

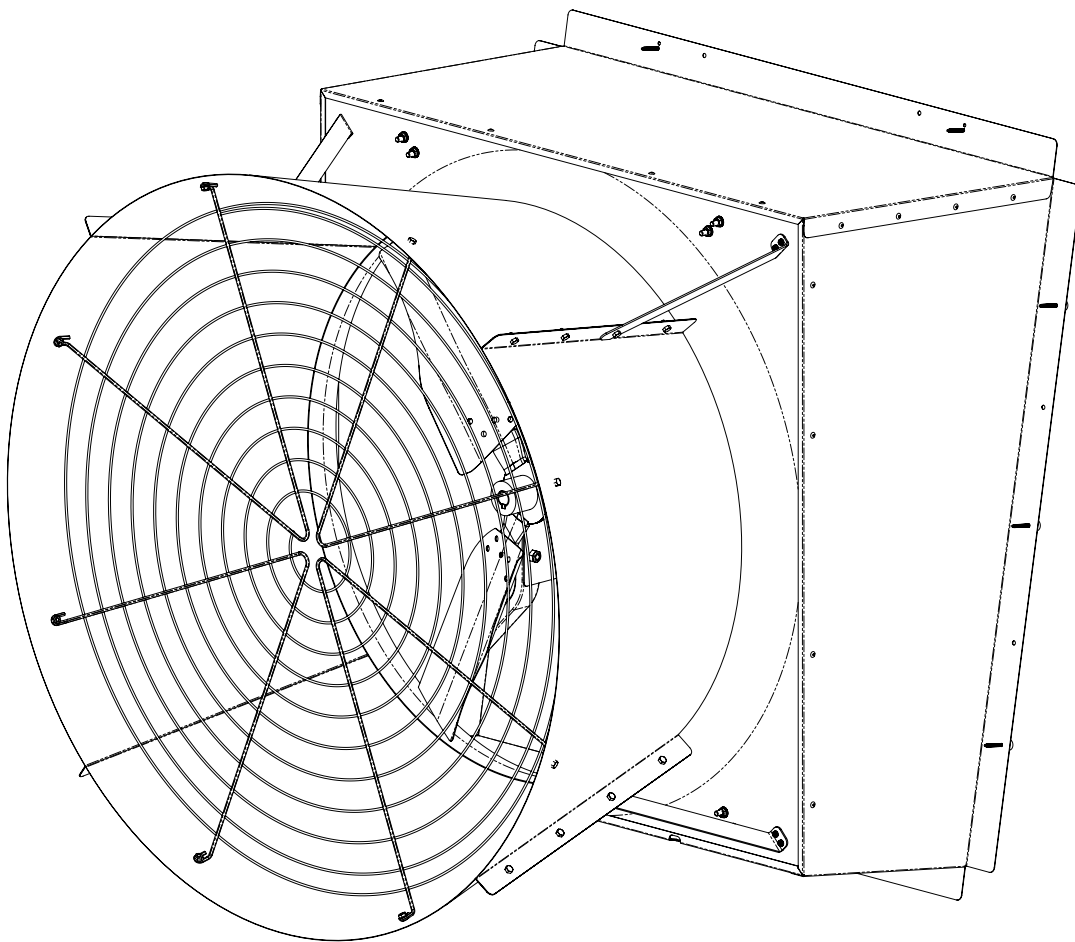


54" VAL-AIR™ (Galvanized) Slant Wall Fans

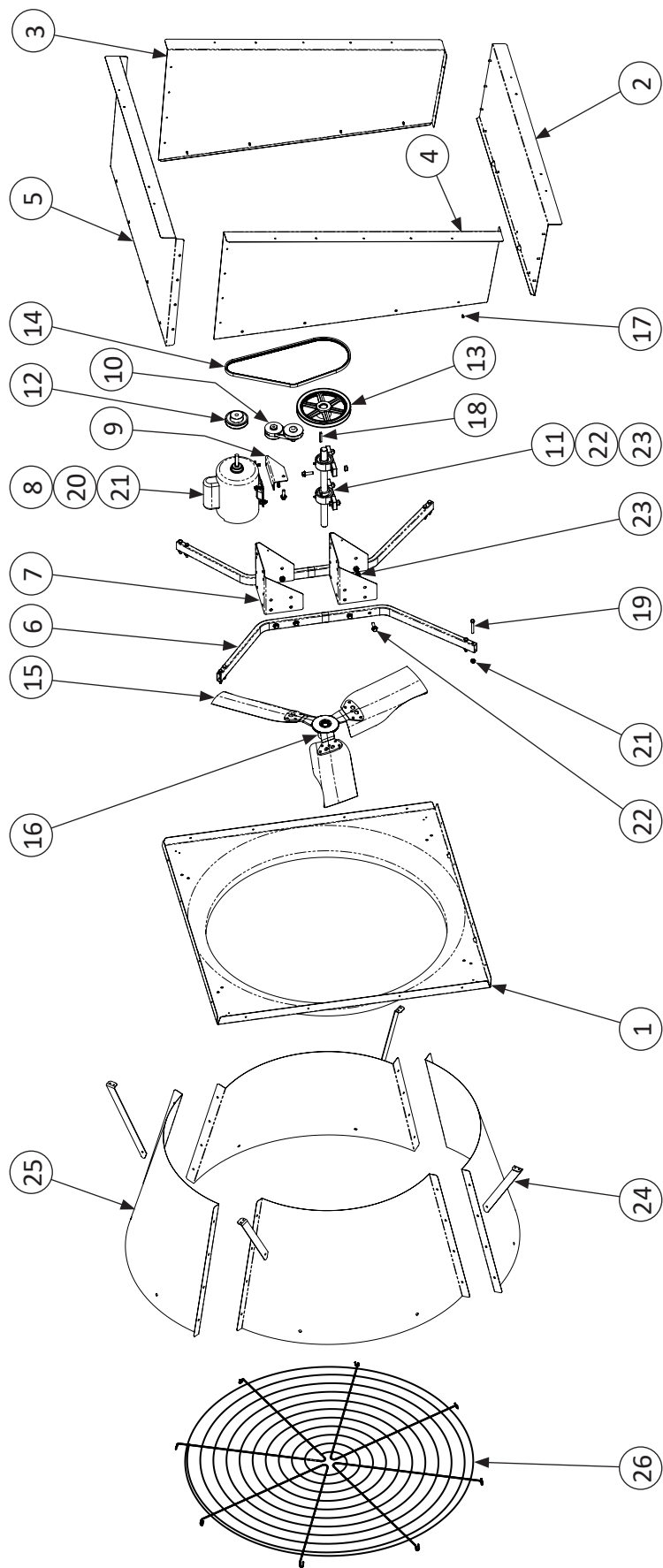
Repair Parts List

54" Fans

954325-B, 954355-B, 954365-B,
954395-B, 954455-B, 954715-B,
954740-B, 954755-B, 954765-B



54" Fans - Exploded View



*This drawing of a belt drive fan is the same for all models, except direct drive fans.
Direct drive fans do not include belt drive assembly parts.*

54" Fans - Parts List

Use exploded view drawing on previous page for part identification.

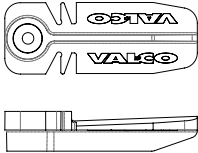
FAN SIZE			54" SHORT CONE	54" LONG CONE
FAN MATERIAL			GALV	GALV
KEY	DESCRIPTION	QTY	PART #	PART #
1	ORIFICE	1	954321	954321
2	BOTTOM PANEL	1	954003-B	954003-B
3	RIGHT PANEL	1	954382-B	954382-B
4	LEFT PANEL	1	954383-B	954383-B
5	TOP PANEL	1	954010-B	954010-B
6	MOTOR MOUNT RAILS	2	948007-B	948007-B
7	MOTOR MOUNT BRACKET*	2	936008-B	936008-B
8	MOTOR	1	SEE CHART	SEE CHART
9	AUTO TENSIONER BRACKET	1	980068-B	980068-B
10	AUTO TENSIONER	1	980066	980066
11	FAN SHAFT & BEARING ASSY	1	980113-B	980113-B
12	DRIVE PULLEY	1	SEE CHART	SEE CHART
13	DRIVEN PULLEY	1	SEE CHART	SEE CHART
14	BELT	1	SEE CHART	SEE CHART
15	BLADE	1	SEE CHART	SEE CHART
16	BLADE KEY	1	SEE CHART	SEE CHART
17	3/16" POP RIVET	2	954099	954099
18	1/4" X 1/4" X 1-3/4" KEY	2	936032	936032
19	5/16-18 X 2-1/4" BOLT	8	690257	690257
20	5/16-18 X 3/4" BOLT	4	690389	690389
21	5/16-18 FLANGE NUT	12	501441	501441
22	3/8-16 X 1-1/4" BOLT	13	936026	936026
23	3/8-16 FLANGE NUT	12	936054	936054
24	CONE SUPPORT STRAP	4	954004-B	954096-B
25	CONE PANEL	4	954002-B	954017-B
26	CONE EXHAUST GRILL	1	954001	954001

FAN SIZE	KEY	8	12	13	14	15	16
	DESCRIPTION	MOTOR	DRIVE PULLEY	DRIVEN PULLEY	BELT	BLADE	BLADE KEY
	FAN PART #	PART #					
54"	954325-B	980180	980033	980015	980030-B	954060	ZFB302
	954355-B	980179	980033	980015	980030-B	954060	ZFB302
	954365-B	980179	980033	980015	980030-B	936031	936032
	954395-B	980180	980033	980015	980030-B	936031	936032
	954455-B	980180	980009	980015	980036-B	954060	ZFB302
	954715-B	980179	980009	980015	980036-B	954060	ZFB302
	954740-B	980179	980009	980015	980036-B	936031	936032
	954755-B	980120	980033	980010	980085-B	954060	ZFB302
	954765-B	980180	980009	980015	980036-B	954060	ZFB302

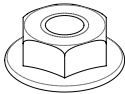
Hardware - Replacement / Repair Part Numbers

Hardware shown are not actual size or to scale.

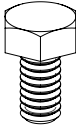
Hardware used to assemble sheet metal cone and to attach fan to wall:



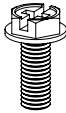
Shutter Clip
936013



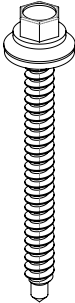
**1/4-20
Flanged Hex Nut**
012792



1/4-20 x 1/2"
Hex Bolt
010615



10-32 x 1/2"
Sheet Metal Screw
936053



10-12 x 2"
Sheet Metal Screw
936057

Hardware shown above can be found in the following Parts Bags:
54" Fans: 954384