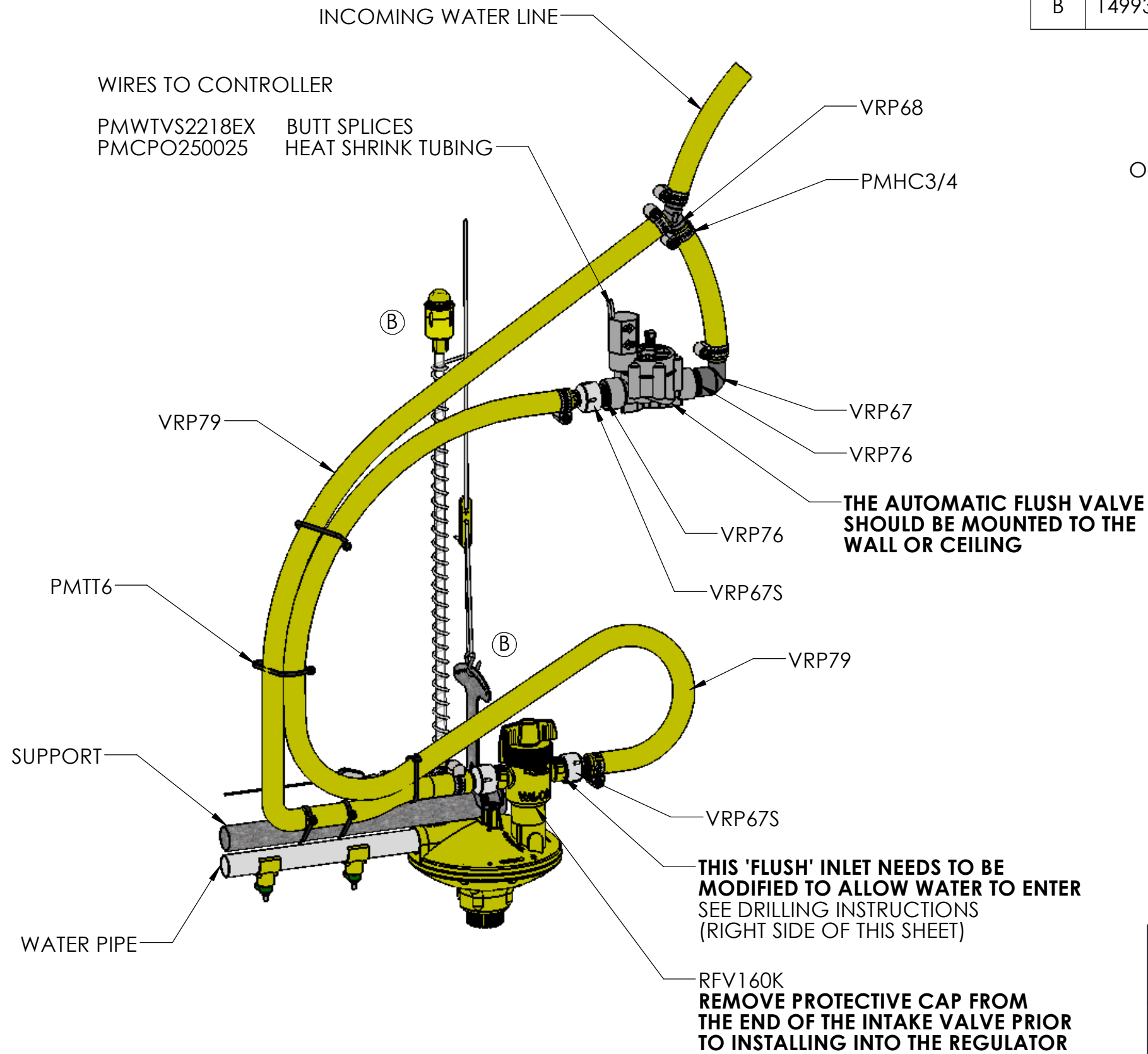
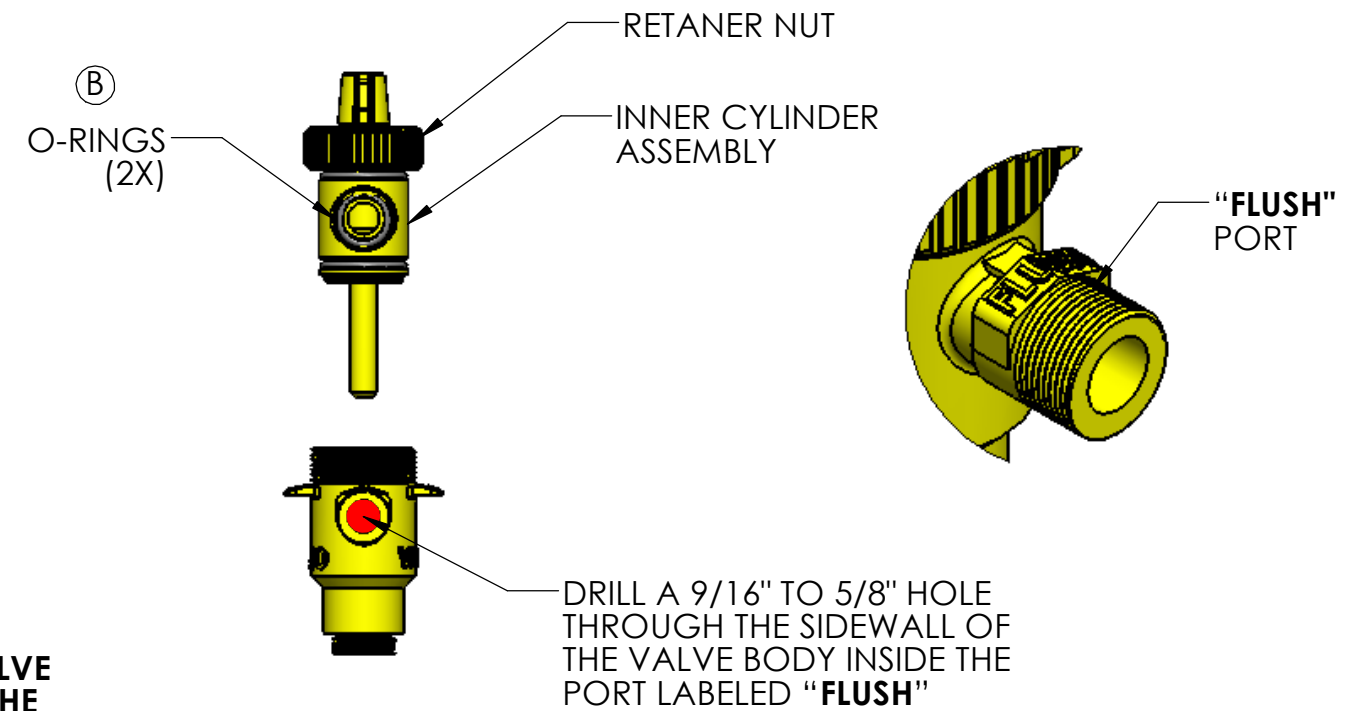


## SUGGESTED INSTALLATION METHOD



REV	ECN#	DESCRIPTION	DATE	BY
A	12635	RELEASED PART NUMBER AND PRINT INTO ES	7/10/2014	DBT
B	14993	UPDATED STANDPIPE COMPONENTS AND ANTI-TILT HANGER AND HOOK. ADDED NOTE O-RINGS (2X)	5/4/2020	DBT




### DRILLING INSTRUCTIONS

TO MODIFY INTAKE VALVE FOR AUTOMATIC FLUSHING, IT IS NECESSARY TO DRILL A 9/16" TO 5/8" HOLE THROUGH THE SIDEWALL OF THE VALVE BODY INSIDE THE PORT LABELED "FLUSH".

PRIOR TO DRILLING, REMOVE THE INNER CYLINDER ASSEMBLY BY REMOVING THE INNER CYLINDER RETAINER NUT, AND LIFTING THE INNER CYLINDER ASSEMBLY UP AND OUT.

**BE CAREFUL OF O-RINGS LOCATED ON THE INNER CYLINDER.**

AFTER DRILLING, **CLEAN AND REMOVE ALL BURRS FROM THE INSIDE.** REPLACE INNER CYLINDER (**MAKING SURE ALL OF THE O-RINGS ARE IN PLACE**) AND TIGHTEN RETAINER NUT.

UNSPECIFIED TOLERANCES DECIMAL 3 PLACE ± .010 4 PLACE ± .002 ANGULAR ± 1/2°	DIMENSIONS IN ( ) ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED.	NAME INSTALLATION INSTRUCTIONS, AUTO FLUSH KIT, RFVSOLFLUSHKIT
	DATE 3/3/2014	MATERIAL
	DRAWN DBT	
	WEIGHT 6.337	
	PURCHASED No	
	SIZE B	
	SCALE 1:12	
This drawing and any print thereof is the property of VAL-CO and is subject to return on request by this company. The information shown is confidential and the recipient, by accepting this drawing agrees not to use any information contained thereon in any manner which will be detrimental to VAL-CO.		990111
SHEET 1 OF 1		CHECK 05/04/2020 Amos Fowler
		REV. B
 PO BOX 958 LANCASTER, PA 17608		