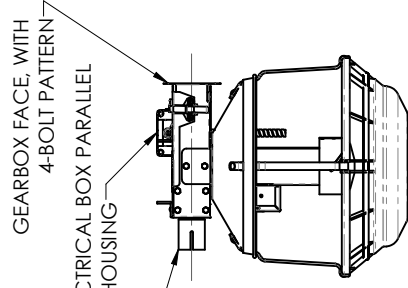


BILL OF MATERIALS		
ITEM #	PART #	DESCRIPTION
1	010312	# 10 MEDIUM SPLIT LOCKWASHER
2	010503	NUT, RETAINER 1/4"-20 ZP
3	010615	1/4"-20 X 1/2" HEX BOLT
4	011120	PLASTIC RH SCREW
5	011122	# 10-24 X 3/8" ROUND HEAD SCREW
6	012407	# 6-32 X 3/8" TRUSS HEAD BOLT
7	012495	# 8 X 3/8" ROUND HEAD PHILLIPS
8	012695	HEX NUT 4-40
9	012696	MACHINE SCREW 4-40 X 3/4
10	012725	# 12 X 1/2" HEX HEAD SHEET
11	012732	# 6 LOCKWASHER
12	012793	NUT, HEX LOCK 1/4"-20 ZP
13	305418	YELLOW WIRE NUT
14	450057	ANTI-ROOST GUARD WIRE
15	450460	ORANGE WIRE NUT
16	450779	ELECTRICAL BOX
17	460001	PLASTIC TURKEY FEED PAN
18	460005	FEED TUBE ASSEMBLY
19	460011	FEED LEVEL RING ASSY
20	460041	EXTENSION SPRING GUARD
21	460134	CONTROL PAN SWITCH BASE
22	460135	BASE SPACER
23	460136	FEED PLATE
24	460154	3/8" FLEXIBLE METAL CONDUIT
25	460155	3/8" SCREW-IN CONDUIT CONNECT
26	460156	3/8" X 90 DEG CONDUIT CONNECT
27	460158	1/8" X .016 X 1/2" EXT SPRING
28	460160	PLASTIC INSULATOR
29	460164	18-1/2" X 18-1/2" X 22" CARTON
30	460167	PIVOT PLATE ASSEMBLY
31	460199	MICRO SWITCH
32	460213	4 FEED PAN SUPPORT - ZINC PLATED
33	460221	DROP TUBE WELDMENT
34	460228	FEED PAN SHIELD
35	460233	460250 SWITCH ADJUSTMENT LABEL
36	460252	LEFT HOUSING
37	460255	LOWER COVER
38	460256	TOP COVER ASSEMBLY
39	460257	RIGHT CONTROL PAN HOUSING
40	460258	SWITCH COVER
41	460259	ENCLOSURE BRACKET
42	460260	SWITCH BRACKET
43	460264	PORT TUBE ASSEMBLY
44	690004	SCREW, 1/4"-20 X 5/8 CRG SN ZP
45	713511	FEMALE FLAG DISCONNECT
46	730058	# 16-14 RING TERMINAL
47	820313	1 DANGER LABEL, HIGH VOLTAGE,
48	990211	1 TURKEY CONTROL PAN
49	SPE-000-1039	4.33 WIRE, 14AWG, STRANDED, BLACK
50	SPE-000-1040	1.5 WIRE, 14 AWG, STRANDED, WHITE
51	SPE-000-1045	3 WIRE, 14AWG, STRANDED, GREEN

— KNOCK OUT LEFT SIDE TOP HOLE OR USE 0.875" DRILL

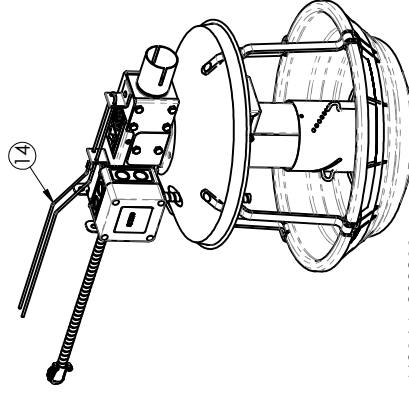


- PORT TUBE MUST BE PERPENDICULAR TO GEARBOX FACE: +/- .030"

- PORT TUBE MUST BE CONCENTRIC TO 4 BOLT PATTERN +/- .030"

— KNOCK OUT BOTTOM HOLE (THE SIDE WITH ONE HOLE) OR USE 0.875" DRILL

USE Ø1.5 HOLESAW WITH HOLESAW JIG TO LOCATE HOLE 460005 SHOULD BE ORIENTED SUCH THAT THE SLOT AND HOLE PATTERN ARE CLOSEST TO THE TOP



NOT SHOWN: 305418, 450460, 460041, 460164, 990211, SPE-000-1039, SPE-000-1040, SPE-000-1045

UNSPECIFIED TOLERANCES	
2 PLACE	± .060
3 PLACE	± .030
4 PLACE	± .010
HOLE DIA.	± .010
ANGULAR	± 1°

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SET SCREW 0.265" FROM THREADED INSERT. USE JIG

REV	ECN#	DESCRIPTION	DATE	BY	LRA
-	1.3529	NEW TURKEY END CONTROL PAN	9/7/2018		

DIMENSIONS ARE IN INCHES	
DATE	9/7/18
DRAWN	LRA
CHECK	-
WEIGHT	12.459
SCALE	1:8

SHEET 1 OF 1

460250

REV.

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