

INSTALLATION INSTRUCTIONS FOR 24" EXPELLER FRAME LAYOUT:

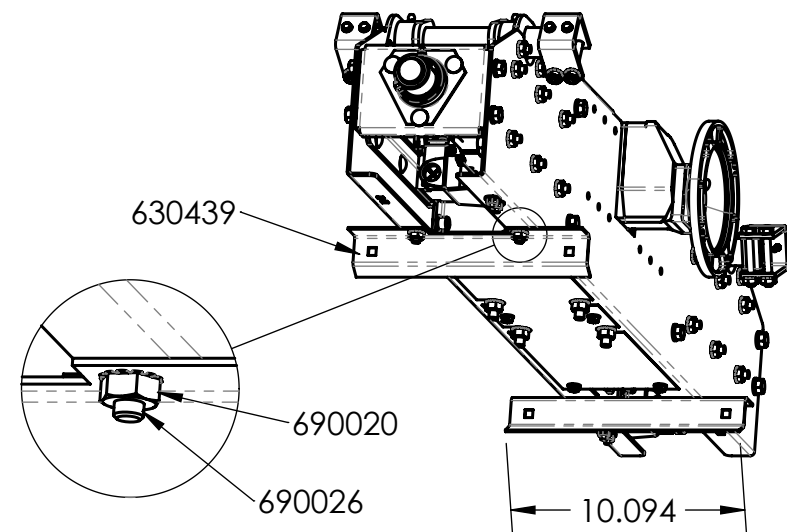
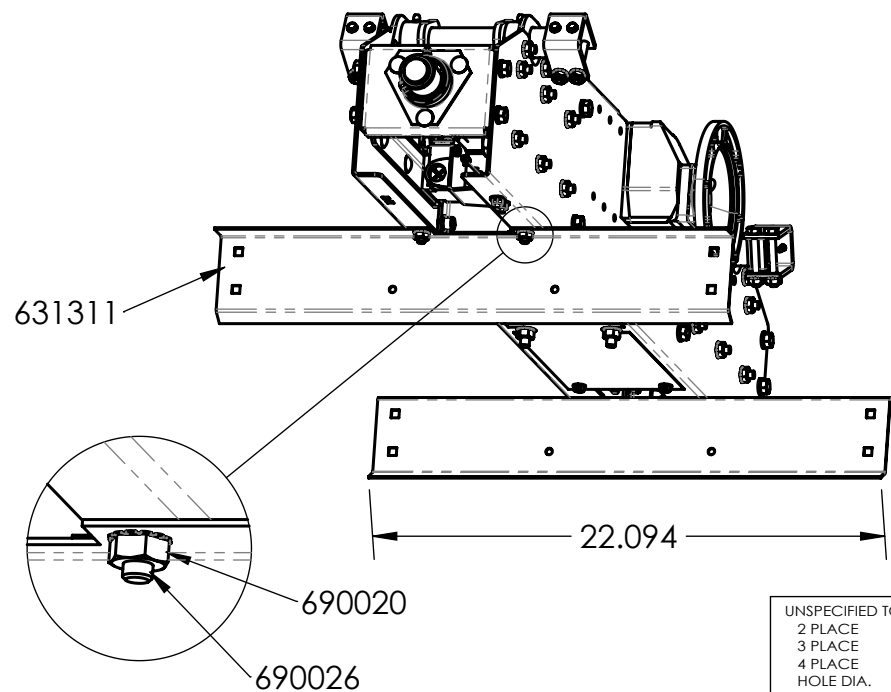
LEAVE 22.094" SUPPORT CHANNELS (631311) ATTACHED TO EXPELLER DRIVE UNIT WHEN INSTALLING IN 24" WIDE EXPELLER COMPARTMENT FRAME SECTIONS. DISCARD SMALLER 10.094" SUPPORT CHANNELS (630439).

INSTALLATION INSTRUCTIONS FOR 12" EXPELLER FRAME LAYOUT:

WHEN INSTALLING EXPELLER DRIVE UNIT IN 12" EXPELLER COMPARTMENT FRAME SECTION, REPLACE TWO 22.094" LONG SUPPORT CHANNELS (631311) WITH SMALLER 10.094" SUPPORT CHANNELS (630439).

DISASSEMBLE HARDWARE (FOUR 5/16-18 X 5/8 BOLTS [690026] AND FOUR 5/16-18 KEP NUTS [690020]) TO REMOVE LONG SUPPORT CHANNELS. REUSE HARDWARE TO REATTACH SMALLER SUPPORT CHANNELS.

SEE DETAIL VIEWS FOR PROPER ORIENTATION OF SUPPORT CHANNELS AND HARDWARE.



NOTE:

THESE INSTRUCTIONS ARE INTENDED TO SUPPLEMENT SECTION 3.19 EXPELLER DRIVE UNIT ASSEMBLY, OF THE COMMUNITY NEST INSTALLATION MANUAL.

UNSPECIFIED TOLERANCES 2 PLACE ±.060 3 PLACE ±.030 4 PLACE ±.010 HOLE DIA. ±.010 ANGULAR ± 1°	DIMENSIONS ARE IN INCHES DIMENSIONS IN () ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED. DO NOT SCALE	 VALCO VALCO COMPANIES, INC. PO BOX 8 NEW HOLLAND, PA 17557		
	DATE 3/23/15 DRAWN TRC CHECK WEIGHT SCALE 1:8	DESCRIPTION 1 INSTR, EXPELLER DRIVE SUPPORTS DESCRIPTION 2	SHEET 1 OF 1	990121
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