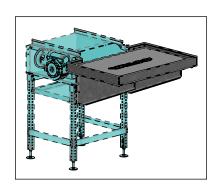


Installation Instructions

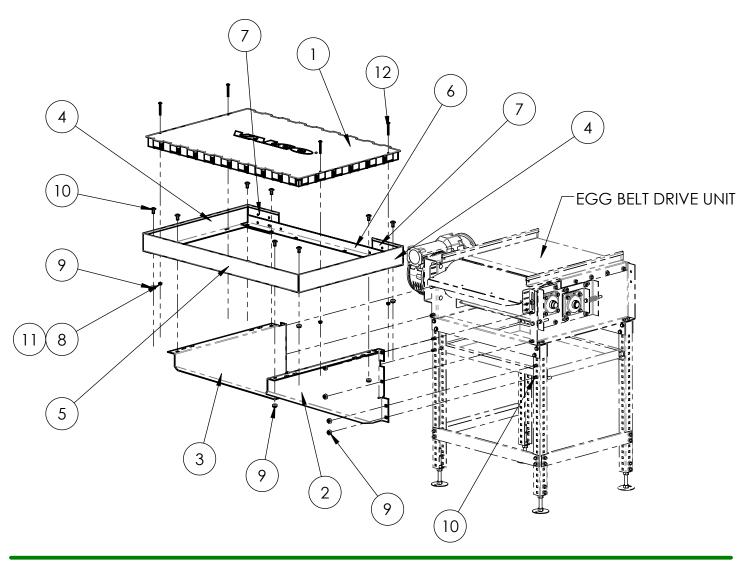
631728 - EGG COLLECTION TABLE CENTER MOUNT, COMMUNITY NEST



STEP 1: ASSEMBLE ITEMS (2) & (3) TO EGG BELT DRIVE UNIT, USING EIGHT EACH OF ITEMS (9) & (10). STEP 2: ASSEMBLE ITEM (5) TO ITEM (2) AND (3) USING ONE EACH OF ITEMS (9) & (10). STEP 3: ASSEMBLE ITEM (6) TO ITEM (2) AND (3). ONLY INSTALL BOLT AT THIS TIME LEAVING NUT OFF. STEP 4: ASSEMBLE ITEMS (7) TO BOTTOM SIDE OF FLANGE OF (2) & (3) USING SAME BOLT FROM STEP 3, SECURE EACH WITH NUT.

STEP 5: ASSEMBLE ITEMS 4 BELOW ITEM 5 AND BETWEEN ITEMS 6 & 7 SECURING WITH (2) EACH OF ITEMS 9 & 10.

STEP 6: INSERT ITEM $\bigcirc 1$ INTO ASSEMBLED FRAME, USING FOUR EACH OF ITEMS $\bigcirc 8$, $\bigcirc 11$, & $\bigcirc 12$ TO FINISH ASSEMBLY.



North America:

Phone: 800.99VALCO (800.998.2526)

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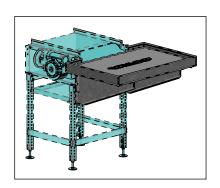
International:

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Installation Instructions

631728 - EGG COLLECTION TABLE CENTER MOUNT, COMMUNITY NEST



STEP 1: ASSEMBLE ITEMS 2 & 3 TO EGG BELT DRIVE UNIT, USING EIGHT EACH OF ITEMS 9 & 10.

STEP 2: ASSEMBLE ITEM 5 TO ITEM 2 AND 3 USING ONE EACH OF ITEMS 9 & 10.

STEP 3: ASSEMBLE ITEM 6 TO ITEM 2 AND 3. ONLY INSTALL BOLT AT THIS TIME LEAVING NUT OFF.

STEP 4: ASSEMBLE ITEMS 7 TO BOTTOM SIDE OF FLANGE OF 2 & 3 USING SAME BOLT FROM STEP 3, SECURE EACH WITH NUT.

STEP 5: ASSEMBLE ITEMS 4 BELOW ITEM 5 AND BETWEEN ITEMS 6 & 7 SECURING WITH (2) EACH OF ITEMS 9 & 10).

STEP 6: INSERT ITEM (1) INTO ASSEMBLED FRAME, USING FOUR EACH OF ITEMS (8), (11), & (12) TO FINISH ASSEMBLY.

| BILL OF MATERIALS | | | |
|-------------------|-----------|-----|-----------------------------------|
| ITEM # | PART # | QTY | DESCRIPTION |
| 1 | 631020GRY | 1 | SLAT, SOLID, RAL 7004-GRAY |
| 2 | 631380 | 1 | BRACE, SUPT, RH, EGG COL TABLE |
| 3 | 631381 | 1 | BRACE, SUPT, LH, EGG COL TABLE |
| 4 | 631382 | 2 | SIDE RAIL, EGG COLL TABLE |
| 5 | 631383 | 1 | OUTER RAIL, EGG COLL TABLE |
| 6 | 631388 | 1 | INNER RAIL, SUPT, EGG COLL TBL |
| 7 | 631766 | 2 | RAIL, INNER, TABLE, EGG |
| 8 | 690012 | 4 | NUT, HEX, K-LOCK, #10-24 |
| 9 | 690020 | 16 | NUT, HEX, K-LOCK, 5/16-18 |
| 10 | 690027 | 16 | SCREW, 5/16-18 X 3/4 CRG SH NK ZP |
| 11 | 690032 | 4 | WASHER, FLAT, #10 |
| 12 | 690047 | 4 | BOLT,TRUSS,10-24 X 2" |

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