



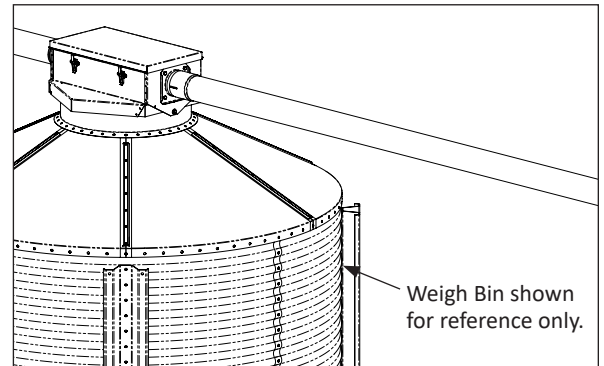
740 Pass Thru Discharge Cap

506215

Installation Instructions Quicksheet

Introduction

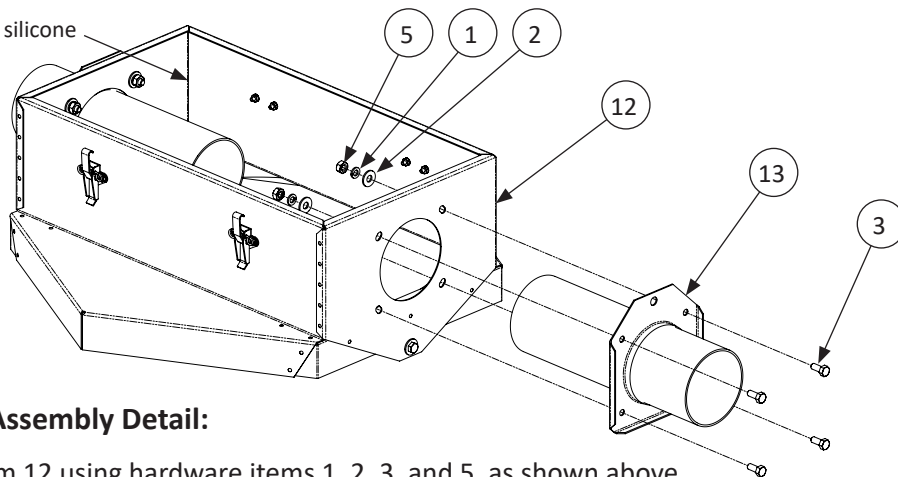
- The Flexible Auger Bin Pass Thru Discharge Cap allows an auger system to fill a feed bin through the top opening.
- 506215 is for Pass Thru applications only. 506225 is needed to connect to a drive unit.
- The assembly is weather proof and has a removable lid.
- The auger tube connects to the discharge cap with the two port tubes included in the kit.



740 Pass Thru Discharge Cap - Assembly Instructions

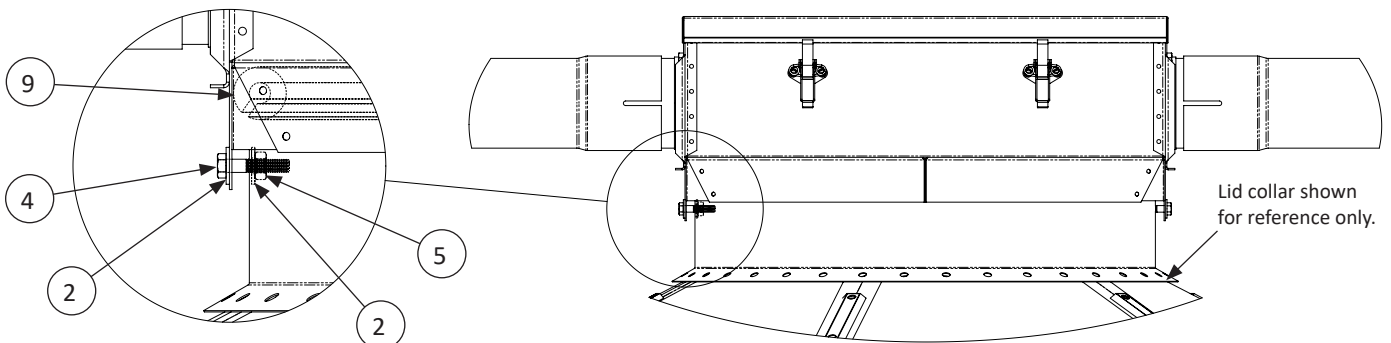
NOTE: See *Feed Bin Manual & Flexible Auger Manual* for additional assembly instructions and hardware.

Caulk corners w/ waterproof silicone



Port Tube and Plate Assembly Detail:

Fasten item(s) 13 to item 12 using hardware items 1, 2, 3, and 5, as shown above.

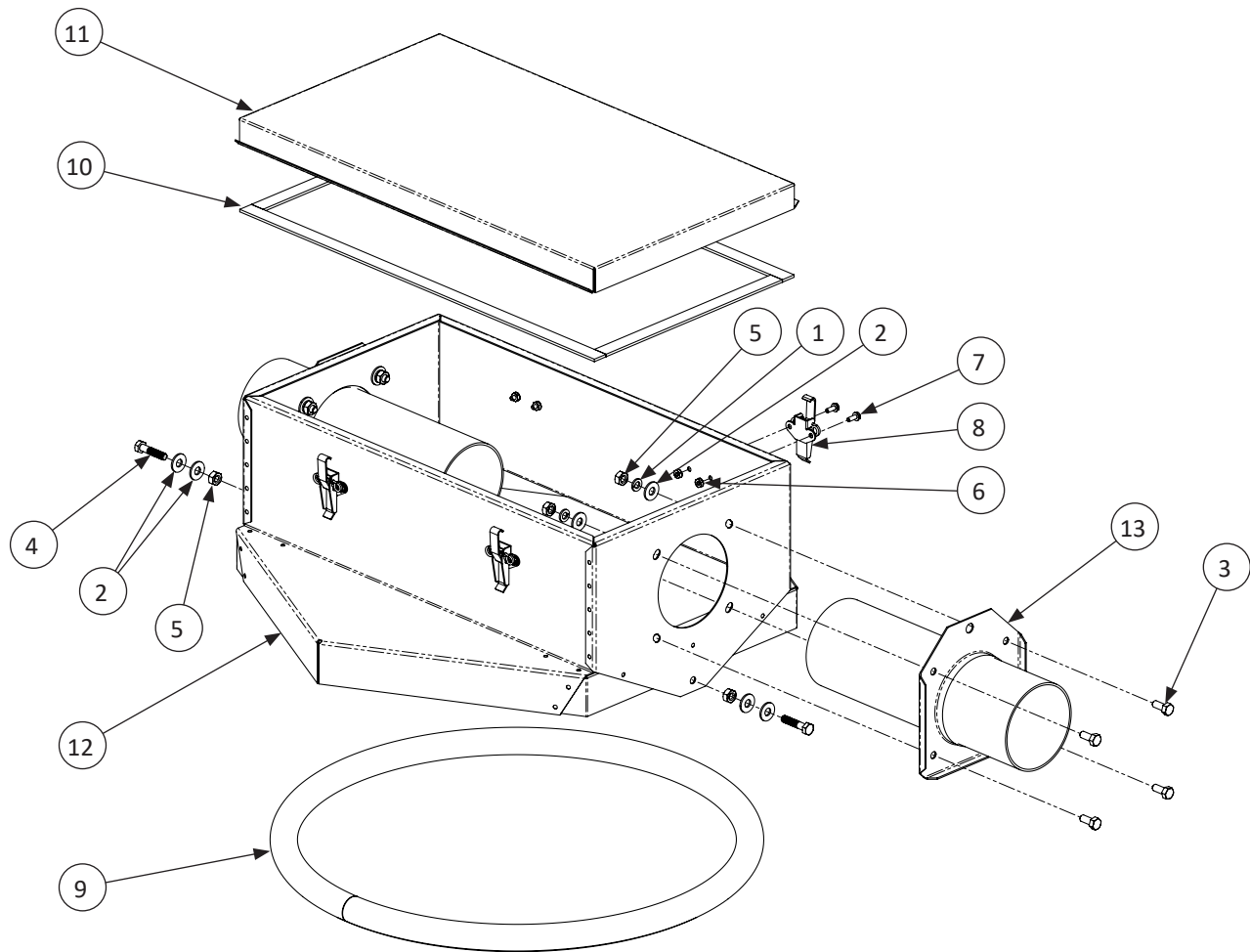


Lid Assembly Detail:

A) Premark mounting holes for cap housing and drill (2) Ø.375" holes through lid collar, using existing holes in cap housing as a drill template.

B) Fasten cap housing to lid collar using hardware items 2, 4, and 5 as shown above.

740 Pass Thru Discharge Cap - Parts List



KEY	PART #	DESCRIPTION	QTY
740 PASS THRU DISCHARGE CAP (506215)			
1	010252	5/16" LOCK WASHER	8
2	010426	5/16" FLAT WASHER	12
3	010643	5/16-18 X 3/4" HEX HEAD BOLT	8
4	010648	5/16-18 X 1-1/2" HEX HEAD CAP SCREW	2
5	011114	5/16-18 HEAVY HEX NUT	10
6	012408	10-24 KEP NUT	8
7	012675	10-24 X 1/2" HEX LOCKING SCREW	8
8	450409	TENSION LATCH	4
9	500486	FOAM, 1/2" ID, 3/8" WIDE, 6' LONG	1
10	500487	WEATHERSTRIP, 1/8" THICK X 3/4" WIDE	5.72
11	500548	LID FOR DISCHARGE CAP	1
12	506216	DISCHARGE CAP HOUSING ASSEMBLY	1
13	506217	740 TUBE AND PORT PLATE	2

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