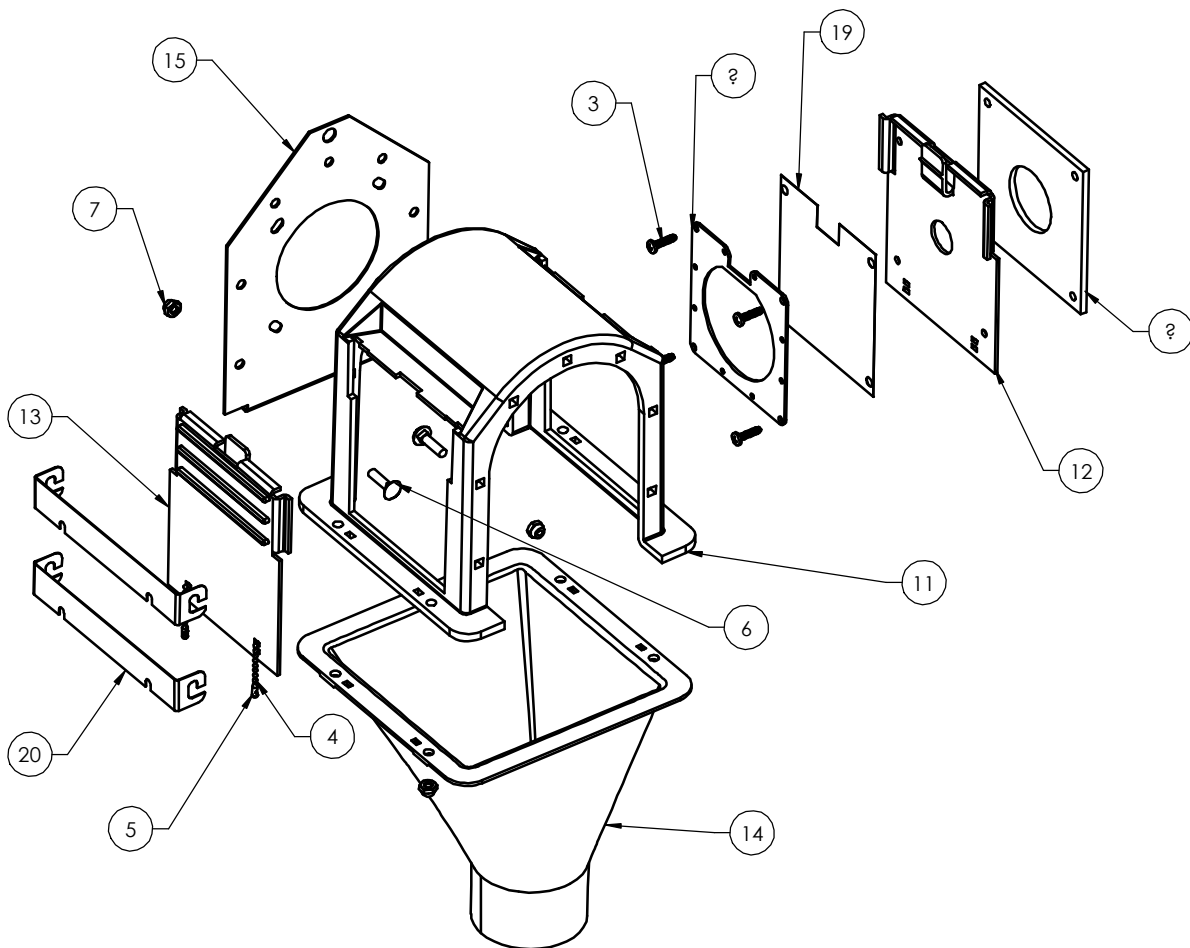


730463  
REV. D  
SHEET 1



| REV | ECN#  | DESCRIPTION                | DATE     | BY  |
|-----|-------|----------------------------|----------|-----|
| A   | 3534  | REPLACE 410634 WITH 011382 | 10/2/06  | DSB |
| B   | 3554  | UPDATED 730276             | 10/17/06 | DSB |
| C   | 10680 | ADDED 730783               | 8/31/11  | RMS |
| D   | 11094 | CONVERTED TO SOLIDWORKS    | 5/21/12  | TDW |

| ITEM NO. | PART NUMBER | DESCRIPTION                 | QTY. |
|----------|-------------|-----------------------------|------|
| N/S      | 000096      | FILL SYSTEM MANUAL          | 1    |
| N/S      | 010766      | 6 X 11 PLASTIC BAG          | 1    |
| 3        | 011382      | SCREW 10-24 X 3/4 SELF TAP  | 4    |
| 4        | 011431      | #6 BALL CHAIN               | 2.5' |
| 5        | 011432      | #6 BALL CHAIN CONNECTOR     | 4    |
| 6        | 011434      | CARRIAGE BOLT 1/4-20 X 1"   | 14   |
| 7        | 012793      | NYLOCK NUT 1/4-20           | 18   |
| N/S      | 713468      | CARTON 17 X 9 X 10          | 1    |
| N/S      | 723402      | DANGER DECAL                | 1    |
| 10       | 730046      | GASKET, DISCHARGE HEAD      | 1    |
| 11       | 730267      | POLY DISCHARGE HEAD         | 1    |
| 12       | 730271      | POLY ELECTRIC BOX MOUNT     | 1    |
| 13       | 730272      | POLY ACCESS DOOR            | 1    |
| 14       | 730273      | POLY FUNNEL                 | 1    |
| 15       | 730274      | GEARBOX MOUNT               | 1    |
| 16       | 730276      | Diaphragm Retainer          | 1    |
| N/S      | 730473      | 730463 ID LABEL             | 1    |
| N/S      | 730474      | 730463 PKG LIST             | 1    |
| 19       | 730765      | CONTACT ASSEMBLY            | 1    |
| 20       | 730783      | POLY FLAG HOPPER DOOR STRAP | 2    |

UNSPECIFIED TOLERANCES  
2 PLACE ±.060  
3 PLACE ±.030  
4 PLACE ±.010  
HOLE DIA. ±.010  
ANGULAR ±1°

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DIMENSIONS ARE IN INCHES  
DIMENSIONS IN ( ) ARE MILLIMETERS  
UNLESS OTHERWISE SPECIFIED  
DO NOT SCALE

DATE 5/2/12  
DRAWN TDW  
CHECK -  
WEIGHT 4.1  
SCALE 1:8



VALCO COMPANIES, INC.

PO BOX 8  
NEW HOLLAND, PA 17557

DESCRIPTION 1  
POLY DISCHARGE HEAD ASSEMBLY

DESCRIPTION 2

SHEET 1 OF 1

730463

REV.  
D