



Quick Sheet Instructions

500850 Triple Boot Metal Transition

STEP 1:

Remove the top panel from the assembly by removing the four 501442 5/16" bolts that hold the top panel down. See **Figure 1**. Install the slide valves at this time and caulk all corners from inside the metal transition. Use silicone, waterproof caulk.

NOTE: Top panel must be installed to the feed bin collar before the rest of the metal transition, in order to access hardware.

Step 2:

Install the top panel to the collar on the feed bin using all 7/16" hardware. Install the leg-to-collar braces to the collar & top plate. Be sure to install the nylon sealing washer on top side of collar, as shown. Take care not to damage the foam ring on the top panel of the top plate. See **Figure 2**.

Step 3:

Install the metal transition and fasten to the top panel using the remaining 5/16" hardware provided.

See **Figure 3**.

NOTE: Add silicone caulk to any gaps in the assembly.

Feed bin collars on 12' diameter bins will need drilled in order to install the top plate. Use the top plate as a drill template.

Figure 1

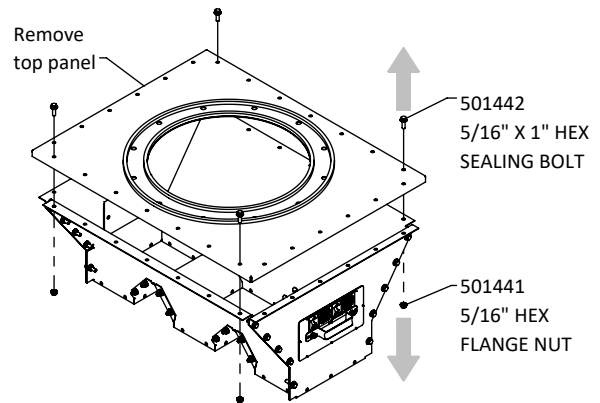


Figure 2

NOTE: Bin taper hopper hidden from view.

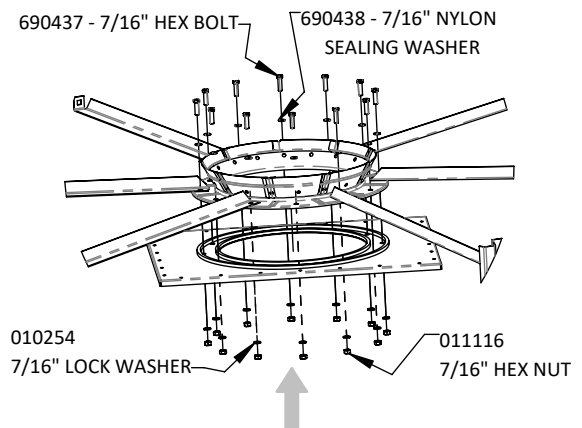
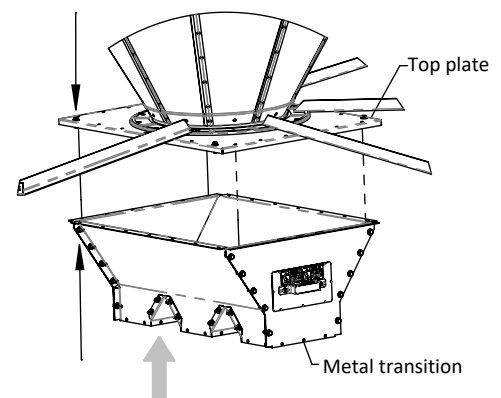
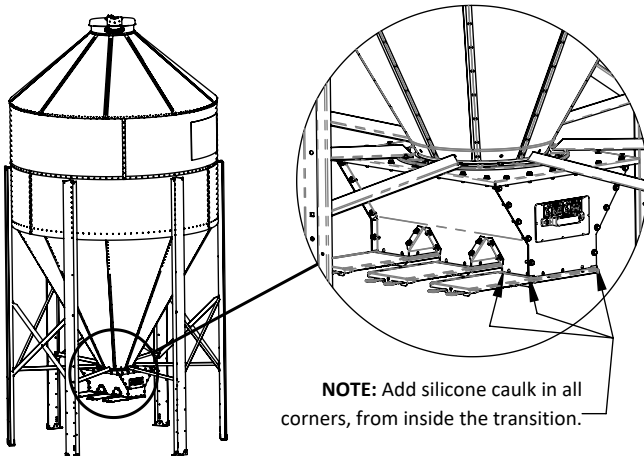


Figure 3

Install the metal transition to top plate with 5/16" hardware



Completed Installation



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