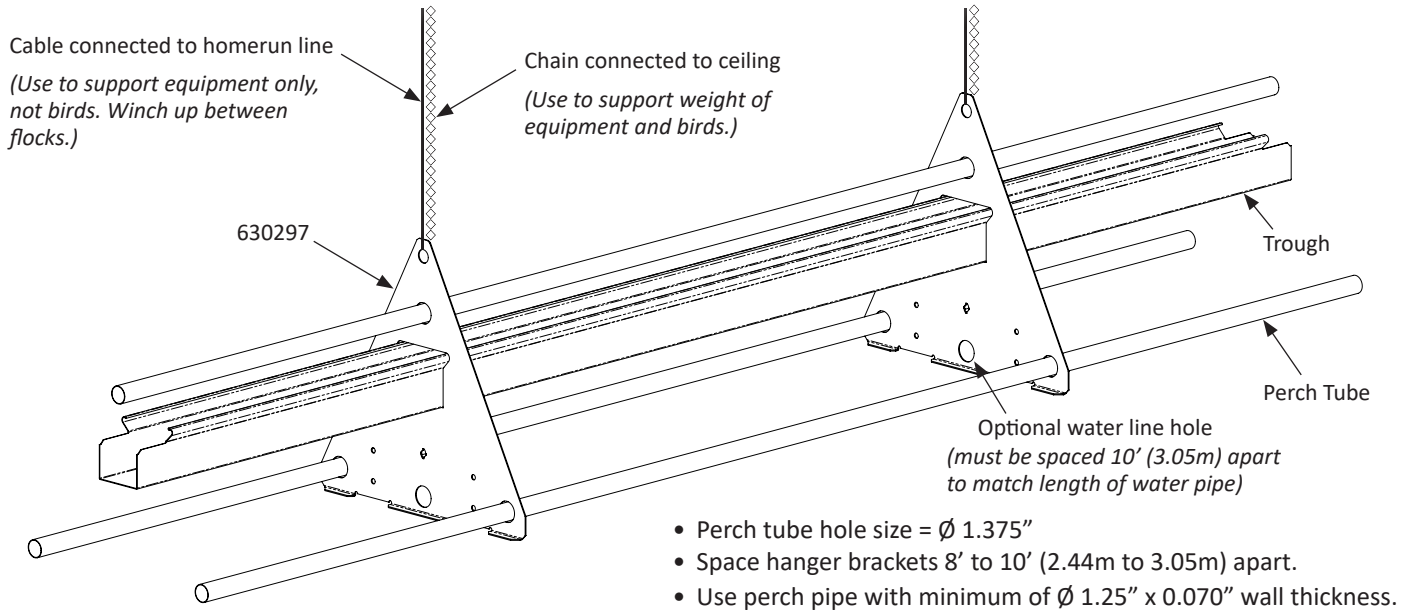




FLAT CHAIN FEED PERCH SOLUTIONS

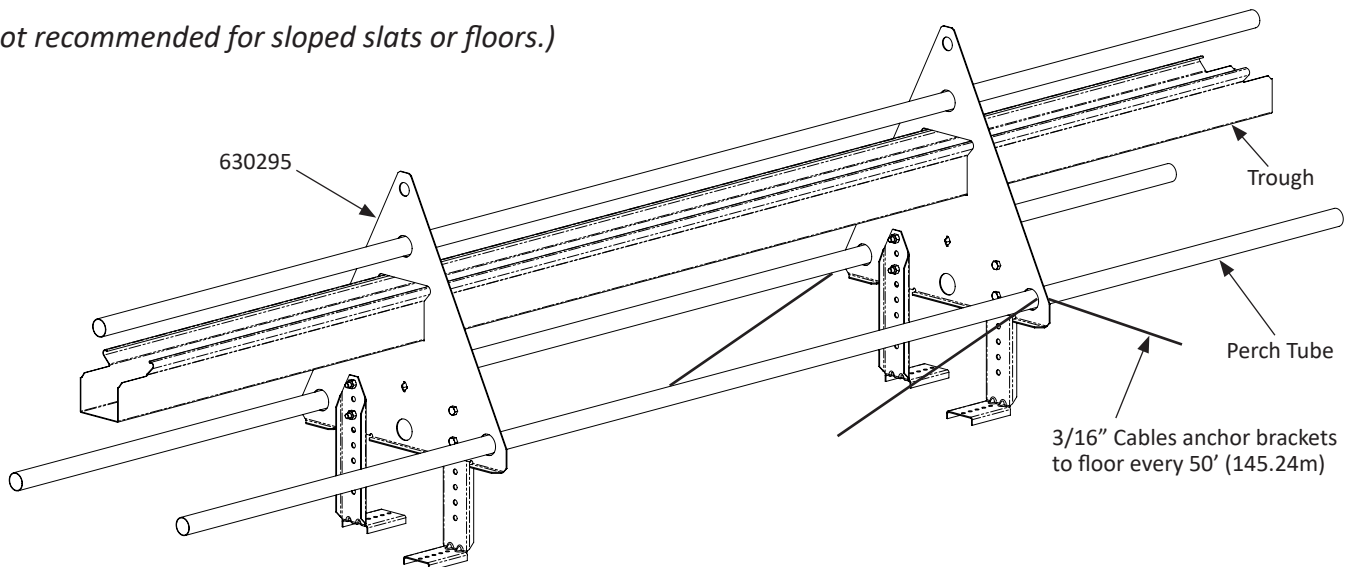
Installation Quick Sheet

Suspended Trough Support with 3 Perch Tubes and 1 Water Support (630297)



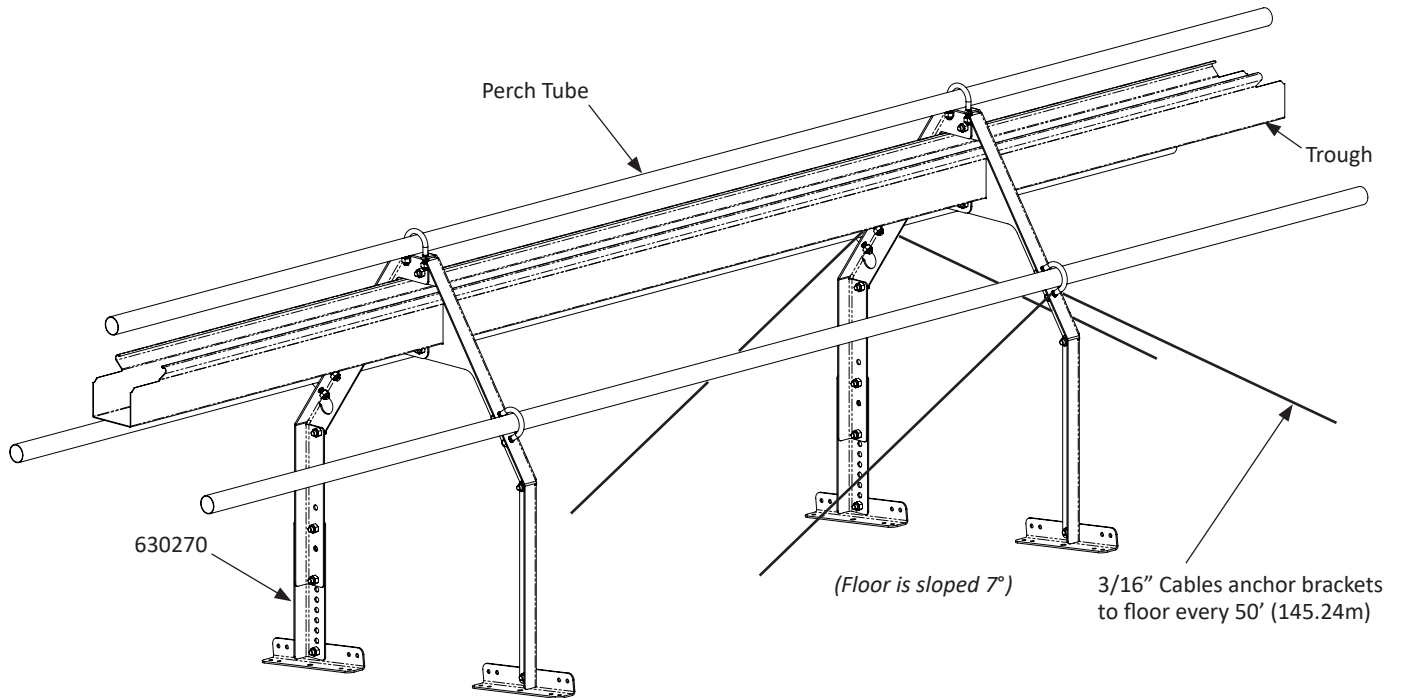
Floor Mounted Trough Support with 3 Perch Tubes (630295)

(Not recommended for sloped slats or floors.)



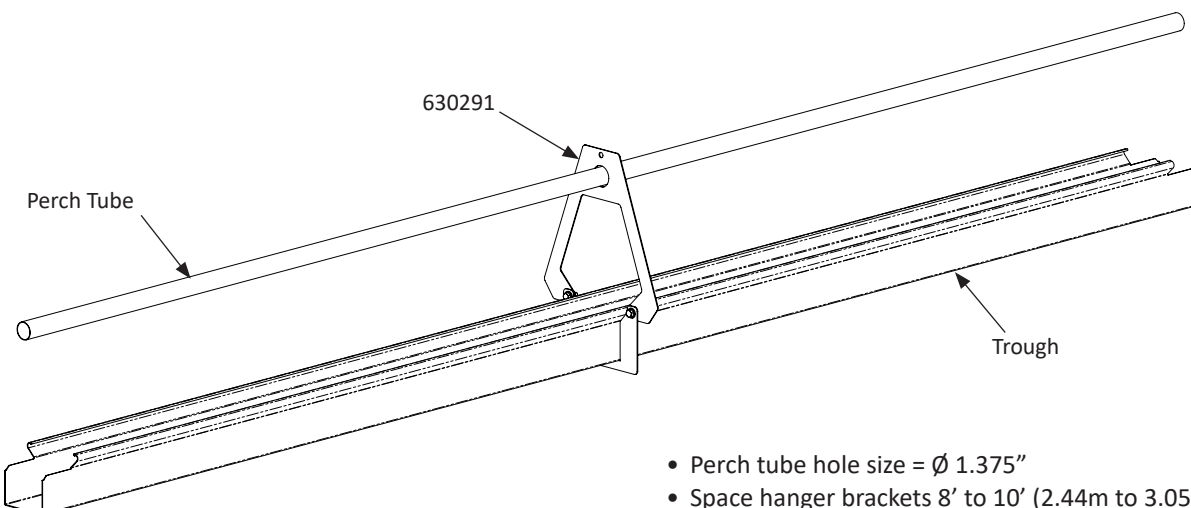
- Height adjustment = 3.438" to 8.438" (8.73cm to 21.43cm) to lowest perch in 1" (2.54cm) increments
- Height adjustment = 12" to 17" (30.48cm to 43.18cm) to top of trough in 1" (2.54cm) increments
- Perch tube hole size = Ø 1.375"
- Space brackets 8' to 10' (2.44m to 3.05m) apart (max.)
- Install cable supports at ends and every 50' (15.24m)
- Place 630295 support brackets within 12" (30.48cm) of corner.
- Use perch pipe with minimum of Ø 1.25" x 0.070" wall thickness.

Sloped Floor Trough Support with 3 Perch Tubes (630270)



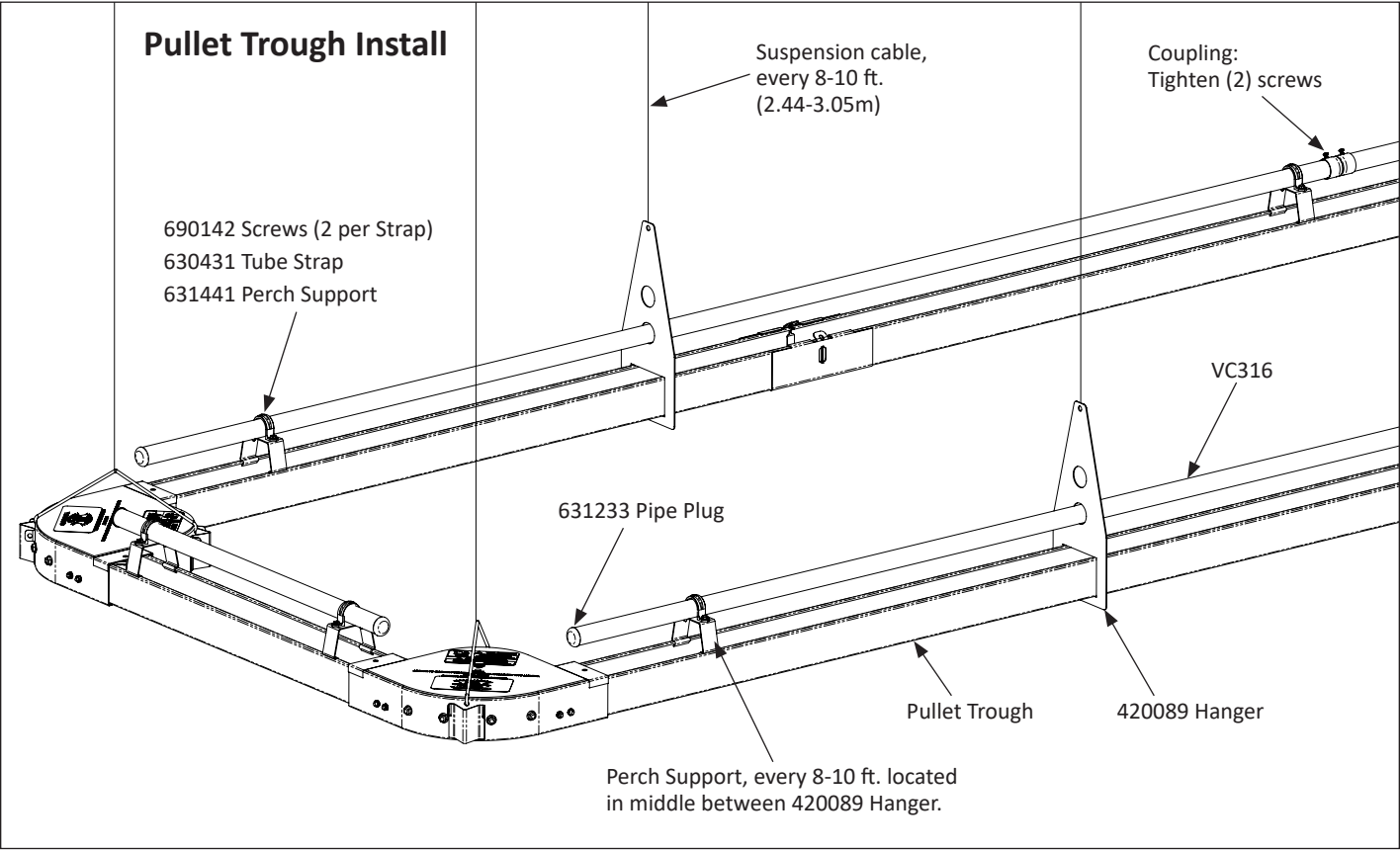
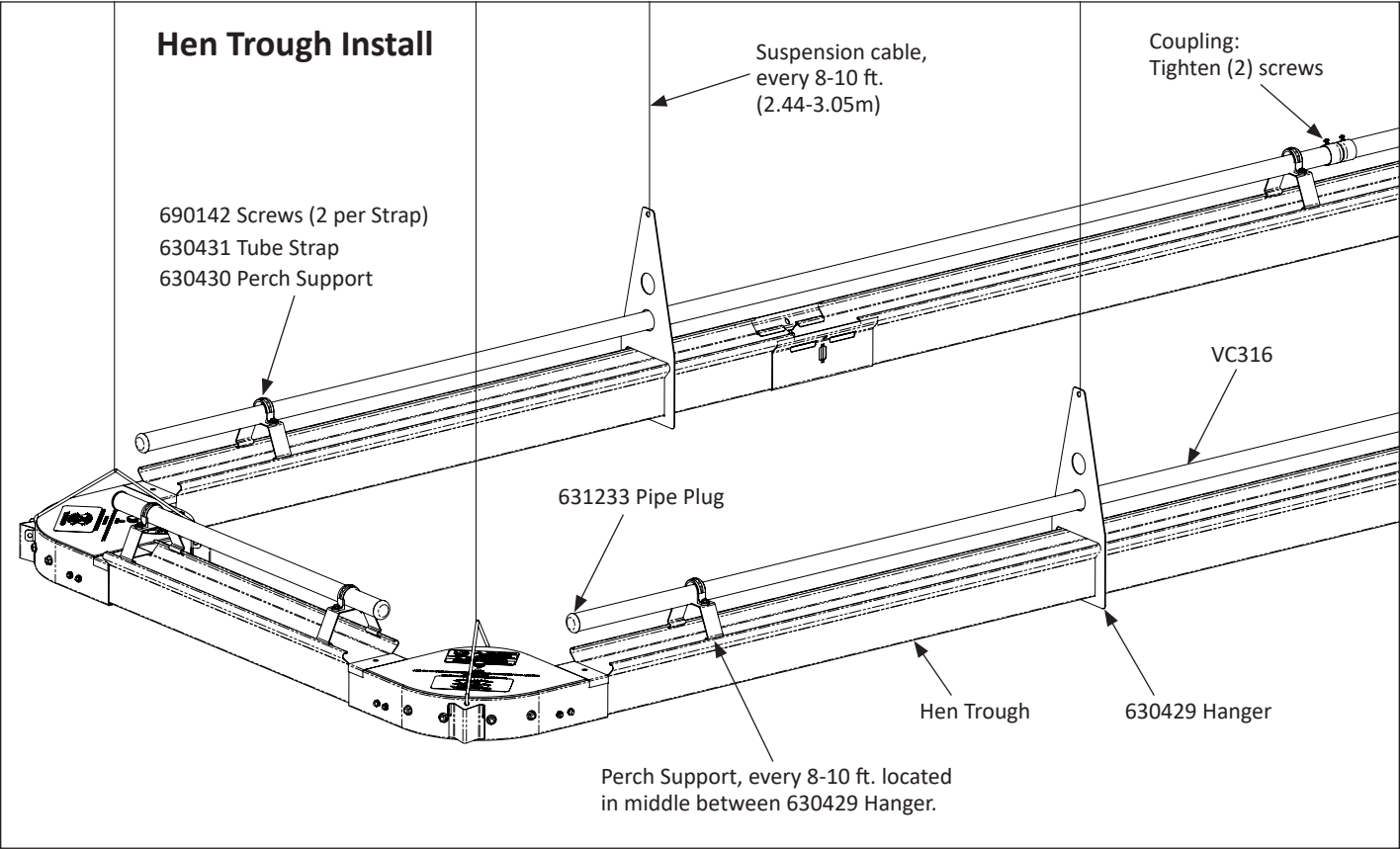
- Angle adjustment = 0° to 10°
- Height of lowest perch = 17.8" (45.21cm)
- Perch tube hole size = \varnothing 1.375"
- Space hanger brackets 8' to 10' (2.44m to 3.05m) apart (max.)
- Install cable supports at ends and every 50' (15.24m) with tension cables going from stand to slat at least 3' (0.91m) away from base of stand in both directions (4 anchors at each stand).
- If used on sloped floors, hardware must be used to secure the stand to the slat. *(not included)*
- Place 630270 stands within 12" (30.48cm) of corners.
- Use perch pipe with minimum of \varnothing 1.25" x 0.070" wall thickness.

Two-Piece Hen Trough Hanger Assembly (630291)



- Perch tube hole size = \varnothing 1.375"
- Space hanger brackets 8' to 10' (2.44m to 3.05m) apart.

Perch Rail Installation (Hen Trough and Pullet Trough)



Perch Tubes & Accessories

PART #	DESCRIPTION	
PERCH TUBES		MAX. DISTANCE BETWEEN SUPPORTS
631233	PLUG, FITS VC316 / VC318, 1.084 - 1.180 ID PIPE	NA
631811	KIT, COUPLER, FOR 631865, 1.25" OD PIPE	NA
631812	PLUG, FITS 631865, 1.25" OD PIPE	NA
631865	PIPE, NO COATING, 1.25" OD, .071" WALL THICKNESS, 20' LONG	10' (3.05M)
VC316	PIPE, GALVANIZED, 1.163" OD, .035" WALL THICKNESS, 10' LONG, W/COUPLER	5' (1.52M)
VC317	COUPLER, METAL CONDUIT, FOR VC316 / VC318, 1.163" OD PIPE	NA
VC318	PIPE, GALVANIZED, 1.163" OD, .035" WALL THICKNESS, 10' LONG	5' (1.52M)

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