

Quick Sheet Instructions

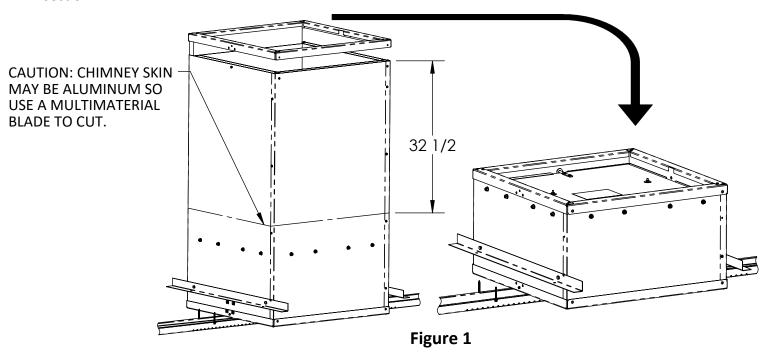
Hemisphere Chimney Actuation Conversion Kit

Installation Instructions:

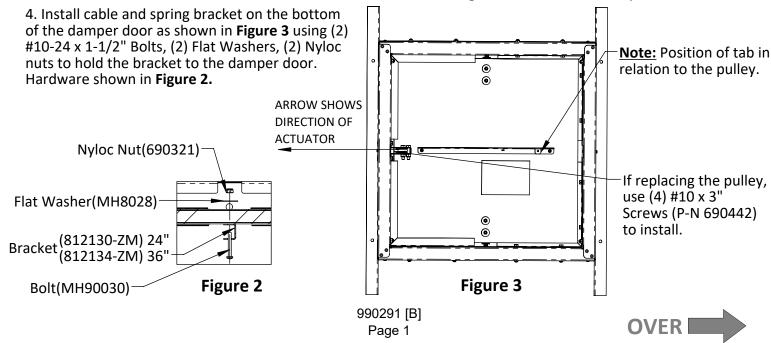
Steps:

- 1. Set actuator to have inlet in closed position.
- 2. Disconnect cords from homerun line.
- 3. Trace a line around the panels of the chimney (32 1/2" From the top). Using a saw, cut the perimeter shown in **Figure 1**. Remove the top Aluminum cap (P-N SMP8016) and then reinstall on the newly cut section.





Bottom view: Trough not shown for visibility.



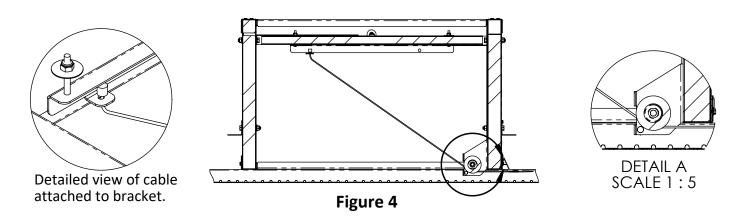


Quick Sheet Instructions

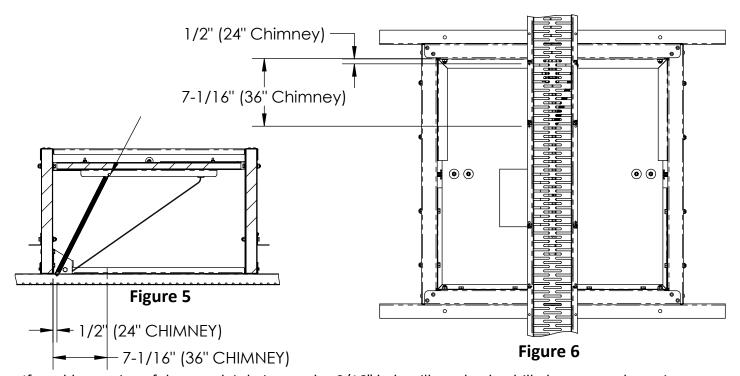
Hemisphere Chimney Actuation Conversion Kit

Installation Instructions Continued:

5. Install the new cable (P-N 812103) through the bracket and run it through the pulley located above the trough shown in the section view in **Figure 4**. Attach to homerun line.



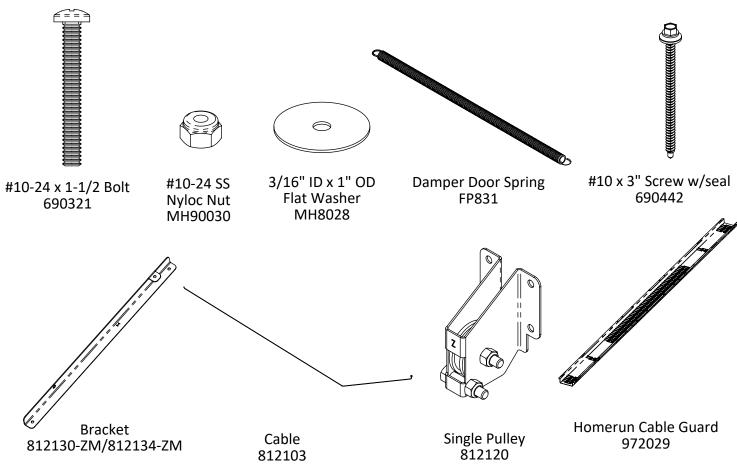
6. Install the new spring for the damper (P-N FP831) through the hole located on the other side of the bracket from where the cable attaches as seen in **Figure 5**. The other end should then be hooked through the hole in the trough that is specific to the chimney size. This ensures the proper tension is applied.



If an older version of the trough is being used, a 3/16" hole will need to be drilled to mount the spring.

Complete Parts List For Conversion

	Item No.	Part No.	Description	Qty
	Hemisphere Chimney part no - 812245/812265/812365/812385			
(1	690321	BOLT, 10-24 X 1-1/2 PHILLIPS SS	2
NEEDED:	2	812130-ZM	CABLE AND SPRING CHANNEL, FOR 24 "	1
		812134-ZM	CABLE AND SPRING CHANNEL, FOR 36 "	1
	3	812459	DANGER DECAL, NO STEP	1
	4	FP831	SPRING, DAMPER DOOR, 12-3/4" LONG	1
	5	MH8028	WASHER, FLAT, 3/16" ID, SS	2
	6	MH90030	NUT, HEX NYLOC #10-24, SS	2
OPTIONAL:	7	690442	SCREW, #10 X 3" WITH SEAL	4
	8	812103	CABLE, 86" LONG WITH STOP	1
	9	812120	PULLEY ASSEMBLY, SINGLE, VERTICAL MOUNT	1
	10	972029	GUARD, HOMERUN CABLE, 102.5" LONG	1



North America:

Phone: 800.99VALCO (800.998.2526)

Fax: 419.678.2200 Email: sales@val-co.com 990291 [B] Page 3

International:

Phone: (+1) 419.678.8731 Fax: (+1) 419.678.2200 Email: intl.sales@val-co.com