	QTY	DESCRIPTION
735466 - 735HV POLY PORT & DRIVER - PARTS LIST			
1	724402	1	4” TUBE CLAMP
2	730268	1	3-1/2” POLY PORT TUBE
3	730371	2	5/16-18 X 1/2” SOCKET HEAD SCREW
4	730417	1	12GA FLIGHTING ANCHOR
5	735300	1	3-1/2” FLIGHTING DRIVER
6	735303	1	5/16-18 X 1-3/4” SOCKET HEAD SCREW



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735480 - 735HM Poly Port & Driver

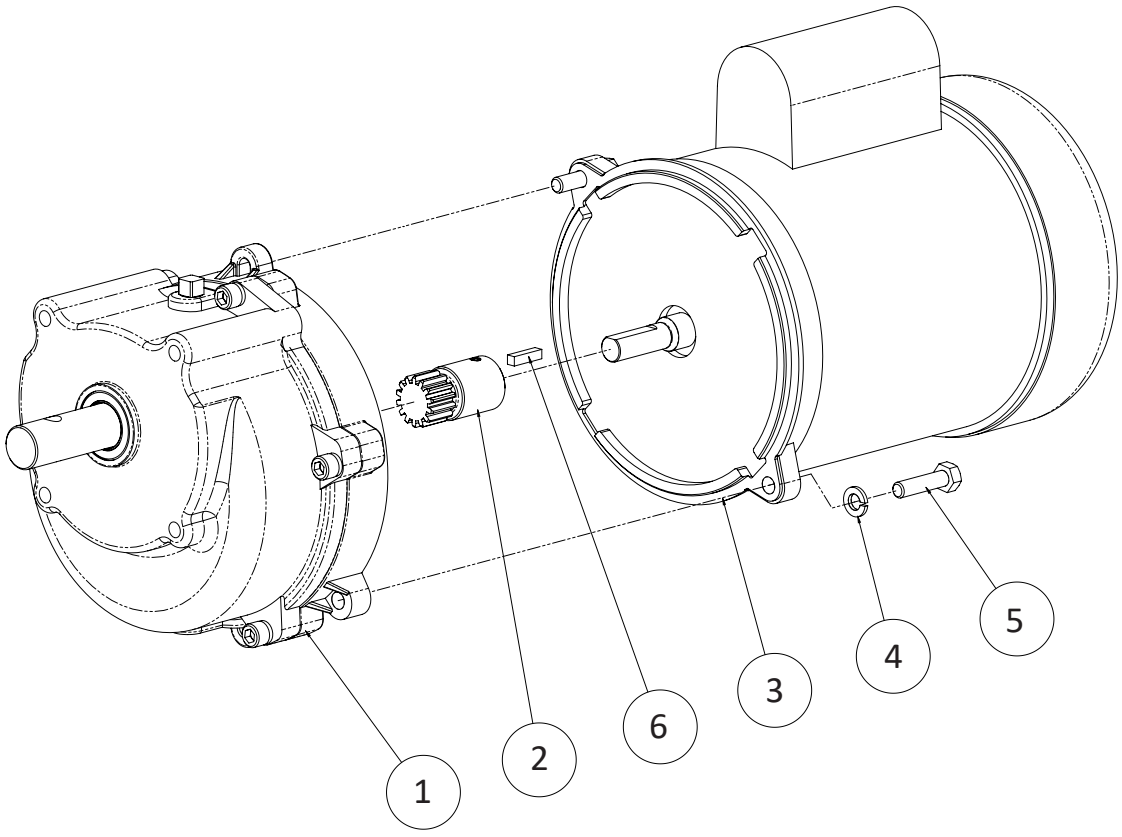
ITEM #	PART #	QTY	DESCRIPTION
735480 - 735HM POLY PORT & DRIVER - PARTS LIST			
1	724402	1	4” TUBE CLAMP
2	730268	1	3-1/2” POLY PORT TUBE
3	730300	1	3” FLIGHTING DRIVER
4	730303	1	5/16-18 X 1-1/2” SOCKET HEAD SCREW
5	730371	2	5/16-18 X 1/2” SOCKET HEAD SCREW
6	730417	1	12GA FLIGHTING ANCHOR



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Single Phase Direct Drive Units

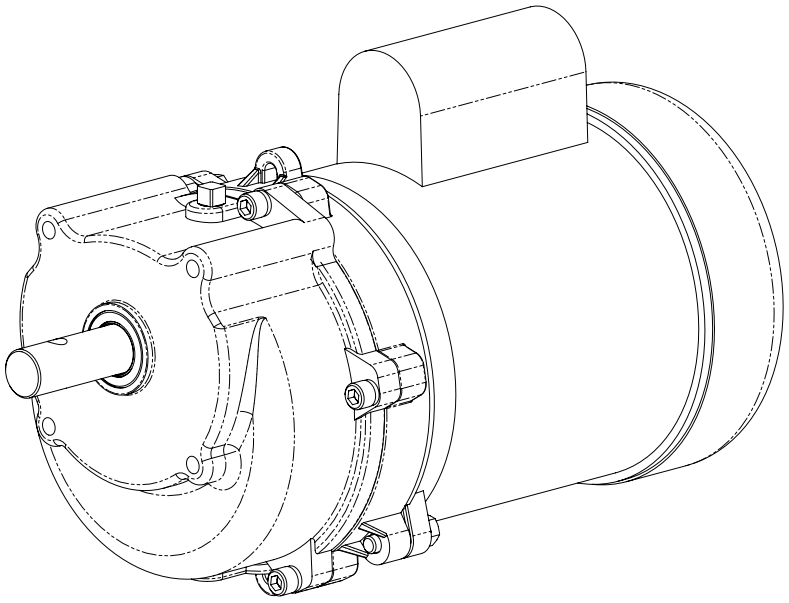
ITEM #	PART #	DESCRIPTION
SINGLE PHASE DIRECT DRIVE UNITS - PARTS LIST		
GEAR REDUCERS - DIE CAST ALUMINUM (DCA)		
1	730089	358 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (296 RPM @ 50HZ)
	730093	266 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (220 RPM @ 50HZ)
	730123	189 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (156 RPM @ 50HZ)
	730124	441 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (365 RPM @ 50HZ)
PINIONS - DIE CAST ALUMINUM (DCA) GEARBOXES		
2	450366	1/2” BORE PINION - DCA GEARBOX 2-1/8” LONG - 14 TEETH
	730094	5/8” BORE PINION - DCA GEARBOX 2-1/2” LONG - 14 TEETH
SINGLE PHASE MOTORS		
3	735390	1P MOTOR, .50HP, 115/230V, 50/60HZ, 1425/1725 RPM
	735391	1P MOTOR, .75HP, 115/230V, 50/60HZ, 1425/1725 RPM
	735392	1P MOTOR, 1.0HP, 115/208-230V, 50/60HZ, 1425/1725 RPM
	735393	1P MOTOR, 1.5HP, 115/208-230V, 60HZ, 1725 RPM
	735464	1P MOTOR, 1.0HP, 110/220V, 50HZ, 1500 RPM
	735465	1P MOTOR, 1.5HP, 110/220V, 50HZ, 1500 RPM
HARDWARE TO INSTALL GEAR REDUCER		
4	010252	5/16” SPLIT LOCK WASHER (QTY 2)
5	010647	5/16” X 1-1/4” HEX BOLT (QTY 2)
6	690339	3/16” X 3/4” LONG SQUARE KEY



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Single Phase Direct Drive Units - Parts Index

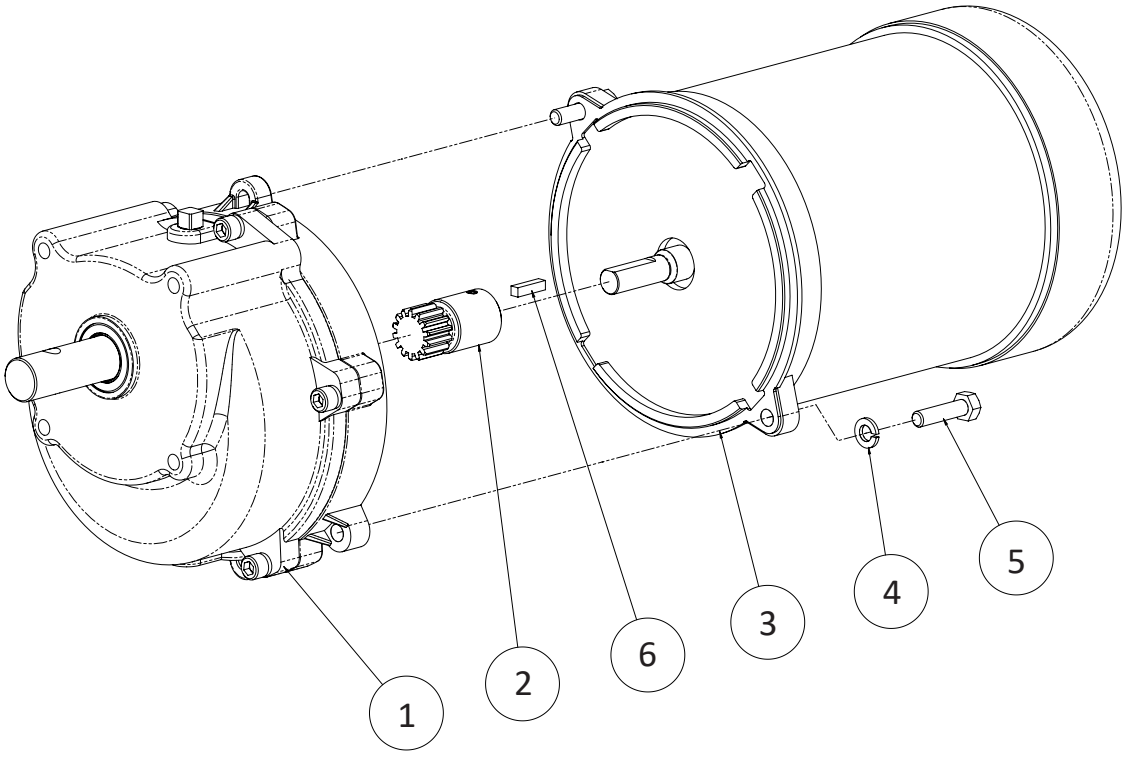
PART #	DESCRIPTION	GEARBOX	PINION	MOTOR	KEY
720325	DRIVE, .50HP,156/189RPM,7/8SH,115/230V,50/60H,1P	730123	450366	735390	-
720326	DRIVE,.75HP,156/189RPM,7/8SH,115/230V,50/60H,1P	730123	450366	735391	-
720327	DRIVE,1.0HP,189RPM,7/8SH,115/208-230V,60H,1P	730123	730094	735392	690339
720328	DRIVE,1.5HP,189RPM,7/8SH,115/230V,60H,1P	730123	730094	735393	690339
730315	DRIVE,.50HP,220/266RPM,7/8SH,115/230V,50/60H,1P	730093	450366	735390	-
730316	DRIVE,.75HP,220/266RPM,7/8SH,115/230V,50/60H,1P	730093	450366	735391	-
730317	DRIVE,1.0HP,266RPM,7/8SH,115/208-230V,60H,1P	730093	730094	735392	690339
730318	DRIVE,1.5HP,266RPM,7/8SH,115/230V,60H,1P	730093	730094	735393	690339
735342	DRIVE,1.0HP,365RPM,7/8SH,110/220V,50H,1P	730124	730094	735464	690339
735343	DRIVE,1.5HP,365RPM,7/8SH,110/220V,50H,1P	730124	730094	735465	690339
735360	DRIVE,.50HP,365/441RPM,7/8SH,115/230V,50/60H,1P	730124	450366	735390	-
735361	DRIVE,.75HP,365/441RPM,7/8SH,115/230V,50/60H,1P	730124	450366	735391	-
735362	DRIVE,1.0HP,441RPM,7/8SH,115/208-230V,60H,1P	730124	730094	735392	690339
735363	DRIVE,1.5HP,441RPM,7/8SH,115/230V,60H,1P	730124	730094	735393	690339
735380	DRIVE,.50HP,296/358RPM,7/8SH,115/230V,50/60H,1P	730089	450366	735390	-
735381	DRIVE,.75HP,296/358RPM,7/8SH,115/230V,50/60H,1P	730089	450366	735391	-
735382	DRIVE,1.0HP,358RPM,7/8SH,115/208-230V,60H,1P	730089	730094	735392	690339
735383	DRIVE,1.5HP,358RPM,7/8SH,115/230V,60H,1P	730089	730094	735393	690339
735527	DRIVE,1.0HP,296RPM,7/8SH,110/220V,50H,1P	730089	450366	735464	690339
735528	DRIVE,1.5HP,296RPM,7/8SH,110/220V,50H,1P	730089	450366	735465	690339
735532	DRIVE,1.0HP,220RPM,7/8SH,110/220V,50H,1P	730093	730094	735464	690339
735533	DRIVE,1.5HP,220RPM,7/8SH,110/220V,50H,1P	730093	730094	735465	690339



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Three Phase Direct Drive Units

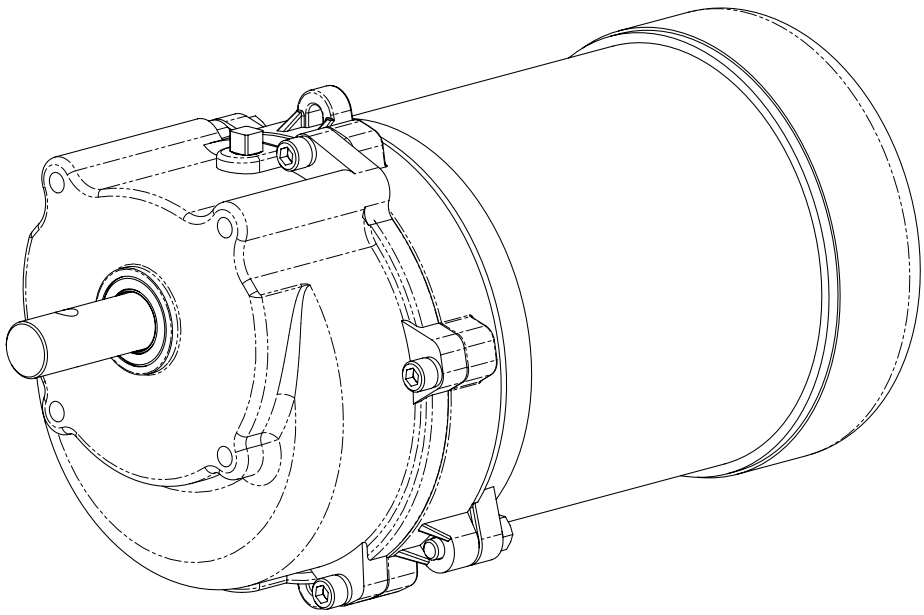
ITEM #	PART #	DESCRIPTION
THREE PHASE DIRECT DRIVE UNITS - PARTS LIST		
GEAR REDUCERS - DIE CAST ALUMINUM (DCA)		
1	730089	358 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (296 RPM @ 50HZ)
	730093	266 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (220 RPM @ 50HZ)
	730123	189 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (156 RPM @ 50HZ)
	730124	441 RPM GEAR REDUCER - DCA 7/8” OUTPUT SHAFT (365 RPM @ 50HZ)
PINIONS - DIE CAST ALUMINUM (DCA) GEARBOXES		
2	450366	1/2” BORE PINION - DCA GEARBOX 2-1/8” LONG - 14 TEETH
	730094	5/8” BORE PINION - DCA GEARBOX 2-1/2” LONG - 14 TEETH
THREE PHASE MOTORS		
3	735460	3P MOTOR, .50HP, 190/380&208-230/460V, 50&60HZ, 1425/1725 RPM
	735461	3P MOTOR, .75HP, 190/380&208-230/460V, 50&60HZ, 1425/1725 RPM
	735462	3P MOTOR, 1.0HP, 190/380&208-230/460V, 50&60HZ, 1425/1725 RPM
	735463	3P MOTOR, 1.5HP, 190/380&208-230/460V, 50&60HZ, 1425/1725 RPM
HARDWARE TO INSTALL GEAR REDUCER		
4	010252	5/16” SPLIT LOCK WASHER (QTY 2)
5	010647	5/16” X 1-1/4” HEX BOLT (QTY 2)
6	690339	3/16” X 3/4” LONG SQUARE KEY



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Three Phase Direct Drive Units - Parts Index

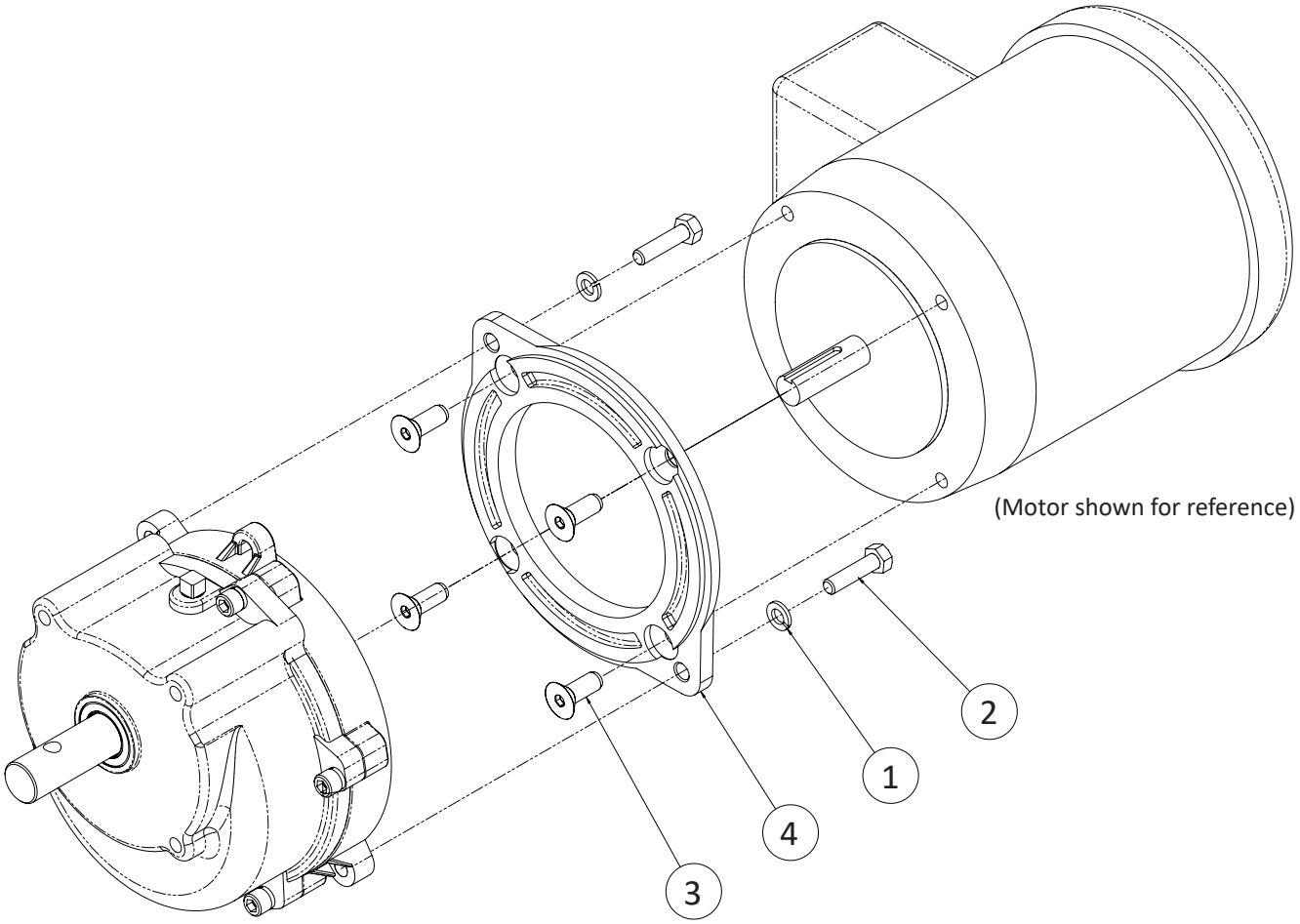
PART #	DESCRIPTION	GEARBOX	PINION	MOTOR	KEY
735330	DRIVE,.50HP,296/358RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730089	450366	735460	-
735331	DRIVE,.75HP,296/358RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730089	450366	735461	-
735332	DRIVE,1.0HP,296/358RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730089	730094	735462	690339
735333	DRIVE,1.5HP,296/358RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730089	730094	735463	690339
735510	DRIVE,.50HP,365/441RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730124	450366	735460	-
735511	DRIVE,.75HP,365/441RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730124	450366	735461	-
735512	DRIVE,1.0HP,365/441RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730124	730094	735462	690339
735513	DRIVE,1.5HP,365/441RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730124	730094	735463	690339
735515	DRIVE,.50HP,220/266RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730093	450366	735460	-
735516	DRIVE,.75HP,220/266RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730093	450366	735461	-
735517	DRIVE,1.0HP,220/266RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730093	730094	735462	690339
735518	DRIVE,1.5HP,220/266RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730093	730094	735463	690339
735520	DRIVE,.50HP,156/189RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730123	450366	735460	-
735521	DRIVE,.75HP,156/189RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730123	450366	735461	-
735522	DRIVE,1.0HP,156/189RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730123	730094	735462	690339
735523	DRIVE,1.5HP,156/189RPM,7/8SH,190/380&208-230/460V,50&60H,3P	730123	730094	735463	690339



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C56 Face Adapter To VAL-CO Gearbox

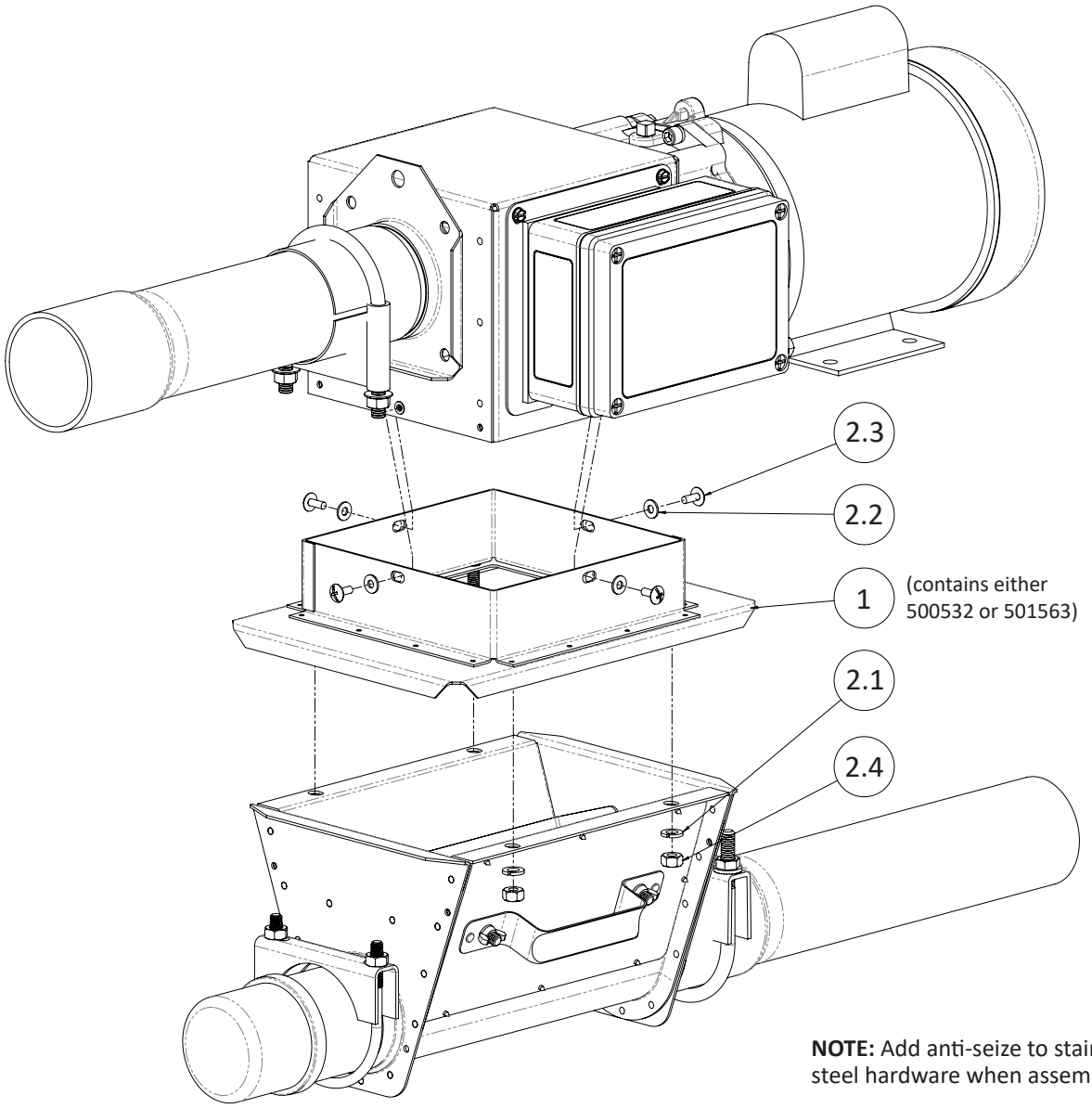
ITEM #	PART #	QTY	DESCRIPTION
C56 FACE ADAPTER TO VAL-CO GEARBOX - PART NUMBERS			
1	010252	2	5/16” SPLIT LOCK WASHER
2	010647	2	5/16” X 1-1/4” HEX BOLT
3	690347	4	3/8-16 X 1, FLAT HEAD BOLT
4	730126	1	3-PHASE ADAPTER FACE PLATE



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Transfer Plate For Steel Discharge Head

TRANSFER PLATE FOR STEEL DISCHARGE HEAD PART #			500517	501560
ITEM #	DESCRIPTION	QTY	PART #	
1	TRANSFER PLATE ASSEMBLY (contains 500532)	1	500517	-
	TRANSFER PLATE ASSEMBLY, STAINLESS STEEL (contains 501563)	1	-	501560
2	TRANSFER PLATE HARDWARE BAG	1	500532	-
	TRANSFER PLATE HARDWARE BAG, STAINLESS STEEL	1	-	501563
2.1	5/16” SPLIT LOCK WASHER	4	010252	-
	5/16” SPLIT LOCK WASHER, STAINLESS STEEL	4	-	010750
2.2	3/16” FLAT WASHER	4	010421	-
	3/16” FLAT WASHER, STAINLESS STEEL	4	-	690064
2.3	#10-24 X 1/2” SLOTTED SCREW	4	010502	-
	#10-24 X 3/8” SLOTTED SCREW, STAINLESS STEEL	4	-	012690
2.4	5/16-18 HEX NUT	4	010603	-
	5/16-18 HEX NUT, STAINLESS STEEL	4	-	00052539

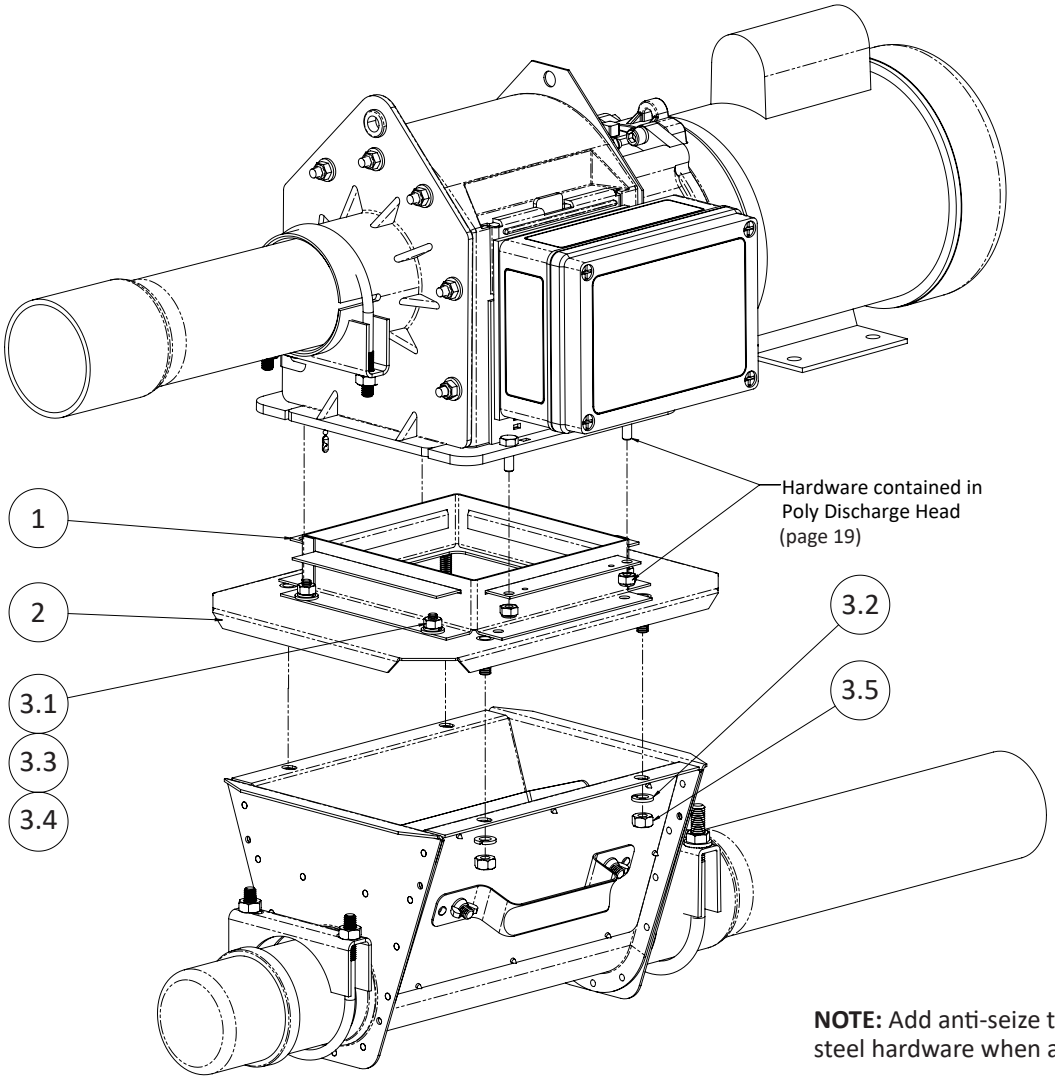


NOTE: Add anti-seize to stainless steel hardware when assembling.

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Transfer Plate For Poly Discharge Head

TRANSFER PLATE FOR POLY DISCHARGE HEAD PART #			500590	501650
ITEM #	DESCRIPTION	QTY	PART #	
1	TRANSFER PLATE ASSEMBLY	1	500591	-
	TRANSFER PLATE ASSEMBLY, STAINLESS STEEL	1	-	501651
2	TRANSFER PLATE ADAPTER	1	500592	-
	TRANSFER PLATE ADAPTER, STAINLESS STEEL	1	-	501652
3	TRANSFER HARDWARE BAG	1	500598	-
	TRANSFER HARDWARE BAG, STAINLESS STEEL	1	-	501656
3.1	1/4” SPLIT LOCK WASHER	4	010251	-
	1/4” SPLIT LOCK WASHER, STAINLESS STEEL	4	-	010409
3.2	5/16” SPLIT LOCK WASHER	4	010252	-
	5/16” SPLIT LOCK WASHER, STAINLESS STEEL	4	-	010750
3.3	1/4” FLAT WASHER	4	010424	-
	1/4” FLAT WASHER, STAINLESS STEEL	4	-	010410
3.4	1/4-20 HEX NUT	4	010602	-
	1/4-20 HEX NUT, STAINLESS STEEL	4	-	012679
3.5	5/16-18 HEX NUT	4	010603	-
	5/16-18 HEX NUT, STAINLESS STEEL	4	-	00052539



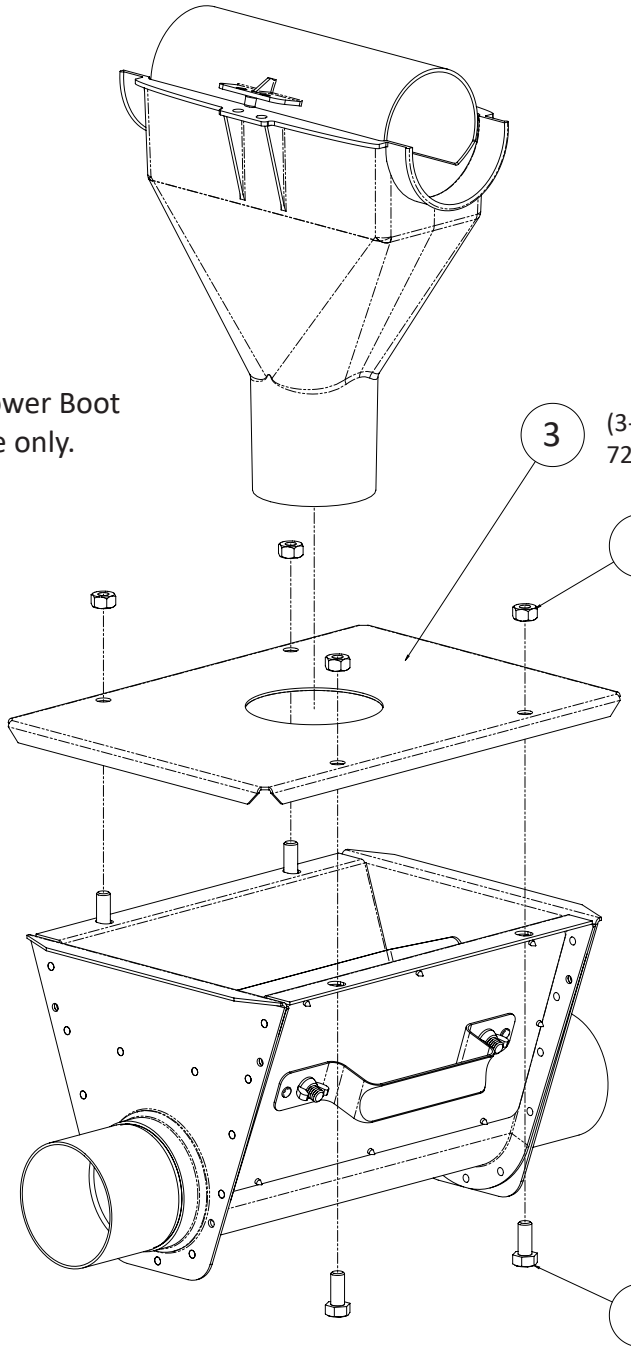
NOTE: Add anti-seize to stainless steel hardware when assembling.

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Transfer Plate For All-Out Drop

ITEM #	PART #	QTY	DESCRIPTION
TRANSFER PLATE FOR ALL-OUT DROP - PART NUMBERS			
1	010603	4	5/16-18 HEX NUT
2	010643	4	5/16-18 X 3/4” HEX BOLT
3	730085	1	TRANSFER PLATE WITH HOLE
	731078	1	TRANSFER PLATE WITH HOLE, STAINLESS STEEL

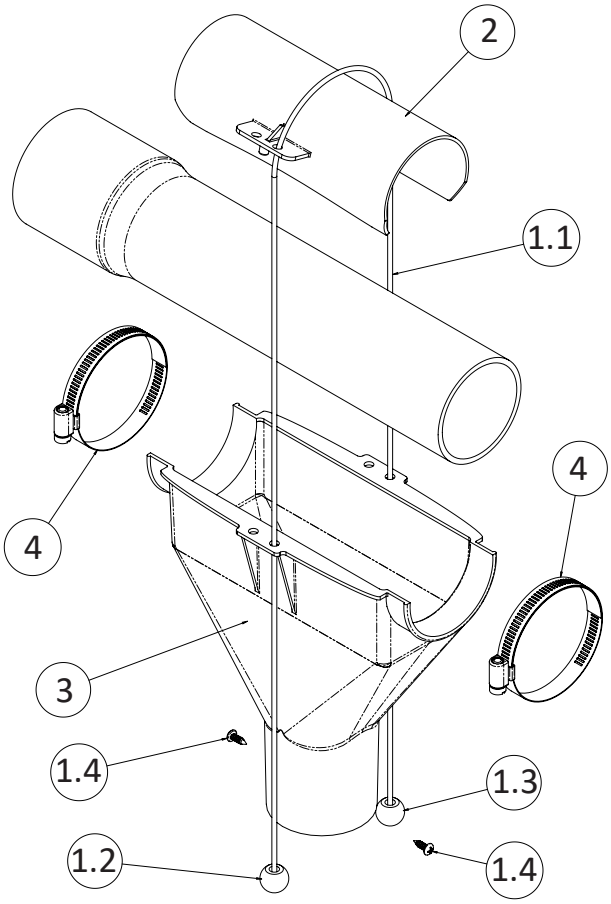
All-Out Drop and Lower Boot shown for reference only.



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All-Out Drops

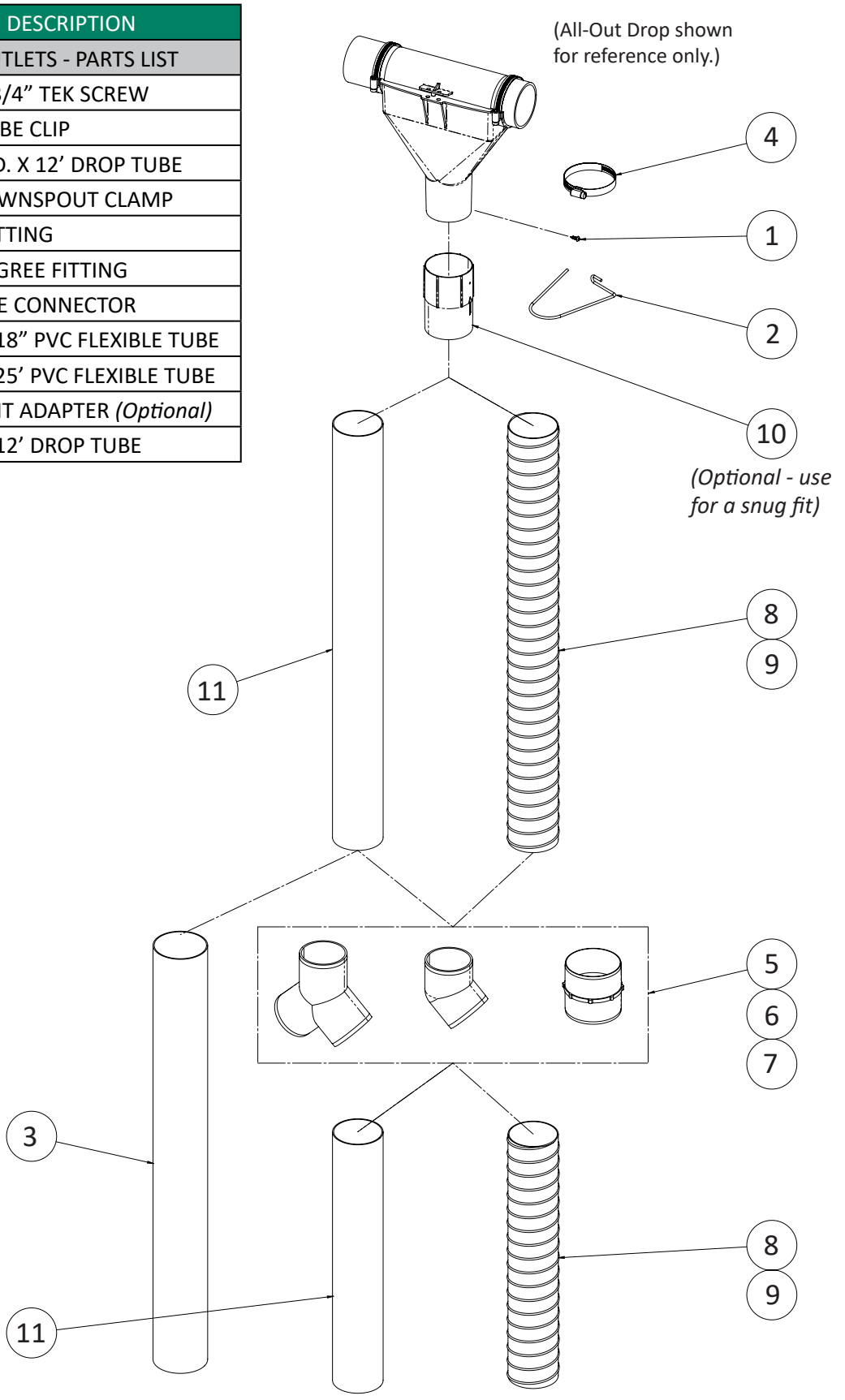
ITEM #	PART #	QTY	DESCRIPTION
ALL-OUT DROPS - COMMON PARTS			
1	720556	1	PARTS BAG - FOR ALL MODELS (bag not shown)
1.1	713110	1	10’ DROP CORD
1.2	730490	1	GREEN SHUTOFF BALL
1.3	730492	1	RED SHUTOFF BALL
1.4	730622	2	#8 X 1/2” PANHEAD SCREW
Model 720: 2-1/4” ALL OUT DROP OUTLET & 720555 - CARTON OF (10) 720550			
2	720551	1	2-1/4” FEED DROP SHUTOFF GATE
3	720552	1	2-1/4” FEED DROP HOUSING
4	775095	2	2-1/2” SS HOSE CLAMP
Models 725 & 730: 3” ALL OUT DROP OUTLET & 730555 - CARTON OF (10) 730550			
2	730551	1	3” FEED DROP SHUTOFF GATE
3	730552	1	3” FEED DROP HOUSING
4	730431	2	3” SS HOSE CLAMP
Models 735HV & 735HM: 3-1/2” ALL OUT DROP OUTLET & 735555 - CARTON OF (10) 735550			
2	735551	1	3-1/2” FEED DROP SHUTOFF GATE
3	735552	1	3-1/2” FEED DROP HOUSING
4	730445	2	3-1/2” SS HOSE CLAMP



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720/725/730 Drop Outlets & Downspout Tubes

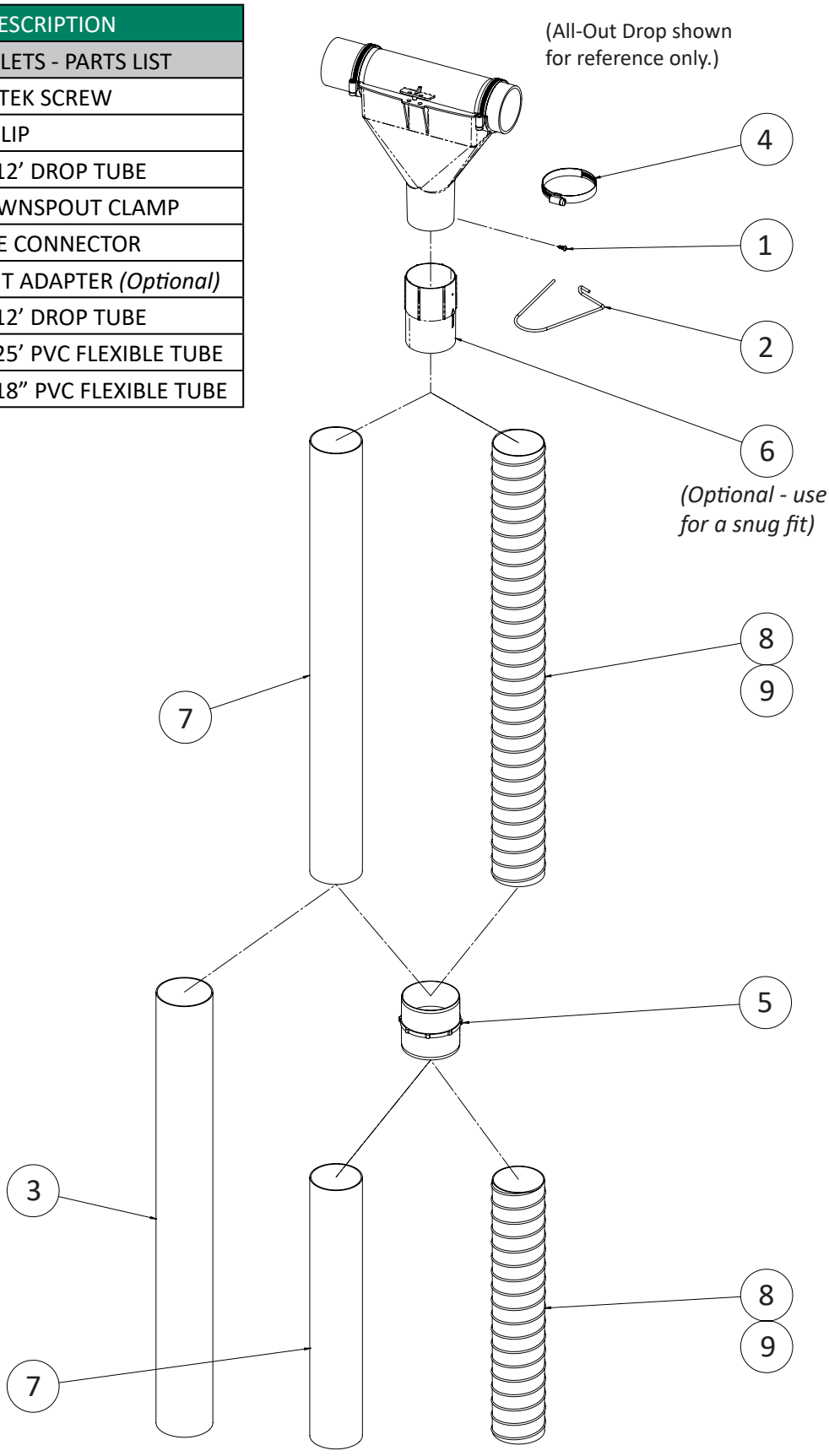
ITEM #	PART #	DESCRIPTION
720/725/730 DROP OUTLETS - PARTS LIST		
1	690291	10-16 X 3/4” TEK SCREW
2	730201	DROP TUBE CLIP
3	730289	3-1/4” I.D. X 12’ DROP TUBE
4	730431	3” SS DOWNSPOUT CLAMP
5	730437	3” “Y” FITTING
6	730438	3” 45 DEGREE FITTING
7	730439	3” SLEEVE CONNECTOR
8	730449	3” I.D. X 18” PVC FLEXIBLE TUBE
9	730480	3” I.D. X 25’ PVC FLEXIBLE TUBE
10	730485	3” SUR-FIT ADAPTER *(Optional)*
11	730615	3” I.D. X 12’ DROP TUBE



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735HV/735HM Discharge Head Drop Outlets & Downspout Tubes

ITEM #	PART #	DESCRIPTION
735HV/735HM DROP OUTLETS - PARTS LIST		
1	690291	10-16 X 3/4” TEK SCREW
2	730201	DROP TUBE CLIP
3	735289	3-3/4” I.D. X 12’ DROP TUBE
4	735431	3-1/2” SS DOWNSPOUT CLAMP
5	735439	3-1/2” SLEEVE CONNECTOR
6	735485	3-1/2” SUR-FIT ADAPTER *(Optional)*
7	735615	3-1/2” I.D. X 12’ DROP TUBE
8	735680	3-1/2” I.D. X 25’ PVC FLEXIBLE TUBE
9	735682	3-1/2” I.D. X 18” PVC FLEXIBLE TUBE

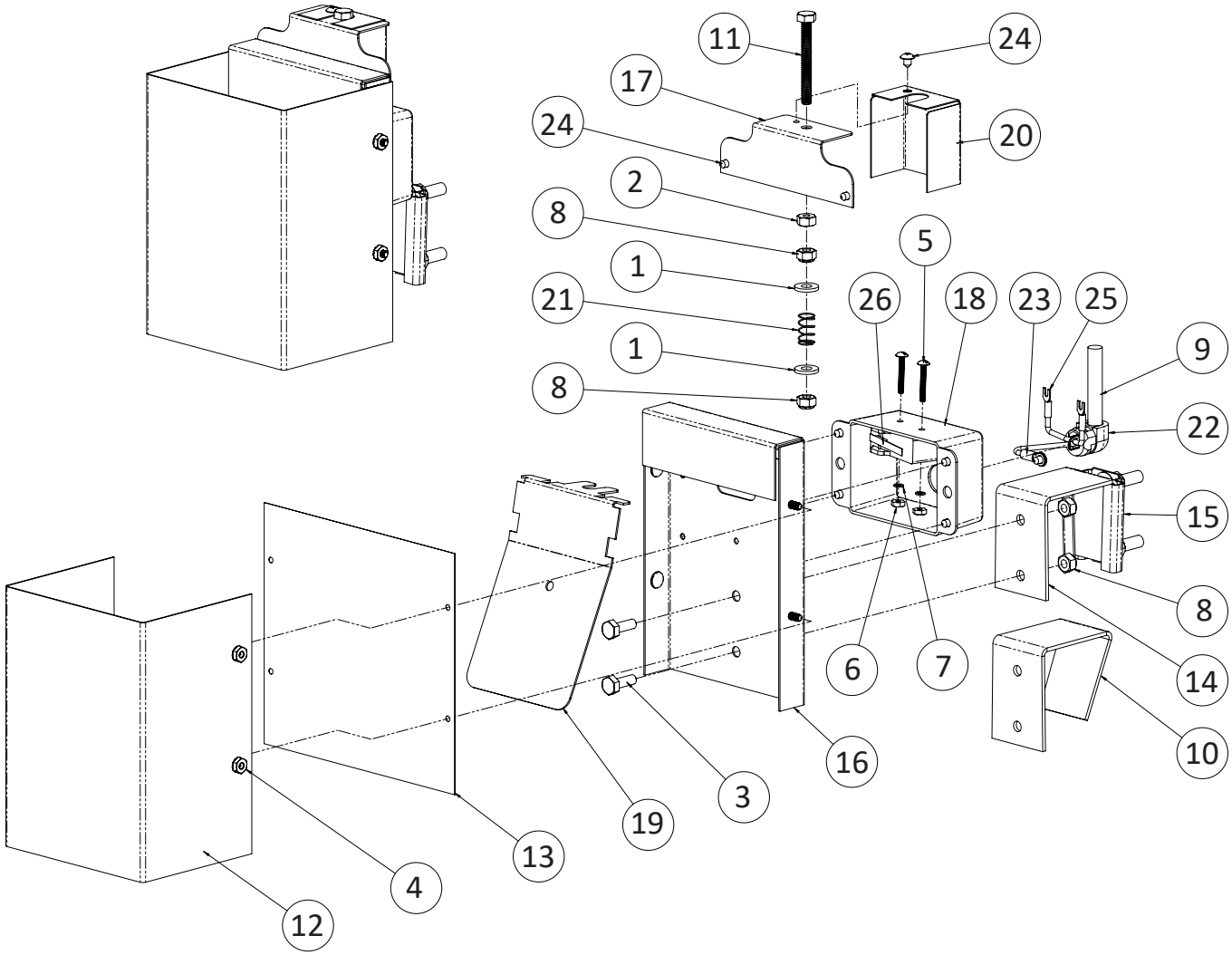


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720097 Mechanical Hopper Level Switch

ITEM #	PART #	QTY	DESCRIPTION
720097 MECH. HOPPER LEVEL SWITCH - PARTS LIST			
1	010424	2	1/4” SAE FLAT WASHER
2	010602	1	1/4-20 FINISHED HEX NUT
3	010617	2	1/4-20 X 3/4” HEX HEAD BOLT
4	012408	4	#10-24 HEX KEP NUT
5	012570	2	#6-32 X 1” RD HD SCREW
6	012731	2	#6-32 MACHINE NUT
7	012732	2	#6 LOCKWASHER
8	012793	4	1/4-20 NYLOCK NUT
9	412381	8	14/3 BLACK SJTOW WIRE
10	451017	1	67 DEG HANGER BRACKET
11	690159	1	1/4-20 X 2-1/4 HHTB SCREW
12	720015	1	SWITCH SHIELD
13	720018	1	7” X 6.5” DIAPHRAM

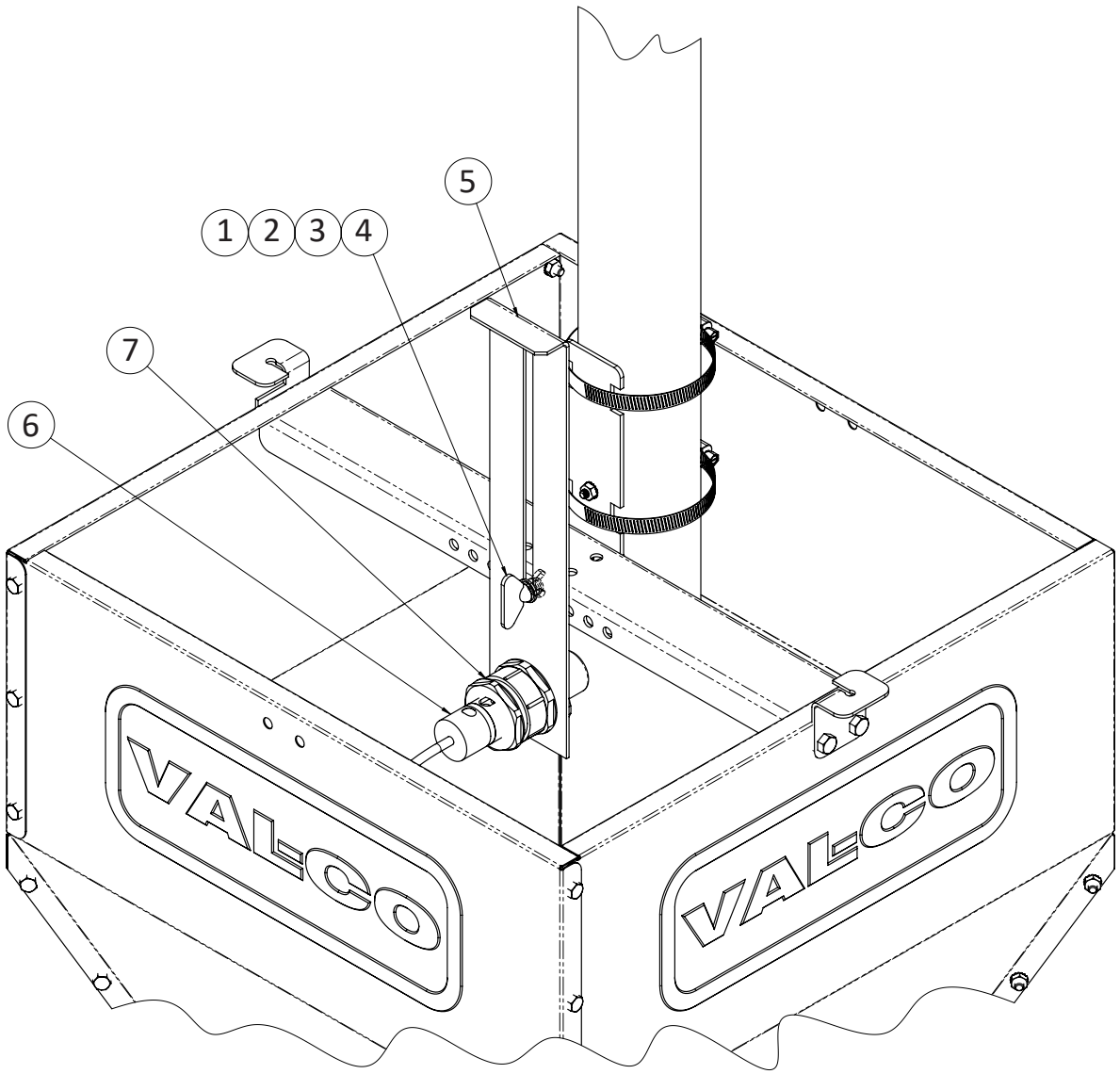
ITEM #	PART #	QTY	DESCRIPTION
720097 MECH. HOPPER LEVEL SWITCH - PARTS LIST			
14	720020	1	90 DEG HANGER BRACKET
15	720023	1	MOUNTING BRACKET
16	720092	1	BODY ASSY, ADJ SWITCH
17	720093	1	TENSIONER BRACKET
18	720094	1	ELECTRIC BOX, ADJ SWITCH
19	720095	1	SWITCH PLATE, ADJ SWITCH
20	720096	1	TENSIONER COVER
21	720098	1	.028 X .437 X .75 SPRING
22	720100	1	STRAIN RELIEF, 90 DEG FOR 14/3
23	730058	1	16-14AWG, #10 BLUE RING TERMINAL
24	730516	8	10-32 X 1/4 PPH SCREW
24	730521	2	16-14AWG, #6 BLUE SPADE TERMINAL
26	730989	1	MICRO SWITCH, SPDT 20A, 250VAC



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460057 Proximity Hopper Level Control Switch

ITEM #	PART #	DESCRIPTION
460057 PROXIMITY HOPPER LEVEL CONTROL SWITCH - PART NUMBERS		
1	010252	5/16” SPLIT LOCK WASHER
2	010426	5/16” FLAT WASHER
3	010944	5/16-18 WING NUT
4	102019	5/16-18 X 3/4”THUMBSCREW
5	460023	PROXIMITY SWITCH BRACKET
6	750418	PROXIMITY SENSOR, DOL 33R 220V
7	750419	PLASTIC GLAND FOR PROXIMITY SWITCH



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