



Swinger Pipes & Bite Nipples

781008, 781024, & 781036

Quicksheet

The hog swinger pipe and bite nipples are used together as an efficient way to water feeder pigs in wean-to-finish barns. Each nipple can be used for a recommended 10-15 pigs. Each pipe has two nipples to be used for a recommended 20-30 pigs.

The bite nipples need to have at least 2 wraps of **stainless steel pipe tape** around the threads before installing. The flow rate can be adjusted by rotating the dial located inside the filter cap, as shown in Figure 1. The flow rate varies depending on pressure, as shown in the chart below. Use a 3/4" wrench to tighten the nipple.

The swinger pipe is designed to be suspended by the welded loop at the top bend in the pipe. The pipe has a male 1/2"-NPT thread at the top for water hose hookup. The pipe should be adjusted to keep the nipples 1"-3" above the pigs back, as shown in Figure 2. This height should be adjusted every 2 weeks as the pigs grow. The nipples should be threaded into the bottom two outlets and must be sealed with stainless steel pipe tape. Tighten the drinker with the shield down to decrease water waste.

Always consult and follow your breed's management guide for watering recommendations.

Figure 1 (Part # 781008)

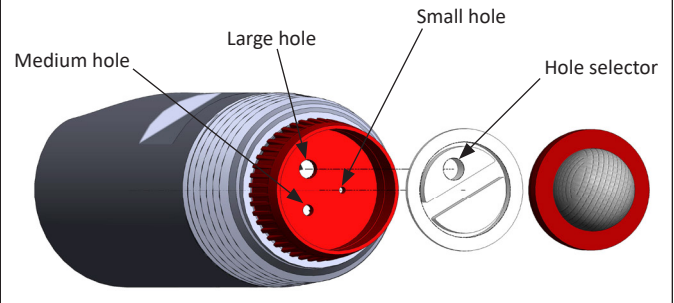
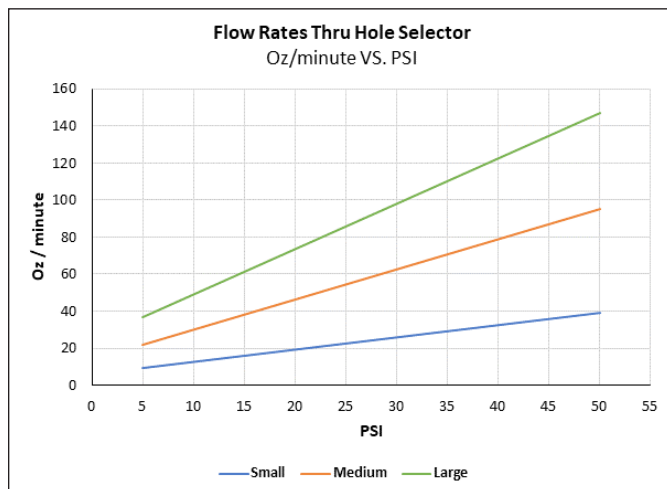
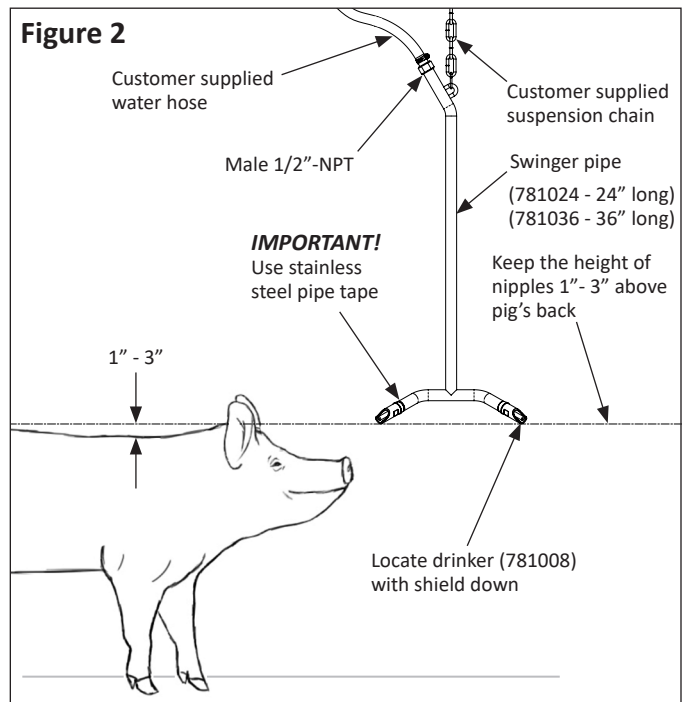


Figure 2



PART #	DESCRIPTION
SWINGER PIPES & BITE DRINKERS	
781008	SWINE BITE DRINKER, RUBBER SPRING
781024	SWINGER, FLAT Y, 24" LONG, SS
781036	SWINGER, FLAT Y, 36" LONG, SS